



SUZUKI
MARINE

Parts Book

DT55 88-97

DT65 88-97

PTBK165B

+12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

+12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

6. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

7. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

8. NOTE

8-1. There are some parts different from production parts for administrative reasons and common use with other models.

8-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

8-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

9. MODEL NAME AND ENGINE NUMBER

MODEL	YEAR'S	TYPE	TRANSOM	ENGINE No.
DT55CRSVJ	'88	05501	S	05501-807478-
DT55CRLVJ	'88	05501	L	05501-807478-
DT55TCLVJ	'88	05501	L	05501-807478-
DT55HTCLVJ	'88	05501	L	05501-807478-
DT55CRSVK	'89	05501	S	05501-909570-
DT55CRLVK	'89	05501	L	05501-909570-
DT55TCLVK	'89	05501	L	05501-909570-
DT55HTCLVK	'89	05501	L	05501-909570-
DT55CRSVL	'90	05501	S	05501-011001-
DT55CRLVL	'90	05501	L	05501-011001-
DT55TCLVL	'90	05501	L	05501-011001-
DT55HTCLVL	'90	05501	L	05501-011001-
DT55TCLVM	'91	05501	L	05501-131001-
DT55CRSVM	'91	05501	S	05501-131001-
DT55HTCLVM	'91	05501	L	05501-131001-
DT55TCLVN	'92	05501	L	05501-231001-
DT55TCLVP	'93	05501	L	05501-351001-
DT55TCLVR	'94	05501	L	05501-461001-
DT55TCLVS	'95	05501	L	05501-581001-
DT55TCLVT	'96	05501	L	05501-651001-
DT55TCLVV	'97	05501	L	05501-751001-
DT65CRLVJ	'88	06502	L	06502-807173-
DT65TCLVJ	'88	06502	L	06502-807173-
DT65CRLVK	'89	06502	L	06502-908928-
DT65TCLVK	'89	06502	L	06502-908928-
DT65HTCLVK	'89	06502	L	06502-908928-
DT65CRLVL	'90	06502	L	06502-011001-
DT65TCLVL	'90	06502	L	06502-011001-
DT65HTCLVL	'90	06502	L	06502-011001-
DT65TCLVM	'91	06502	L	06502-131001-
DT65TCLVN	'92	06502	L	06502-231001-
DT65TCLVP	'93	06502	L	06502-351001-
DT65TCLVR	'94	06502	L	06502-461001-
DT65TCLVS	'95	06502	L	06502-581001-
DT65TCLVT	'96	06502	L	06502-651001-
DT65TCLVV	'97	06502	L	06502-751001-

FIG.1

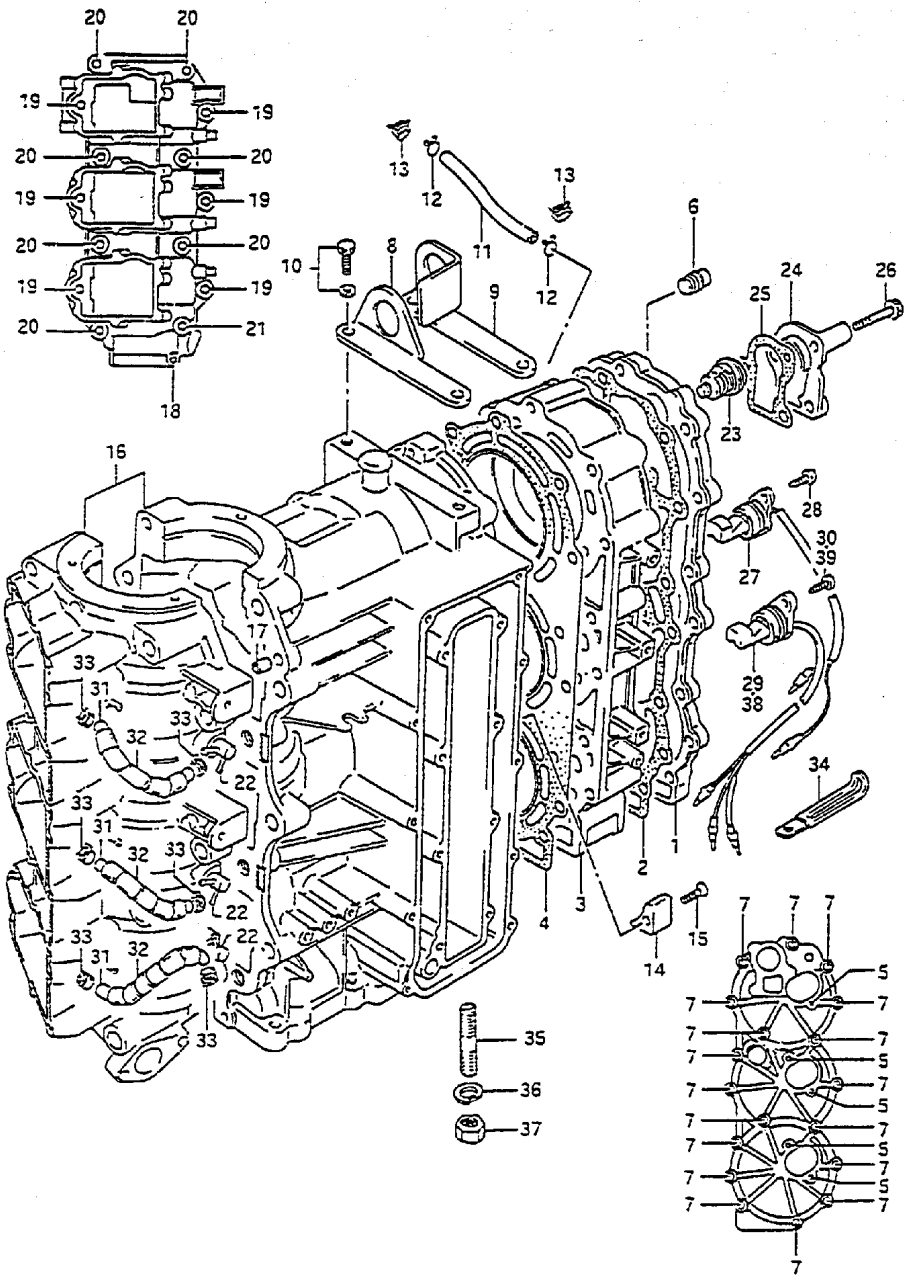


FIG.1 (B- 2) CYLINDER

Q'TY

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11161-94700-0ED	COVER, cylinder head	1	
2	11162-94730	GASKET, cylinder head cover	1	
3	11111-94702-0ED	HEAD, cylinder	1	
4	11141-94720	GASKET, cylinder head	1	
5	01550-06307	BOLT	5	
6	09246-04005	PLUG, cylinder head cover	1	
7	01560-08757	BOLT	18	
8	11291-94701-02M	HOOK, engine	1	model:88 +11290-94710-0ED
9	11290-94710-0ED	HOOK, engine	1	model:89-97
10	01550-08207	BOLT	2	
11	09352-50903-600	HOSE	1	L:600+110
12	09401-08410	CLIP	2	model:88-90
13	09401-08411	CLIP	2	model:91-97
14	11281-94400	PROTECTION, anode	1	
15	09126-06005	SCREW	1	
16-1	11300-94734-0ED	CYLINDER/CRANKCASE ASSY	1	model:91-94
16-2	11300-94751-0ED	CYLINDER/CRANKCASE ASSY	1	model:95-97
17	04211-09109	.KNOCK PIN	2	
18	01550-06407	.BOLT	1	
19	01550-10407	.BOLT	6	
20	01550-10657	.BOLT	7	
21	01550-10857	.BOLT	1	
22	16710-94420	.VALVE, check	3	-model:94
23	17670-93962	THERMOSTAT (50°C)	1	
24	17681-94401-0ED	COVER, thermostat	1	
25	17685-94410	GASKET, thermostat cover	1	
26	01550-06407	BOLT	3	

COLOR : 0ED (Gray)

FIG.1 (B-3) CYLINDER

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
27	34870-94605	SENSOR, cooling water	1	model:88,89 +34870-94630 used with 03212-05162
28	03212-05123	SCREW	2	model:88,89
29	34870-94630	SENSOR, water & EN.TEMP	1	model:90,91
30	03112-05162	SCREW, sensor	2	model:90,91
31	09351-25703-600	HOSE, outlet No.1	3	L:600+120
32	16911-92E20	PROTECTOR (9x11x540)	3	L:540+90
33	09401-06405	CLIP	6	
34-1	09404-06206	CLAMP	1	
34-2	09404-08205	CLAMP	1	
35	09108-08137	BOLT	1	
36	09162-08007	LOCK WASHER	1	
37	09140-08016	NUT	1	
38	34820-95D20	SENSOR ASSY, cylinder TEMP	1	model:92-97
39	03242-05163	SCREW	2	

FIG.1

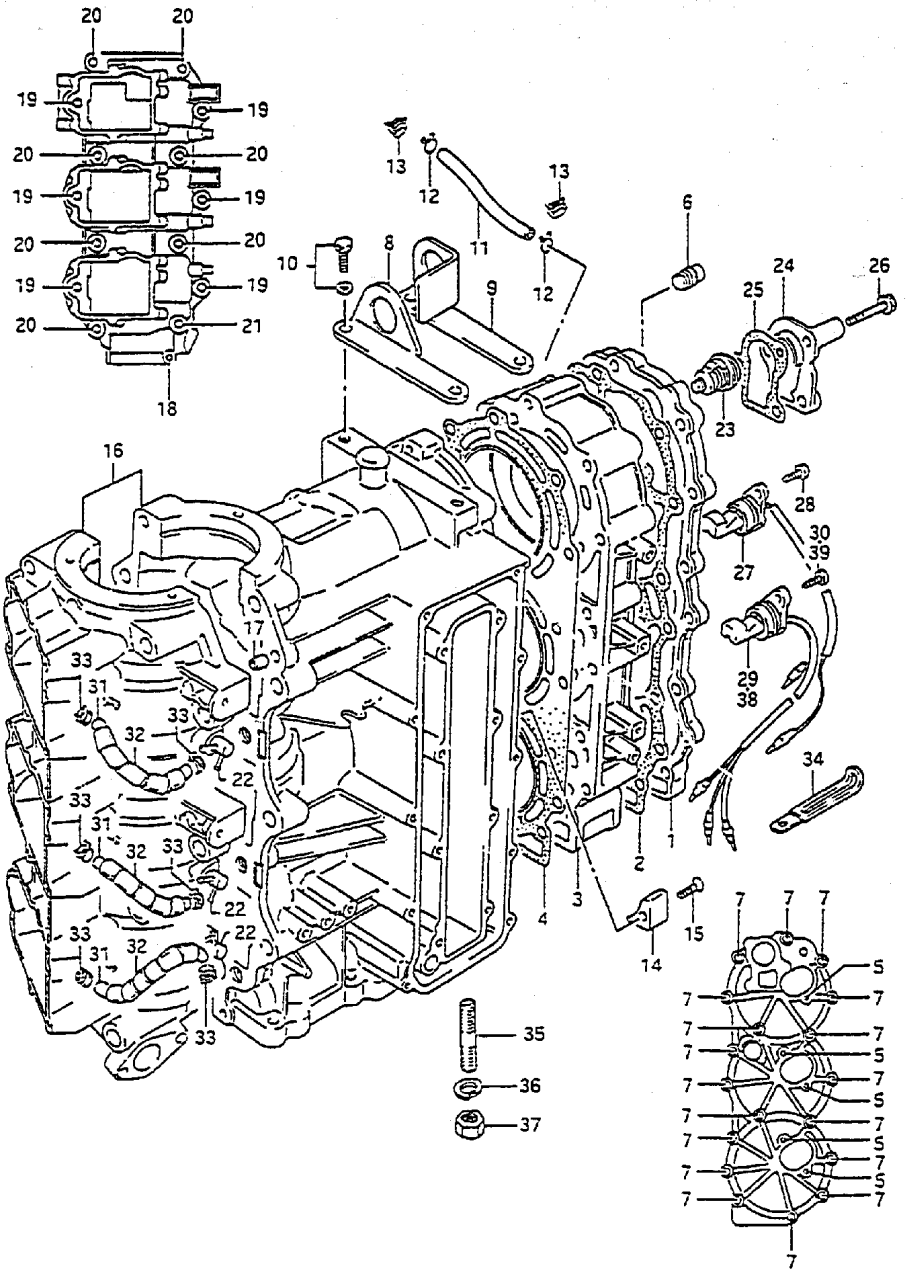


FIG.2

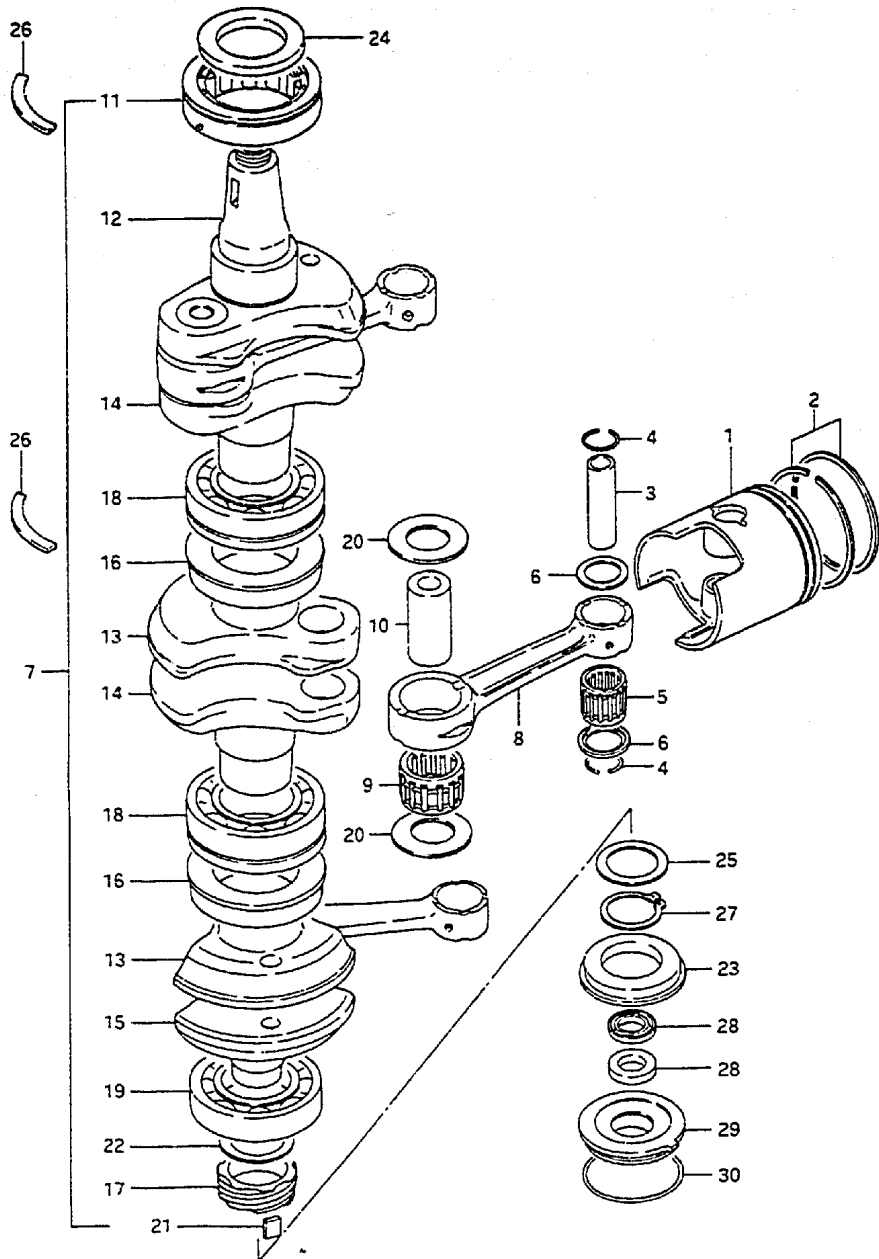


FIG.2 (B-4) CRANKSHAFT

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	12110-94701	PISTON	3	
1-2	12100-94701-025	PISTON SET (OS:0.25)	3	OPT
1-3	12100-94701-050	PISTON SET(OS:0.50)	3	OPT
2-1	12140-94700	RING SET, piston	3	
2-2	12140-94700-025	RING SET, piston (OS:0.25)	3	OPT
2-3	12140-94700-050	RING SET, piston (OS:0.50)	3	OPT
3	12151-94700	PIN, piston	3	
4	09381-20003	SNAP RING	6	
5	09263-20072	BEARING (20x26x24)	3	
6	69169-20004	WASHER (20x31x1)	6	
7	12200-94714	CRANKSHAFT ASSY	1	
8	12161-94400	.ROD, connecting	3	
9	09263-27005	.BEARING (27x37x22)	3	
10	12211-94400	.PIN, crank	3	
11	09264-35004	.BEARING (35x72x23)	1	
12	12221-94702	.CRANKSHAFT, upper	1	
13	12232-94703	.WHEEL, middle, under	2	
14	12231-94703	.WHEEL, middle, upper	2	
15	12240-94701	.CRANKSHAFT, under	1	
16	09289-45001	.OIL SEAL, middle (45x72x12)	2	-model:92
17	16321-95301	.GEAR, oil pump drive	1	
18	09269-30012	.BEARING (30x72x19)	2	
19	09262-35052	.BEARING (35x72x17)	1	
20	09160-27008	.WASHER (27x36x1)	6	
21	09421-08001	.KEY	1	
22	09181-30212	.THRUST WASHER	1	
23	09283-30062	OIL SEAL (30x55x8)	1	
24	09283-35043	OIL SEAL (35x55x7)	1	
25	09181-30167	THRUST WASHER	1	
26	09390-72008	C RING (ID:69.6,OD:78)	2	
27	08331-31306	CIRCLIP	1	
28	09282-17009	OIL SEAL (17x28x6)	2	
29	11431-95300	HOUSING, under oil seal	1	
30	09280-50008	D RING (ID:49.4,OD:3.10)	1	

FIG.3

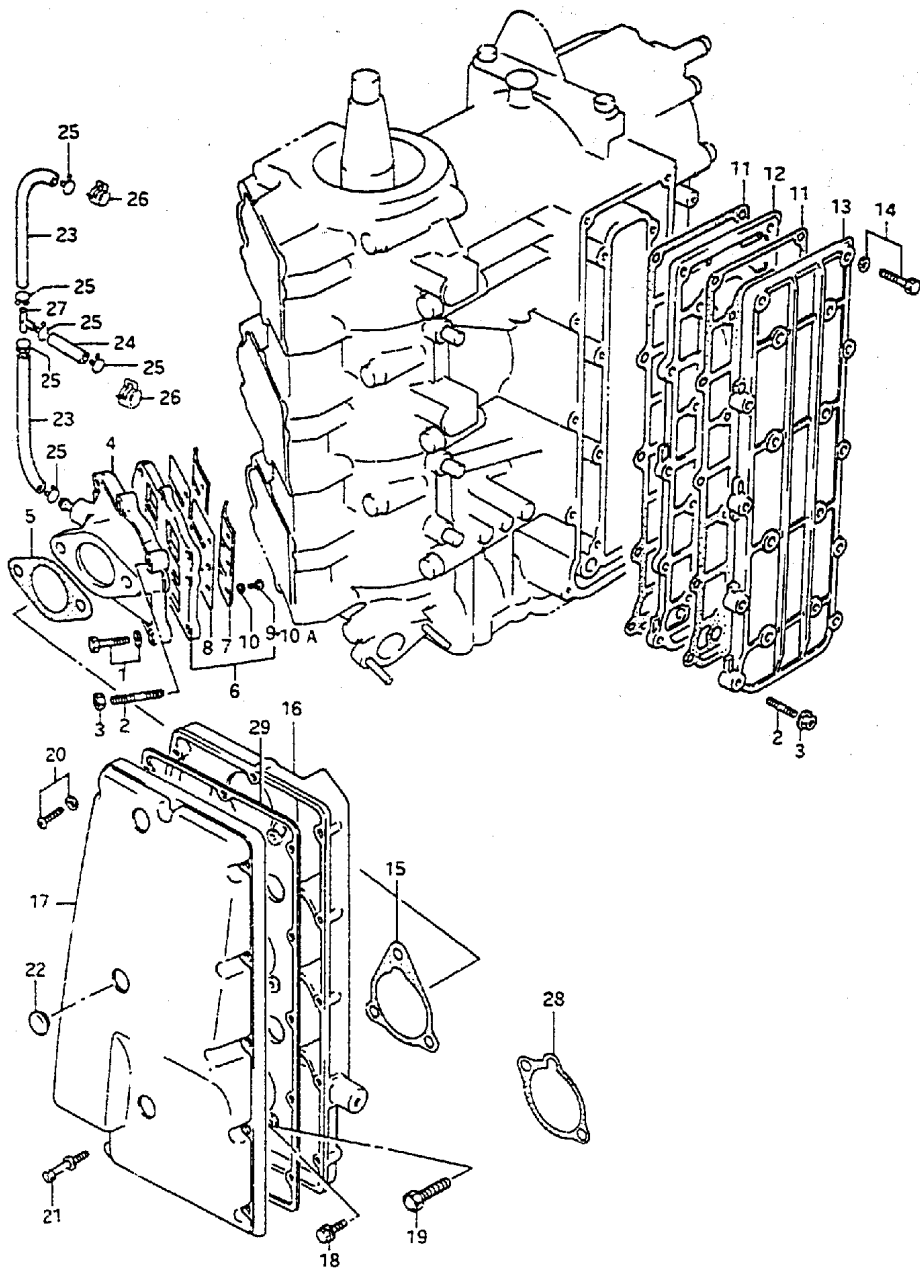


FIG.3 (B-5) INLET CASE

RBE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	01550-06307	BOLT	12	
2	01421-06257	STUD BOLT	6	
3	08316-10067	NUT	6	
4-1	13110-94710-OED	CASE, inlet	3	DT55
4-2	13110-94700-OED	CASE, inlet	3	DT65
5-1	13125-93010	GASKET, carburetor	3	DT55
5-2	13125-95210	GASKET, carburetor	3	DT65
6	13150-94720	VALVE ASSY, reed	3	
7	13152-94720	.STOPPER, reed valve	6	
8	13153-94700	.VALVE, reed	6	
9	02112-03063	.SCREW	18	-model:93
10	08321-21033	.LOCK WASHER	18	-model:93
10A	02112-33063	.SCREW	18	model:94-97
11	14151-94712	GASKET, exhaust cover	2	
12	14131-94701	PLATE, exhaust cover	1	
13	14141-94700-OED	COVER, exhaust	1	
14	01550-06307	BOLT	18	
15	13855-93310	GASKET, silencer	3	DT55
16-1	13811-94713	CASE, silencer	1	DT55
16-2	13811-94700	CASE, silencer	1	DT65
17	13812-94700	COVER, silencer	1	
18	02162-06167	BOLT	8	DT55
19	02162-06167	BOLT	6	DT65

COLOR : OED(Gray)

FIG.3

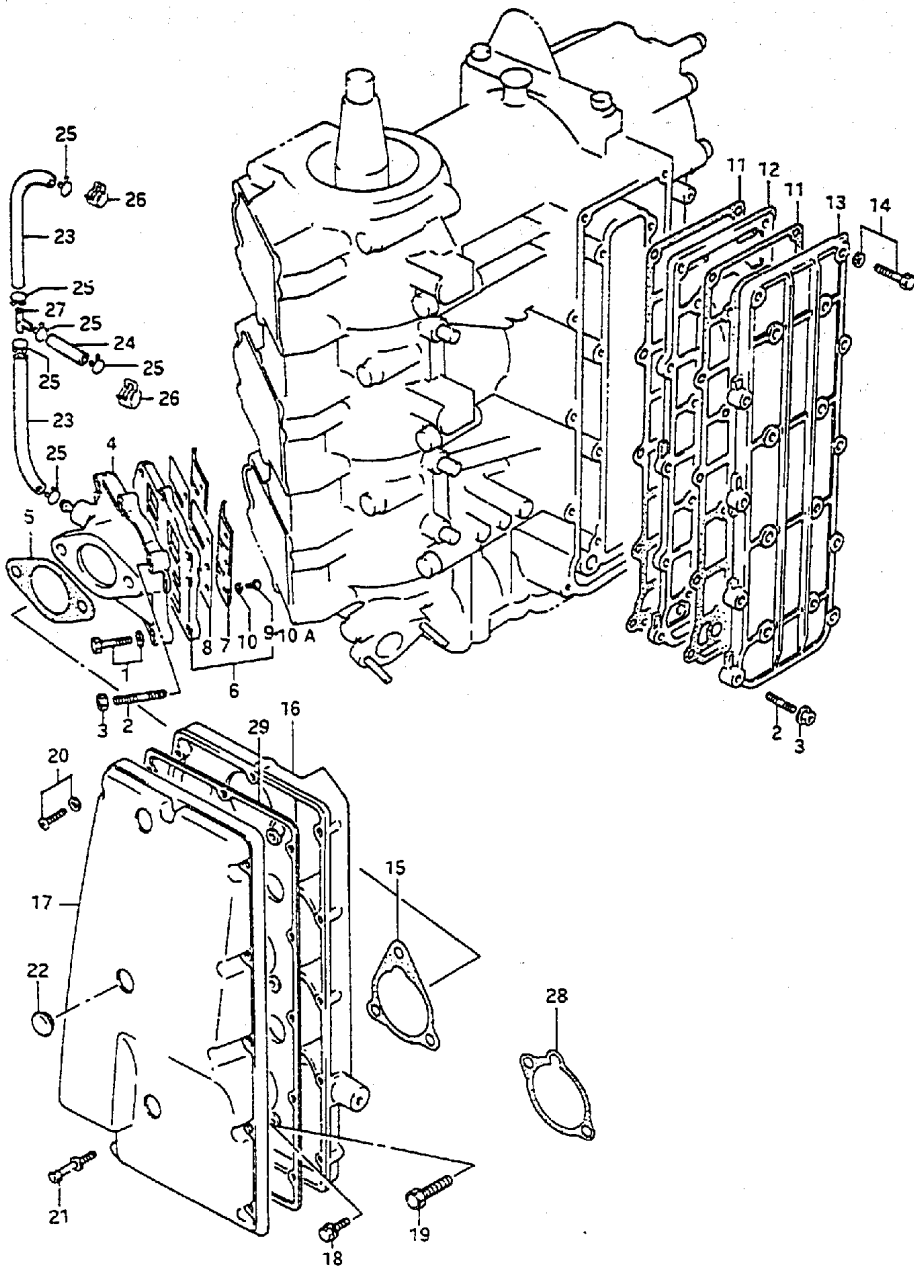


FIG.3 (B-6) INLET CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	02142-05207	SCREW	10	
21	09139-05041	SCREW	1	
22	09250-15010	PLUG	3	
23	09352-50903-600	HOSE, inlet No.2	2	L:600*125
24	09352-50903-600	HOSE, inlet No.1	1	L:600*45
25	09401-08410	CLIP	6	model:88-90
26	09401-08411	CLIP	6	model:91-97
27	09367-06002	3 WAY	1	
28	13855-95210	GASKET, silencer	3	DT65
29	13853-94710	GASKET, silencer cover	1	

FIG. 4

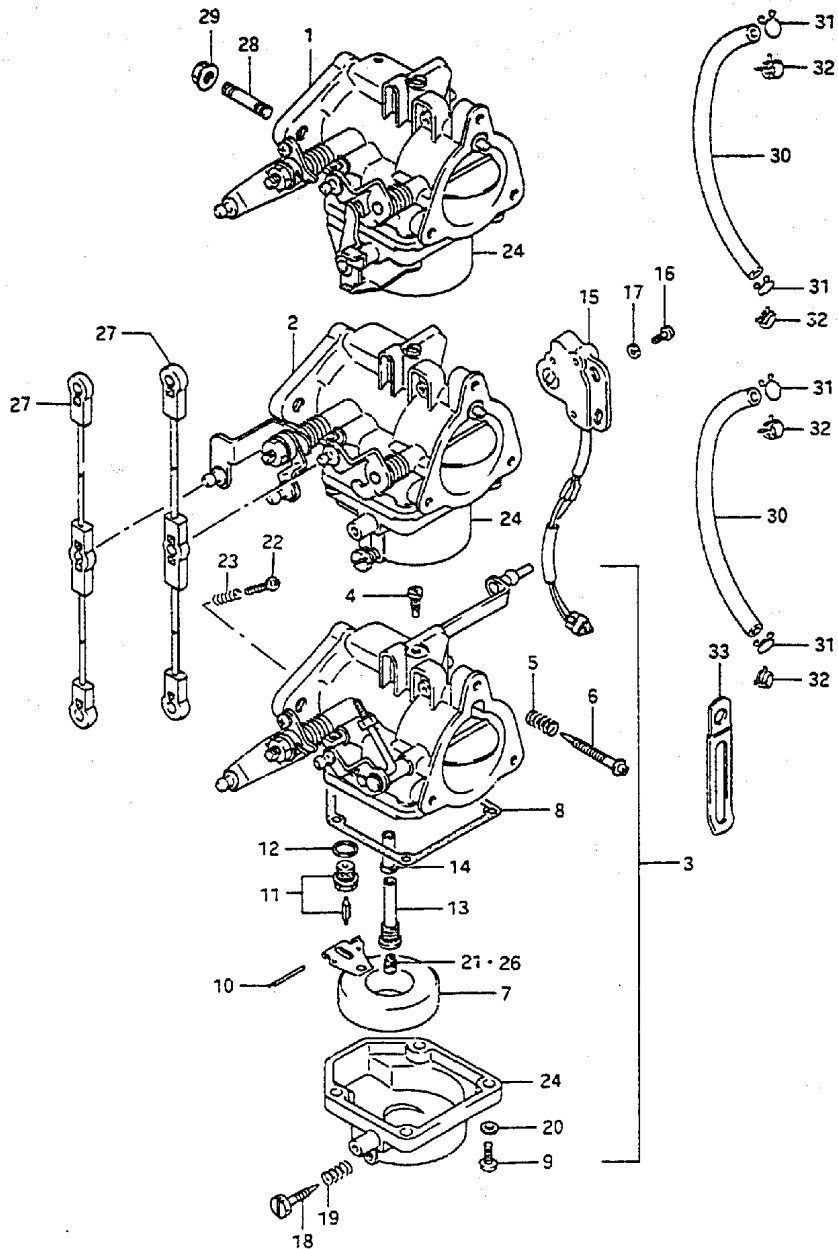


FIG. 4 (B- 7) CARBURETOR (DT55)

Q'TY

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13201-947AO	CARBURETOR ASSY, top	1	model:88
1-2	13201-947FO	CARBURETOR ASSY, top	1	model:89-97
2-1	13202-947AO	CARBURETOR ASSY, 2nd	1	model:88
2-2	13202-947CO	CARBURETOR ASSY, 2nd	1	model:89,-911317
2-3	13202-947F1	CARBURETOR ASSY, 2nd	1	model:89-97
3-1	13203-947AO	CARBURETOR ASSY, 3rd	1	model:88
3-2	13203-947CO	CARBURETOR ASSY, 3rd	1	-911317
3-3	13203-947FO	CARBURETOR ASSY, 3rd	1	model:89-97,911318-
4-1	09492-75001	.JET, pilot 75	3	model:88
4-2	09492-77001	.JET, pilot 77.5	3	model:89-97
5	13271-93311	.SPRING, air screw	3	
6	13269-93311	.SCREW, pilot air	3	
7	13250-93012	.FLOAT	3	
8	13251-93320	.GASKET, float chamber	3	
9	13249-95520	.SCREW	12	
10	13254-93010	.PIN, float	3	
11	13370-28110	.VALVE ASSY, needle	3	
12	13392-58600	.GASKET, valve seat	3	
13	13236-94400	.MAIN NOZZLE	3	
14	13237-94400	.NOZZLE	3	
15-1	37810-94611	.SWITCH ASSY, throttle valve	1	model:88
15-2	37810-95605	.SWITCH ASSY, throttle valve	1	model:89-97
16	02112-04087	.SCREW	2	
17	08321-01043	.LOCK WASHER	2	
18	13616-94500	.SCREW	3	
19	13271-93311	.SPRING	3	

Refer to FIG.5 (B-9) for CARBURETOR (DT65)

FIG.4

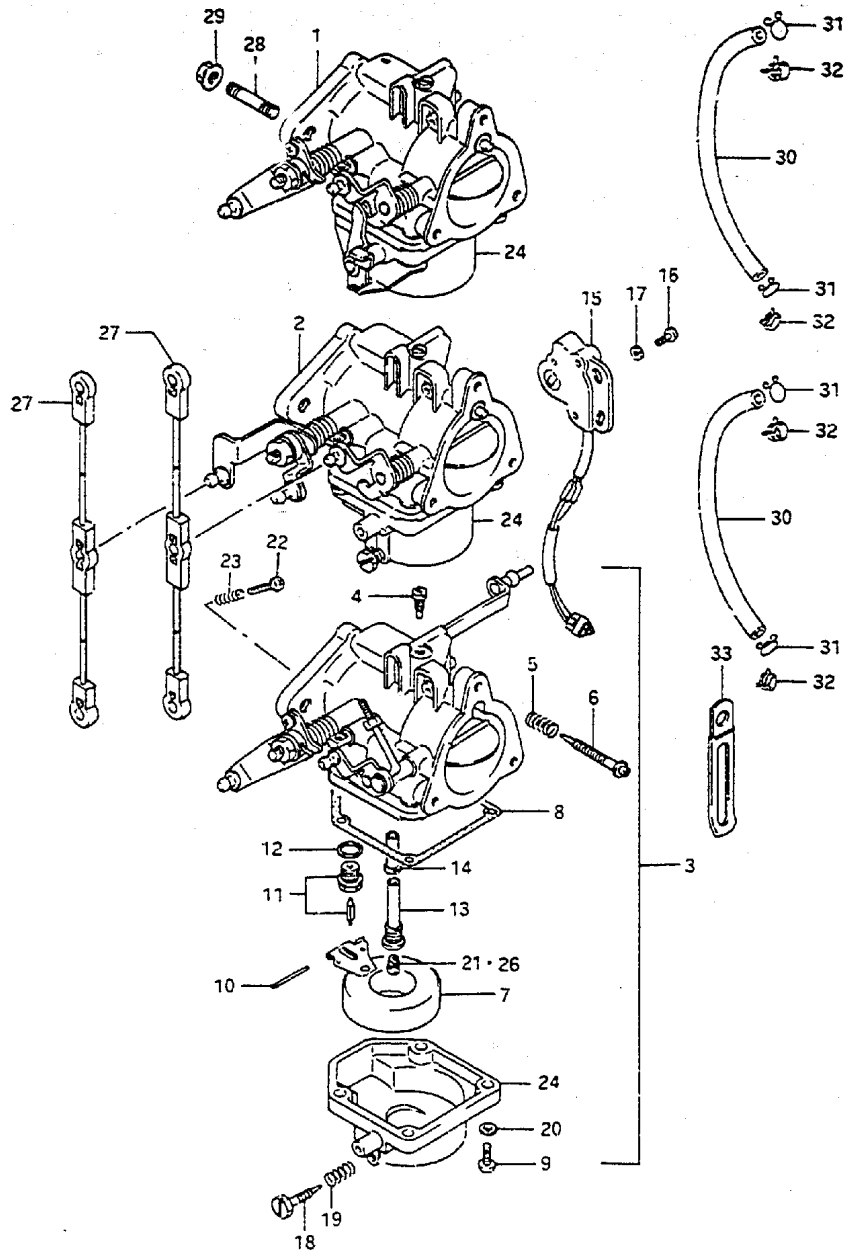


FIG.4 (B-8) CARBURETOR (DT55)

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
20	08321-01057	.LOCK WASHER	12	
21-1	09491-23013	.JET, main 117.5	3	model:88
21-2	09491-24012	.JET, main 120	3	model:89-97
22	13534-95000	.SCREW, throttle	1	
23	13268-96111	.SPRING, throttle screw	1	
24	13240-94600	.CHAMBER, float	3	
26-1	09491-21020	JET, main 107.5	3	OPT
26-2	09491-22011	JET, main 112.5	3	OPT
26-3	09491-24015	JET, main 122.5	3	OPT
26-4	09491-25014	JET, main 125	3	OPT
27	13510-94700	ROD, throttle control	2	
28	01411-08207	STUD BOLT	3	
29	08316-10087	NUT	6	
30	09352-50903-600	HOSE (CARB to CARB)	2	L:600*120
31	09401-08410	CLIP	4	model:88-90
32	09401-08411	CLIP	4	model:91-97
33	09404-06206	CAMP, switch lead	3	
34	13910-94700	REPAIR KIT, carburetor	1	OPT,not shown

FIG.5

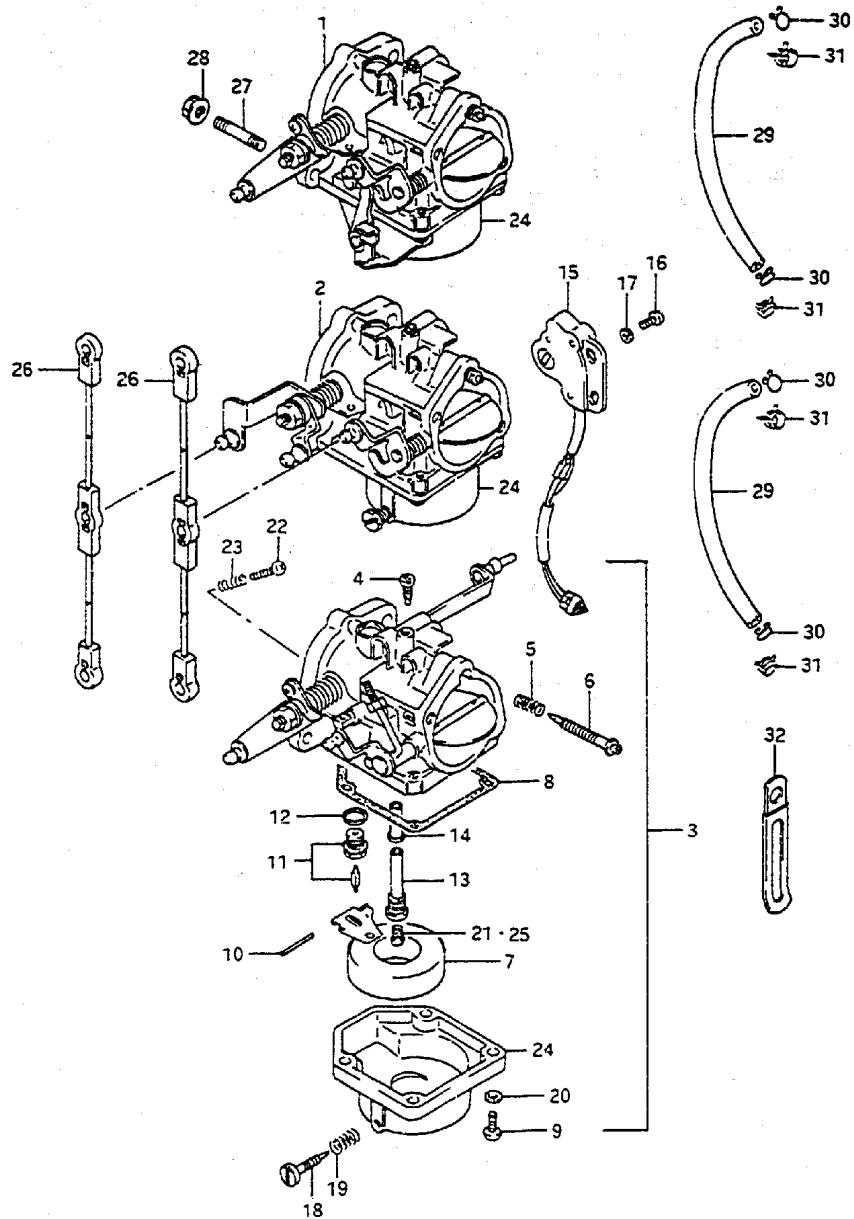


FIG.5 (8- 9) CARBURETOR (DT65)

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	13201-94780	CARBURETOR ASSY, top	1	model:88
1-2	13201-947E0	CARBURETOR ASSY, top	1	model:89,90
1-3	13201-947G0	CARBURETOR ASSY, top	1	model:91-97
2-1	13202-94780	CARBURETOR ASSY, 2nd	1	model:88
2-2	13202-947D0	CARBURETOR ASSY, 2nd	1	model:89,908874-909989
2-3	13202-947E0	CARBURETOR ASSY, 2nd	1	model:89,90,909990-
2-4	13202-947G1	CARBURETOR ASSY, 2nd	1	model:91-97
3-1	13203-94780	CARBURETOR ASSY, 3rd	1	model:88
3-2	13203-94761	CARBURETOR ASSY, 3rd	1	model:89,908874-909989
3-3	13203-947E0	CARBURETOR ASSY, 3rd	1	model:89,90,909990-
3-4	13203-947G0	CARBURETOR ASSY, 3rd	1	model:91-97
4-1	09492-77001	.JET, pilot (77.5)	3	model:88
4-2	09492-80005	.JET, pilot (80)	3	model:89-97
5	13271-93311	.SPRING, air screw	3	
6	13269-95210	.SCREW, pilot air	3	
7	13250-93012	.FLOAT	3	
8	13251-95220	.GASKET, float chamber	3	
9	13249-95520	.SCREW	12	
10	13254-93010	.PIN, float	3	
11	13370-28110	.VALVE ASSY, needle	3	
12	13392-58600	.GASKET, valve seat	3	
13-1	13236-94740	.MAIN NOZZLE, No.1	3	model:88
13-2	13236-94760	.MAIN NOZZLE, No.1	3	model:89-97
14-1	13237-94400	.MAIN NOZZLE, No.2	3	model:88
14-2	13237-94760	.MAIN NOZZLE, NO.2	3	model:89-97
15-1	37810-94601	.SWITCH ASSY, throttle valve	1	model:88
15-2	37810-95605	.SWITCH ASSY, throttle valve	1	model:89-97
16	02112-04087	.SCREW	2	
17	08321-01043	.LOCK WASHER	2	
18	13616-94500	.SCREW	3	
19	13271-93311	.SPRING	3	

FIG.5

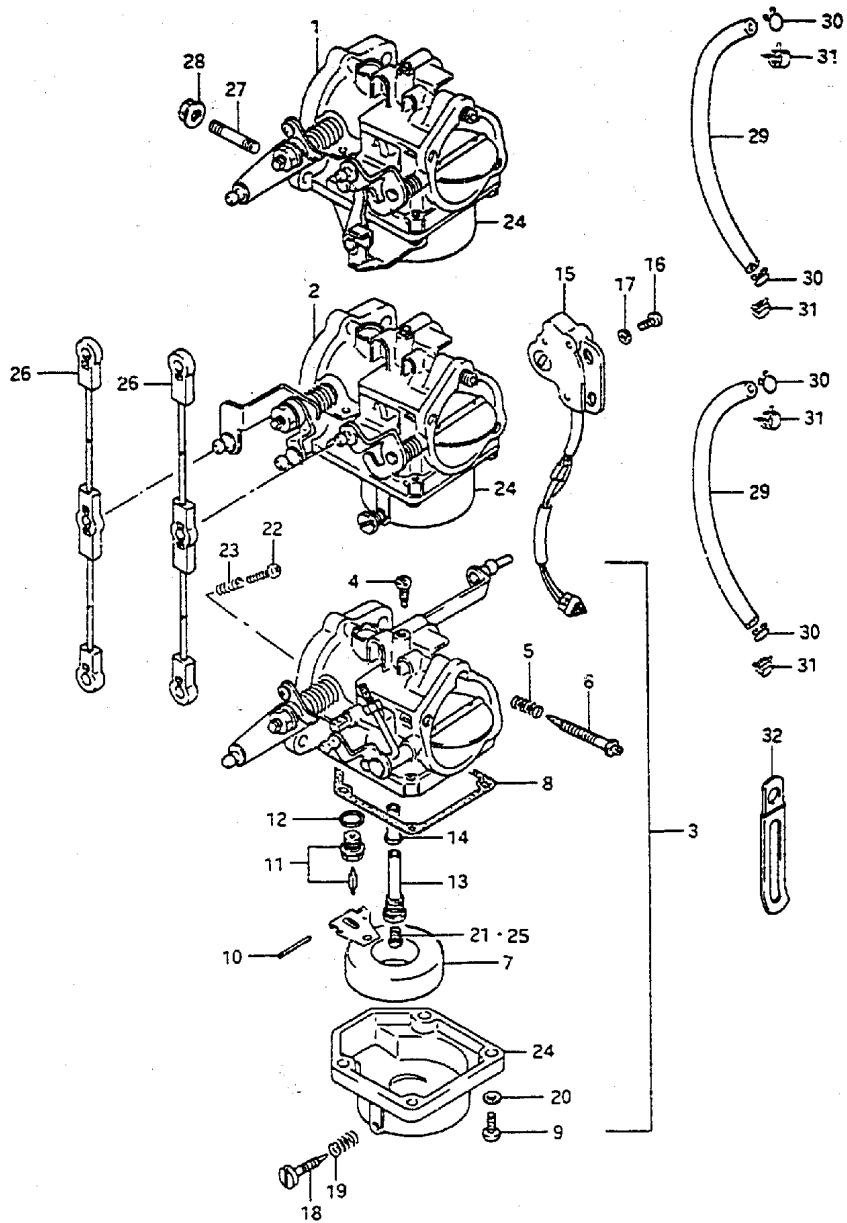


FIG.5 (B-10) CARBURETOR (DT65)

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
20	08321-01057	.LOCK WASHER	12	
21-1	09491-30010	.JET, main (150)	3	model:88
21-2	09491-30017	.JET, main (150)	3	model:89,908891-909776
21-3	09491-32006	.JET, main (160)	3	model:89-97
22	13534-95000	.SCREW, throttle	1	
23	13268-96111	.SPRING, throttle screw	1	
24	13245-95210	.CHAMBER, float	3	
25-1	09491-28017	JET, main 140	3	OPT
25-2	09491-29006	JET, main 145	3	OPT
25-3	09491-32006	JET, main 160	3	OPT
26	13510-94700	ROD, throttle control	2	
27	01411-08207	STUD BOLT	3	
28	08316-10087	NUT	6	
29	09352-50903-600	HOSE (CARB to CARB)	2	L:600*135
30	09401-08410	CLIP	4	model:88-90
31	09401-08411	CLIP	4	model:91-97
32	09404-06206	CLAMP, switch lead	2	
33	13910-94400	REPAIR KIT, carburetor	1	OPT,not shown

FIG.6

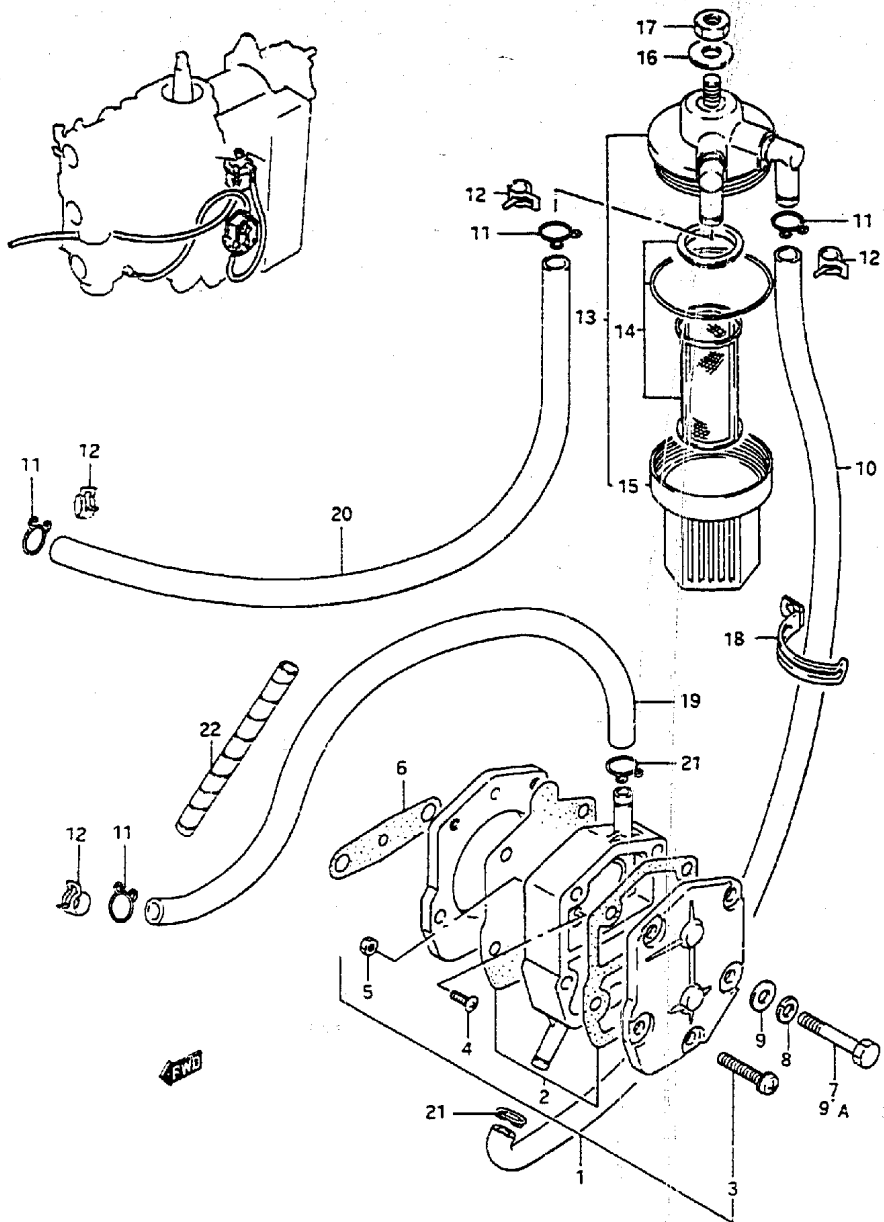


FIG.6 (B-11) FUEL PUMP

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	15100-94303	PUMP ASSY, fuel	1	
2	15170-94311	.DIAPHRAGM SET	1	
3	15851-94300	.SCREW	3	
4	15183-94301	.SCREW	2	
5	15186-94300	.NUT	2	
6	15321-99710	GASKET, fuel pump	1	
7	01500-06403	BOLT	2	
8	08321-01067	LOCK WASHER	2	
9	08322-01067	WASHER	2	
9A	01570-06407	BOLT	2	model:94
10	09352-50903-600	HOSE (FILTER to PUMP)	1	L:600+270
11	09401-08410	CLIP	4	model:88-90
12	09401-08411	CLIP	4	model:91-94
13-1	15410-93410	FILTER, fuel	1	+15410-94400
13-2	15410-93411	FILTER, fuel	1	DT55:461365- DT65:461447- +15410-94400
14-1	15430-93410	.STRAINER SET	1	for 15410-93400
14-2	15430-93411	.STRAINER SET	1	for 15410-93411
15	15413-93400	.CUP	1	
16	08322-21082	LOCK WASHER	1	
17	08310-00087	NUT	1	
18	09404-06207	CLAMP (L:80)	1	
19	09352-50903-600	HOSE (PUMP to CARB)	1	L:600+350
20	09352-50903-600	HOSE (CONN to FILTER)	1	L:600+450
21	15331-94300	CLIP	2	model:88-90
22	16911-92E20	PROTECTOR (9x11x540)	2	L:540+65

Refer to FIG.6A(B-12) for MODEL:95-97

FIG.6 A

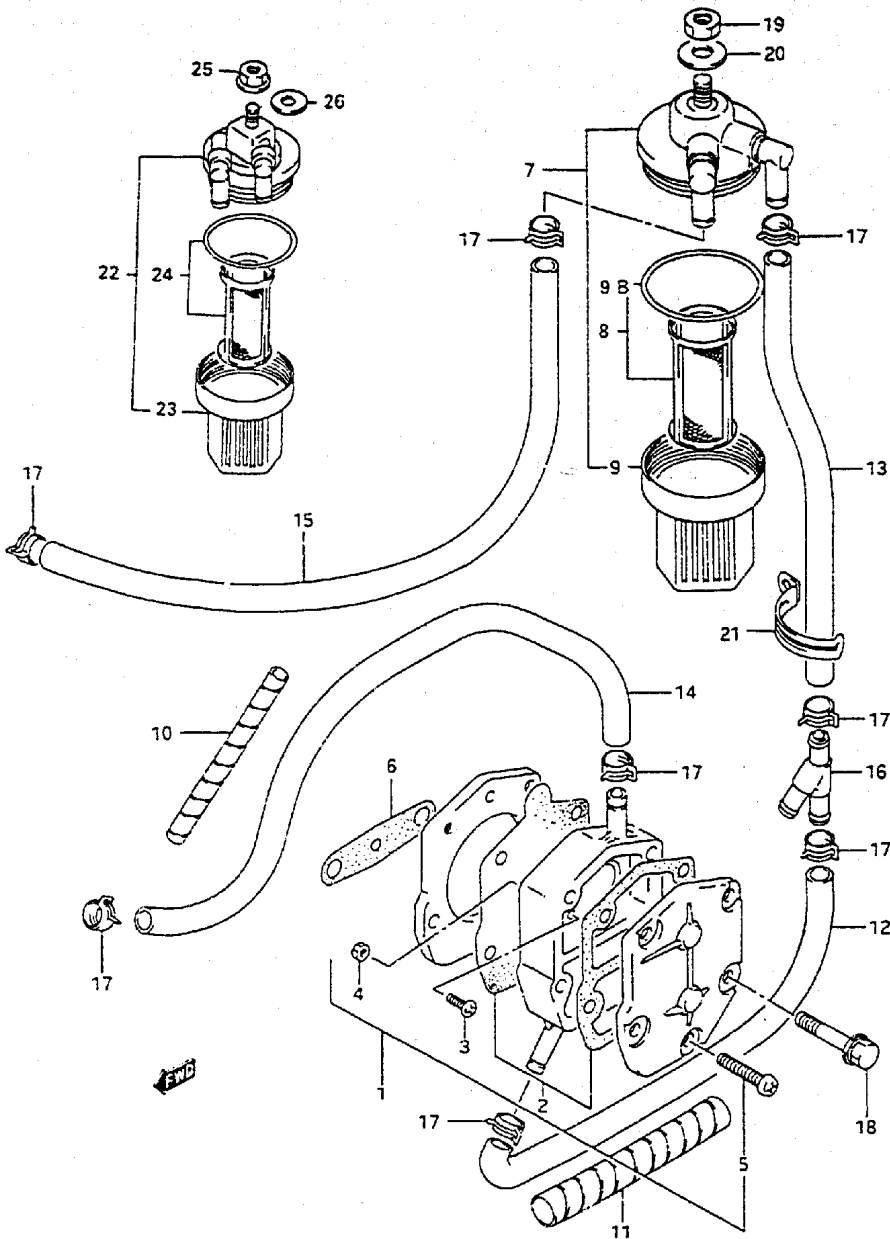


FIG.6A (B-12) FUEL PUMP (MODEL:95-97)

QTY	QTY	DESCRIPTION	REMARKS
1-1	15100-94303	PUMP ASSY, fuel	1
1-2	15100-94311	PUMP ASSY, fuel	1 model:96,97
2-1	15170-94311	.DIAPHRAGM SET	1
2-2	15170-94320	.DIAPHRAGM SET	1 model:96,97
3	15183-94301	.SCREW	2
4	15186-94300	.NUT	2
5	15851-94300	.SCREW	3
6	15321-99710	GASKET, fuel pump	1
7	15410-93411	FILTER ASSY, fuel	1
8	15430-93411	.STRAINER SET	1 →15410-93411
9	15413-93400	.CUP	1
9B	15415-93400	.O RING	1
10	16911-92E20	PROTECTOR	2 L:540+65
11	16911-92E20	PROTECTOR	1 L:540+110
12	09352-50903-600	HOSE, fuel (3 way to pump)	1 L:600+125
13	09352-50903-600	HOSE, fuel (filter to 3 way)	1 L:600+150
14	09352-50903-600	HOSE, fuel (pump to CARB)	1 L:600+350
15	09352-50903-600	HOSE, fuel (CONN to filter)	1 L:600+450
16	09367-06005	3 WAY	1
17	09401-08411	CLIP	8
18	01570-06407	BOLT	2
19	08310-00087	NUT	1
20	08322-01087	WASHER	1
21	09404-06207	CLAMP	2
22	15410-94400	FILTER ASSY, fuel	1 model:97
23	15413-87010	.CUP	1 model:97
24	15430-87010	.ELEMENT SET	1 model:97
25	08310-00087	NUT	1 model:97
26	08322-01087	WASHER	1 model:97

FIG. 7

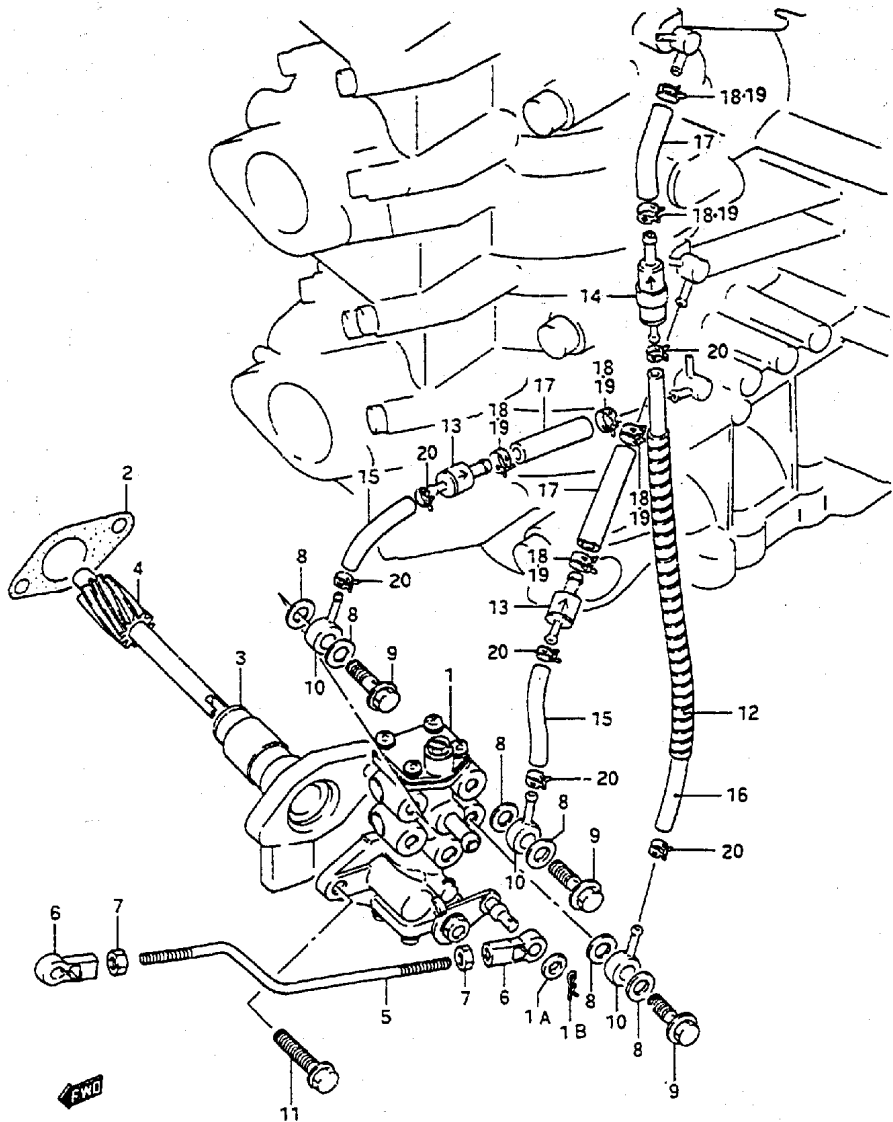


FIG. 7 (B-13) OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16100-94731	PUMP ASSY, oil	1	
1A	13472-33100	.WASHER	1	
1B	16198-87000	.CLIP	1	
2	16731-95510	GASKET, oil pump retainer	1	
3	16340-94700	RETAINER, oil pump	1	
4	16331-95304	GEAR, driven	1	
5	16411-94701	ROD, oil pump control	1	
6	19131-95502	CONNECTOR, oil pump No.2	2	
7	09140-05005	NUT	2	
8	09168-06023	GASKET	6	model:88,89
9	09360-06012	BOLT	3	model:88,89
10	09363-02002	UNION	3	model:88,89
11	01550-06307	BOLT	2	
12	16911-92E20	PROTECTOR (9x11x540)	5	L:540+90,L:540+130
13	16710-92E00	VALVE, check	2	type:Single
14	16710-94640	VALVE, check	1	type:Double
15-1	09351-25703-600	HOSE, No.4 (2.5x7.0x300)	2	L:220+50,+09344-02015,Clear
15-2	09355-25705-600	HOSE, No.4 (2.5x7.0x300)	2	model:91-94,L:600+50,Gray
16-1	09351-25703-600	HOSE, No.3 (2.5x7.0x300)	1	model:88-90,L:600+160,Clear
16-2	09355-25705-600	HOSE, No.3 (2.5x7.0x300)	1	model:91-94,L:600+160,Gray
17	09352-50903-600	HOSE, No.2 (5.0x9.0x300)	1	L:600+25,Black
18	09401-08409	CLIP	6	model:88-90
19	09401-08411	CLIP	6	model:91-94
20	09401-06405	CLIP	6	

Refer to FIG.7A(B-14) for MODEL:95-97

FIG.7 A

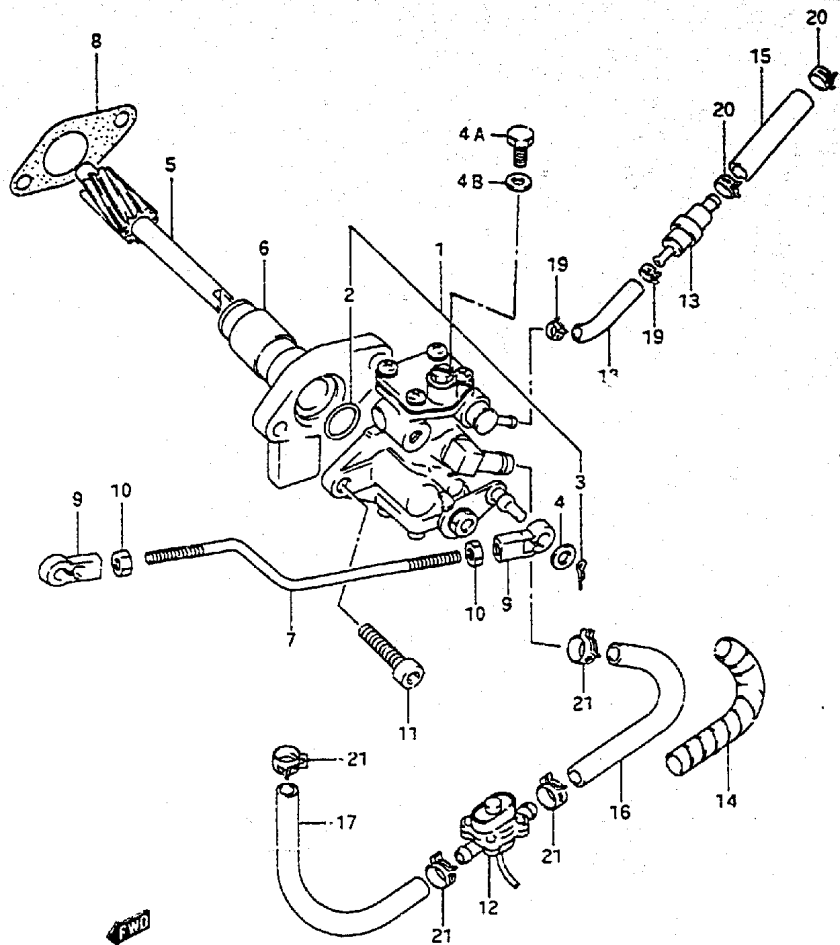


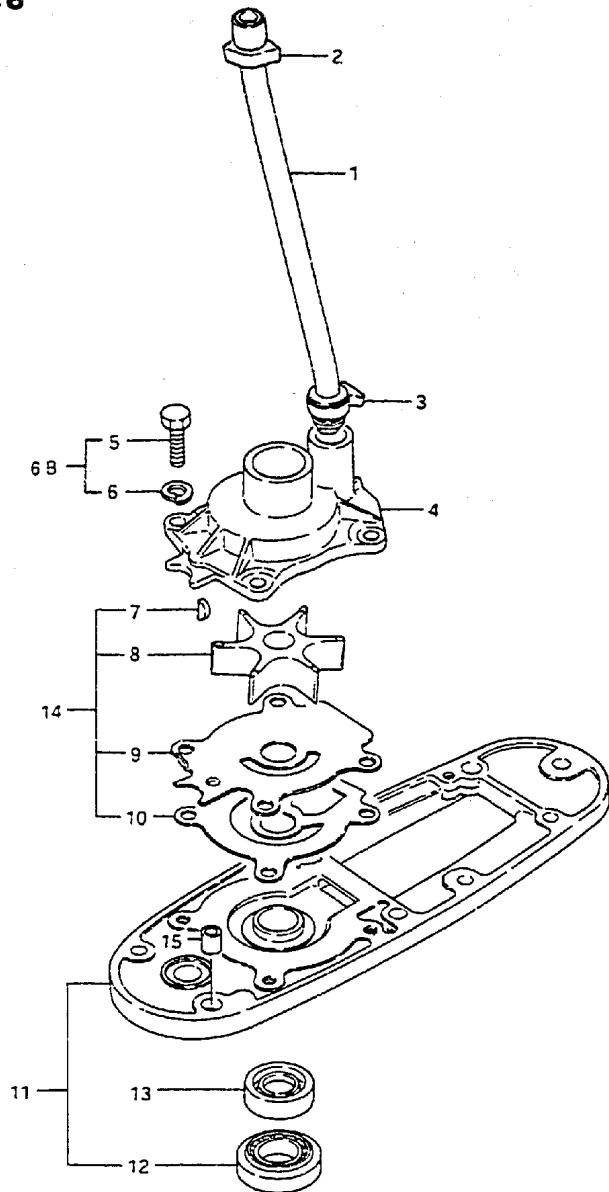
FIG.7A (B-14) OIL PUMP (MODEL:95-97)

Q'TY

REMARKS

PSE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	16100-94740	PUMP ASSY, oil	1	
1-2	16100-94741	PUMP ASSY, oil	1	model:96,97
2	16198-87D00	.O RING	1	
3	16195-87D00	.PIN	1	
4	13432-33100	.WASHER	1	
4A	16091-94900	.BOLT	1	
4B	16092-92440	.GASKET	1	
5	16331-95304	GEAR, oil pump driven	1	
6	16340-94700	RETAINER, oil pump	1	
7	16411-94710	ROD, oil pump control	1	
8	16731-95510	GASKET, oil pump	1	
9	19131-95502	CONNECTOR, oil pump control	2	
10-1	09140-05005	NUT	2	
10-2	08310-00057	NUT	2	model:97
11	07130-06307	BOLT	2	
12	16250-94710	SENSOR, oil	1	
13	16710-94640	VALVE, check (double)	1	
14	16911-92E20	PROTECTOR	1	L:540+90
15	09351-50803-600	HOSE, oil	1	L:600+40
16	09352-50903-600	HOSE, oil	1	L:600+125
17	09352-50903-600	HOSE, oil	1	L:600+150
18	09355-25705-600	HOSE, oil	1	L:600+60
19	09401-06405	CLIP	2	
20	09401-08409	CLIP	2	
21	09401-08411	CLIP	4	

FIG.8



14

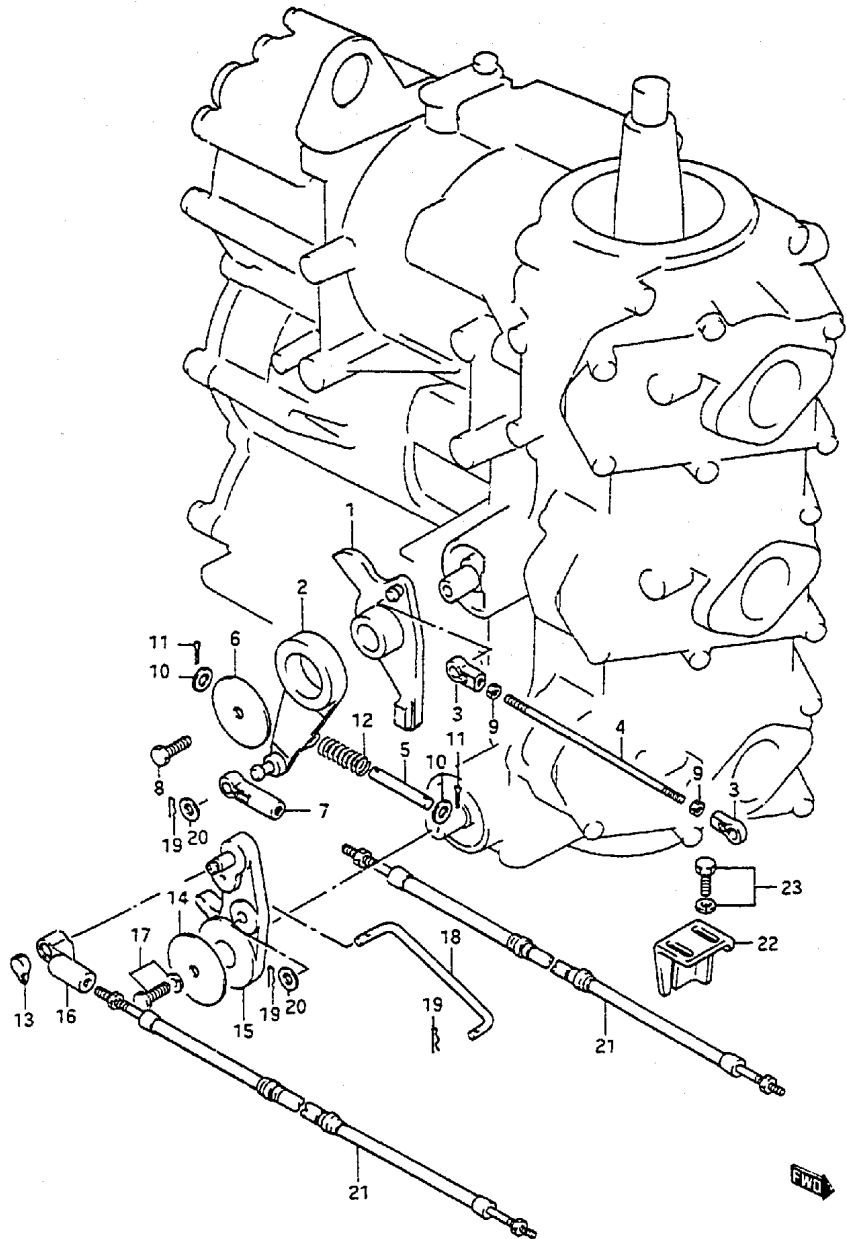
FIG.8 (C- 2) WATER PUMP

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-5	17560-95221	TUBE, water (LL)	1	model: ALL
2	17563-95500	.RUBBER, water tube upper	1	
3	17564-95501	.RUBBER, water tube lower	1	
4	17411-95206	CASE, water pump	1	
5	09100-08219	BOLT (8x20)	4	
6	09162-08007	LOCK WASHER	4	
68	09117-08016	BOLT	4	model:97
7	09420-04005	KEY	1	
8	17461-94700	IMPELLER, water pump	1	
9	17471-95204	PANEL, under	1	
10	17472-95310	GASKET, panel	1	
11	56130-95212-OED	HOUSING, drive shaft bearing	1	
12	09265-17003	.BEARING	1	
13	09289-17005	.OIL SEAL	1	
14	17400-94700	KIT, water pump repair	1	OPT
15	09206-11016	PIN, gear case	1	

COLOR : OED (Gray)

FIG. 9



15

FIG. 9 (C- 3) THROTTLE LINK

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	19121-94701	LEVER, throttle control	1	
2-1	19122-94701	ARM, throttle control	1	
2-2	19122-94702	ARM, throttle control	1	model:95-97
3	19131-95502	CONNECTOR, throttle lever	2	
4-1	19135-94700	ROD, throttle lever	1	
4-2	19135-94400	ROD, throttle lever	1	model:95-97
5	19137-94700	PIN, throttle lever damper	1	
6	19211-94700	WASHER, throttle lever	1	
7	67466-95200	CONNECTOR, throttle cable	1	
8-1	09117-06040	BOLT (6x15)	1	
8-2	01570-06167	BOLT	1	model:97
9-1	09140-05005	NUT	2	
9-2	08310-00057	NUT	2	model:97
10-1	09160-06082	WASHER	2	
10-2	08322-01067	WASHER	2	model:97
11	09204-01002	COTTER PIN	2	
12	09440-09021	SPRING	1	
13	19113-95300	CAP, connector	1	
14	19211-94700	WASHER, clutch control	1	
15	23211-94702	ARM, clutch control	1	
16	67467-95201	CONNECTOR, clutch link	1	
17	09117-06040	BOLT (6x15)	1	
18	23111-94701	LINK, clutch	1	
19	09385-06003	PIN	2	
20	08322-01067	WASHER	1	
22	67271-95213	HOLDER, remo-cont cable	1	
23	09116-06092	BOLT (6x16)	2	

FWO

FIG. 10

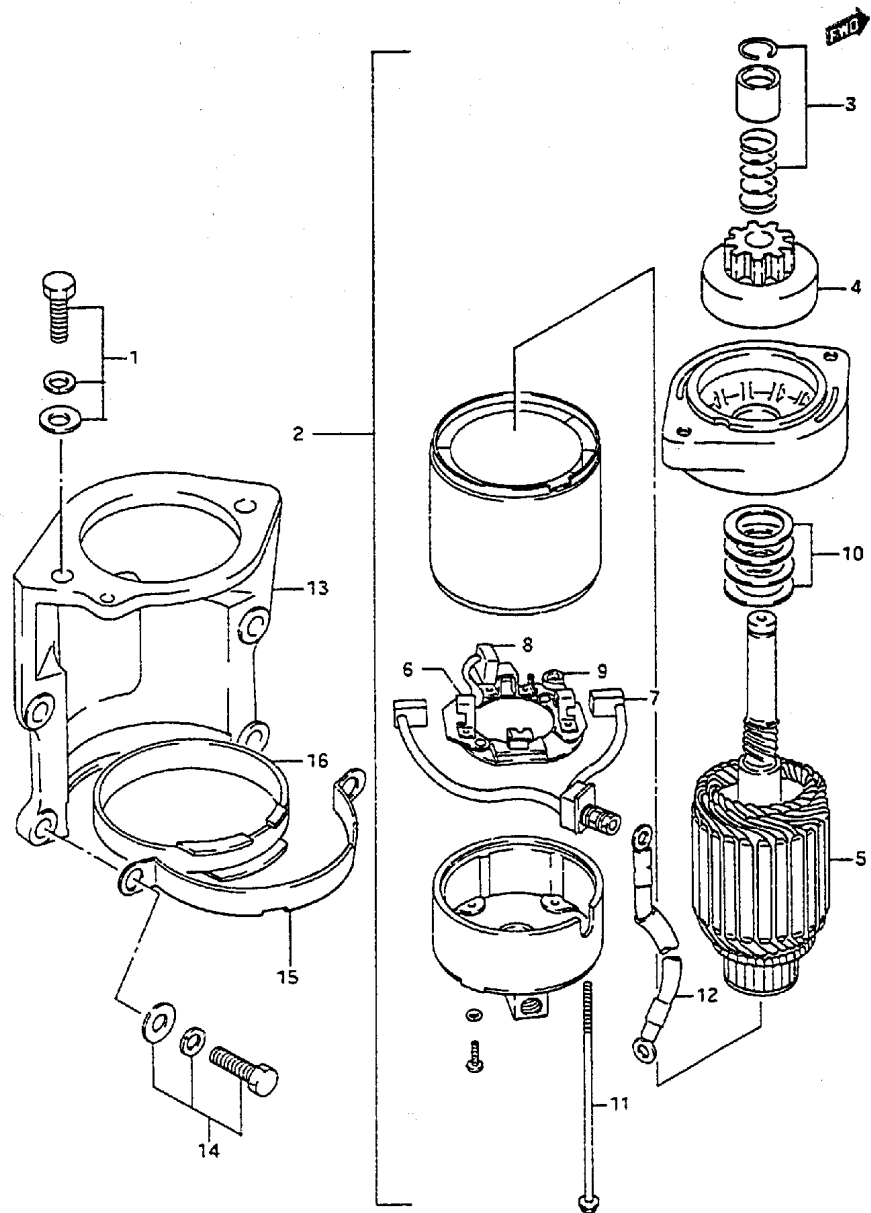


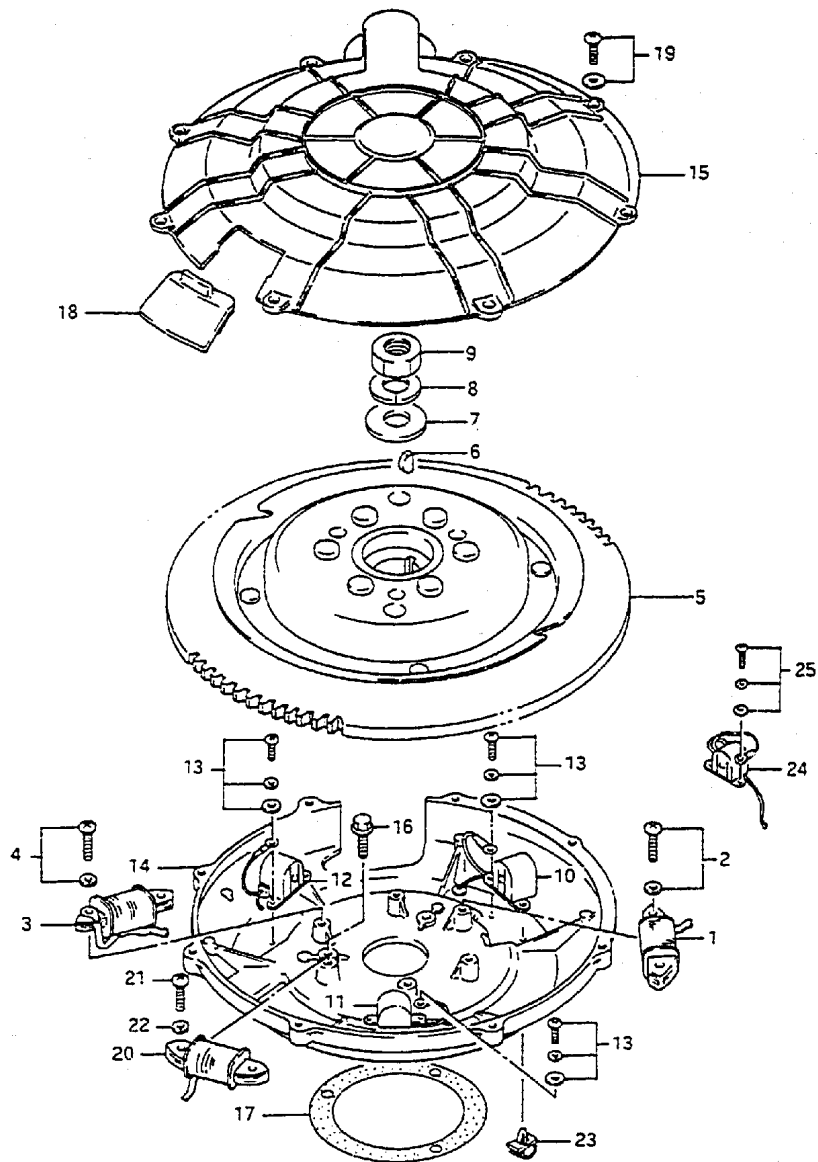
FIG.10 (C-4) STARTING MOTOR

Q'TY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	01580-08257	BOLT	2	
2	31100-94702	MOTOR ASSY, starting	1	
3	31312-94601	.STOPPER SET, pinion	1	
4	31320-95240	.PINION ASSY	1	
5	31310-94600	.ARMATURE	1	
6	31173-95310	.HOLDER ASSY, brush	1	
7	31131-95310	..BRUSH (+)	2	
8	31131-95241	..BRUSH (-)	1	
9	31135-95310	..SPRING, brush	3	
10	31360-87000	.WASHER KIT	1	
11	31281-94700	.BOLT	2	
12	33820-89E01	CABLE ASSY, starting SUB	1	
13	31911-94701-OED	BRACKET, starting motor	1	
14	01550-08257	BOLT	4	
15	31912-94701	BAND, starter	1	
16	31918-94701	DAMPER, starter	1	

COLOR : OED(Gray)

FIG. 11



17

FIG.11 (C- 5) MAGNETO

Q'TY

REMARKS

REE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	32120-94700	COIL, battery charging	1	
1-2	32120-94720	COIL, battery charging	1	model:94-97
2	02112-36257	SCREW	2	
3-1	32140-94700	COIL, ignition primary	1	
3-2	32140-94710	COIL, ignition primary	1	model:94-97
4	02112-36207	SCREW	2	
5-1	32102-94700	FLYWHEEL ASSY	1	model:88
5-2	32102-94711	FLYWHEEL ASSY	1	model:89-93
5-3	32102-94720	FLYWHEEL ASSY	1	model:94-97
6	08341-31059	KEY	1	
7	09160-18011	WASHER	1	
8	09164-18001	LOCK WASHER	1	
9	09140-18014	NUT	1	
10	32160-94710	PULSER COIL No.1	1	
11	32170-94710	PULSER COIL No.2	1	
12	32180-94710	PULSER COIL No.3	1	
13	02112-75107	SCREW	6	
14-1	11411-94711-OED	CASE, magneto	1	model:88-94
14-2	11411-94712-OED	CASE, magneto	1	model:95-97
15	11421-94710	COVER, magneto	1	
16	02162-06257	BOLT	3	
17	11413-94710	GASKET, magneto case	1	
18	11422-94700	GROMMET	1	
19-1	09125-06022	SCREW	9	
19-2	02142-06167	SCREW	9	model:97
20-1	32120-94710	COIL, battery charging	1	OPT
20-2	32120-94730	COIL, battery charging	1	OPT,model:94-97
21	02112-06257	SCREW	2	OPT
22	08321-01067	LOCK WASHER	2	OPT
23	09403-10313	CLAMP	1	
24	32150-87E20	COIL, gear counting	1	
25	02112-35127	SCREW, counting	2	

COLOR : OED (Gray)

FIG. 12

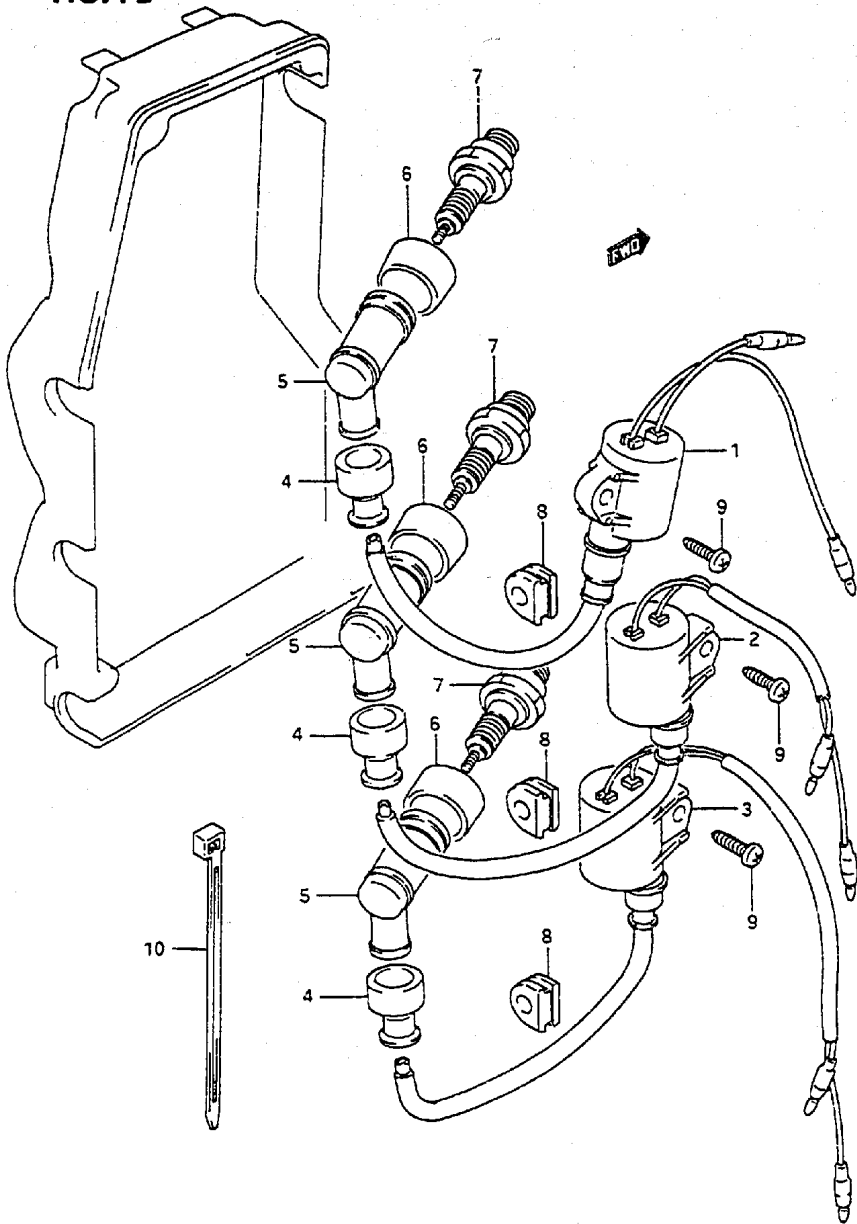


FIG.12 (C- 6) IGNITION

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33410-95600	COIL ASSY, ignition No.1	1	
2	33420-95600	COIL ASSY, ignition No.2	1	
3	33430-94711	COIL ASSY, ignition No.3	1	
4	33542-38800	SEAL, hightension cord	3	-model:93
5-1	33510-95520	CAP, spark plug	3	model:88
5-2	33510-87020	CAP, spark plug	3	model:89-97
5-3	33510-97313	CAP, spark plug	3	OPT
5-4	33510-98600	CAP, spark plug	3	OPT,model:94-96
6	33541-93950	SEAL, spark plug	3	-model:93
7-1	09482-00151	SPARK PLUG (BR8HS)	3	-model:92
7-2	09482-00370	SPARK PLUG (BR8HS)	3	model:93-97
8	09309-06007	GROMMET	3	
9-1	03212-15259	SCREW	3	
9-2	03242-05253	SCREW	3	model:94-97
10	09407-10404	CLAMP	3	

FIG. 13

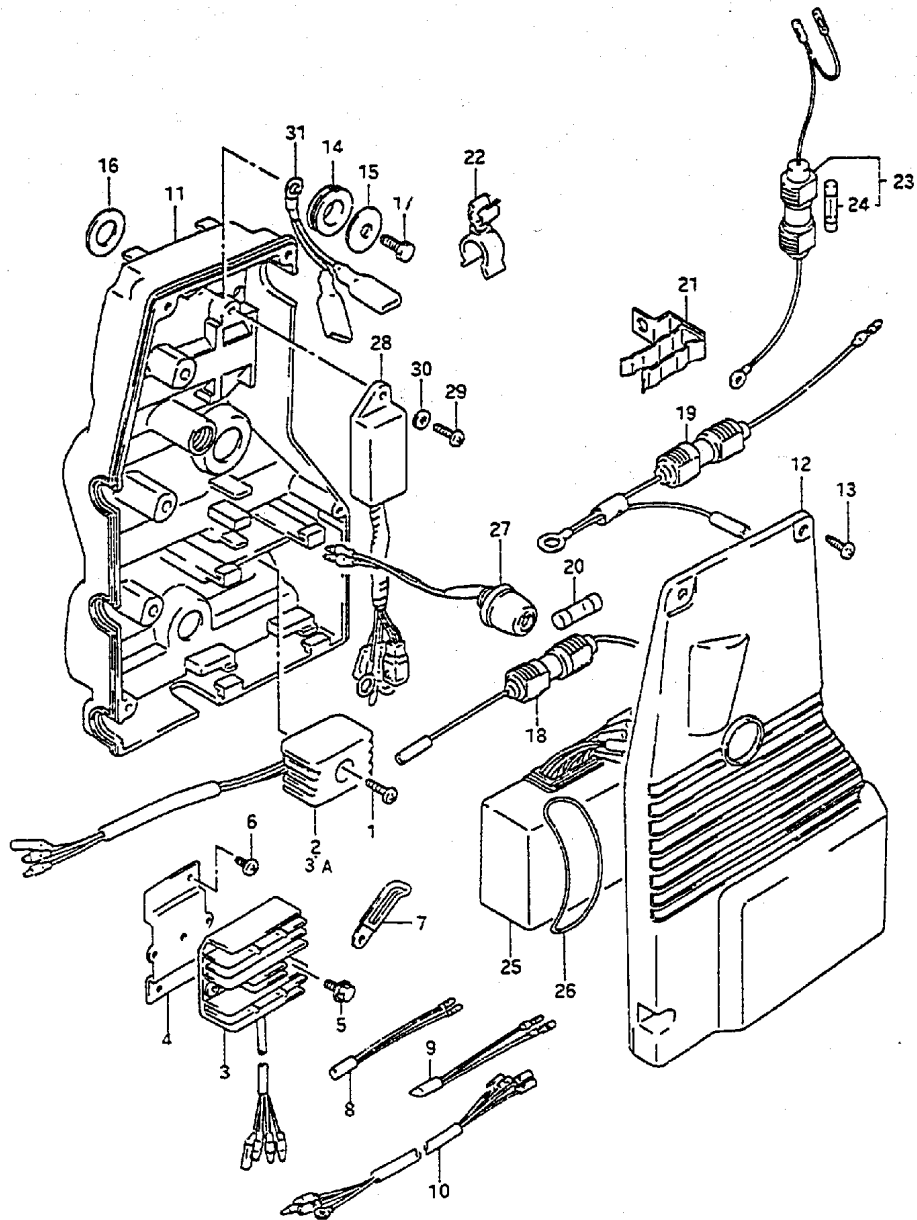


FIG. 13 (C- 7) ELECTRICAL

Q'TY

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	02142-05257	SCREW	1	model:94-97
2	32800-95001	RECTIFIER ASSY	1	model:88-90
3	32800-94610	RECT & REGULATOR ASSY	1	model:91-93
3A	32800-95001	RECTIFIER ASSY	1	model:94-97
4	32801-94702	BRACKET, RECT & regulator	1	
5	01550-06127	BOLT, RECT	2	model:91-93
6	02112-05107	SCREW, bracket	2	model:91-97
7	09404-08205	CLAMP, RECT	1	model:91-97
8	32809-94700	LEAD, rectifier	1	DT55HTC, model:91
9	36840-95000	LEAD, tachometer	1	model:91-97
10	36810-94601	LEAD ASSY, rectifier	1	
11-1	32890-94710	HOLDER, electric parts	1	model:88
11-2	32890-94720	HOLDER, electric parts	1	model:89-97
12-1	32891-94700	COVER, parts holder	1	model:88
12-2	32891-94710	COVER, parts holder	1	model:89-94
12-3	32891-94711	COVER, parts holder	1	model:95-97
13	03212-05163	SCREW	4	
14	09320-12011	CUSHION	3	
15-1	09160-12056	WASHER (12.5x26x1.6)	3	
15-2	09160-12020	WASHER (12.5x27x1.6)	3	model:95-97
16	09160-06054	WASHER (6.5x22x1.6)	3	
17	01550-06127	BOLT	3	
18-1	36740-94760	CASE ASSY, fuse battery	1	DT55HTC
18-2	36740-94720	CASE ASSY, fuse battery	1	model:88
19	36740-87000	CASE ASSY, fuse rectifier	1	model:88
20	09481-20001	.FUSE, 20A	1	
21	36791-87E00	HOLDER, fuse case	1	model:89-93
22	09408-00045	HOLDER, fuse case	1	model:94-97
23	36740-94771	CASE ASSY, fuse	1	model:89-97
24	09481-25001	.FUSE, 25A	1	
25-1	32900-94711	C.D.I UNIT	1	model:88
25-2	32900-94750	C.D.I UNIT	1	model:89-97

FIG. 13

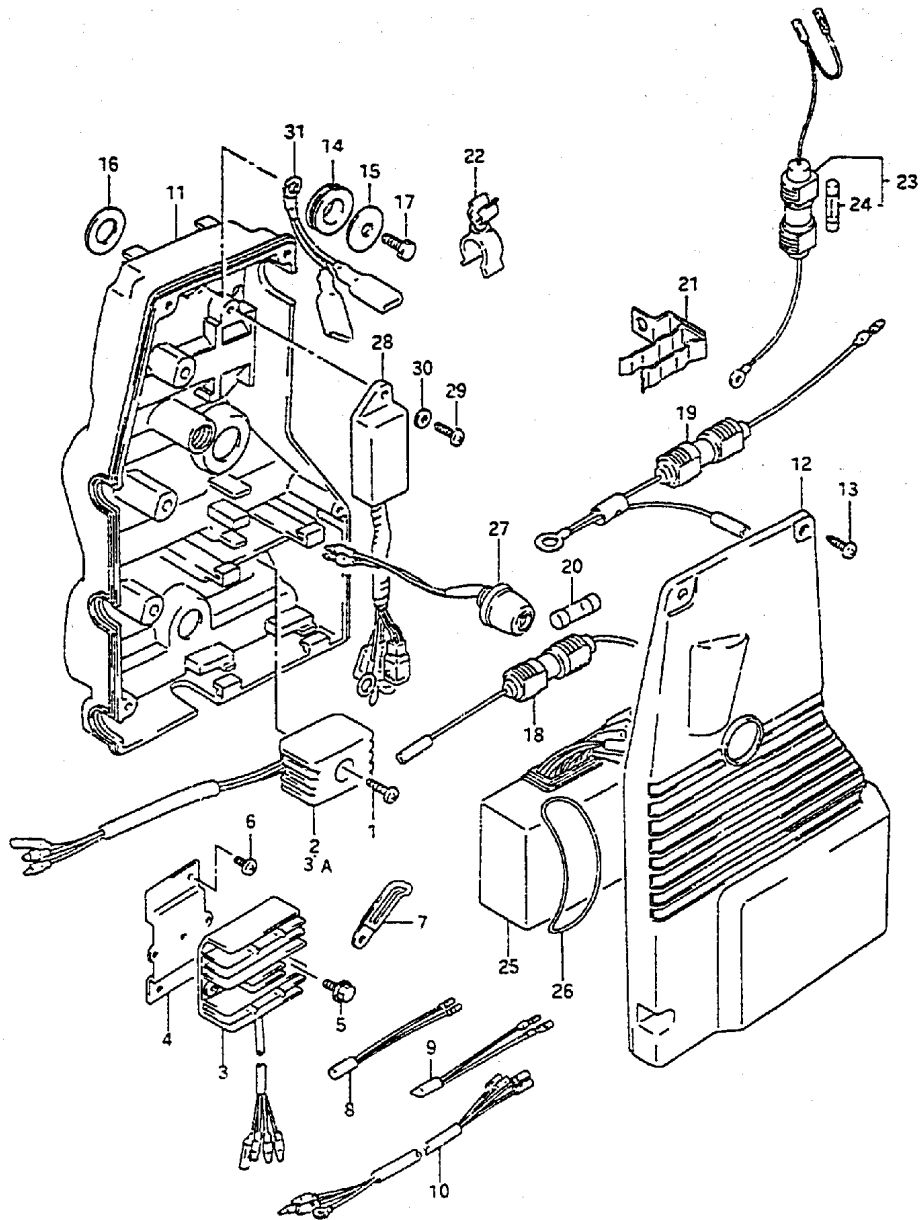


FIG. 13 (C- 8) ELECTRICAL

Q'TY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26-1	09280-70004	BAND, CDI	2	model:88
26-2	09280-70005	BAND, CDI	1	model:89-97
27	37930-94706	SWITCH ASSY, oil warning	1	model:88
28-1	37875-94630	UNIT, low oil WRN	1	model:88
28-2	37875-94641	UNIT, low oil WRN	1	
28-3	37875-94611	UNIT, low oil WRN	1	DT55HTC
29	03212-05163	SCREW	1	
30	08322-01057	WASHER	1	
31	33445-94710	LEAD, IGN earth	1	

FIG. 14

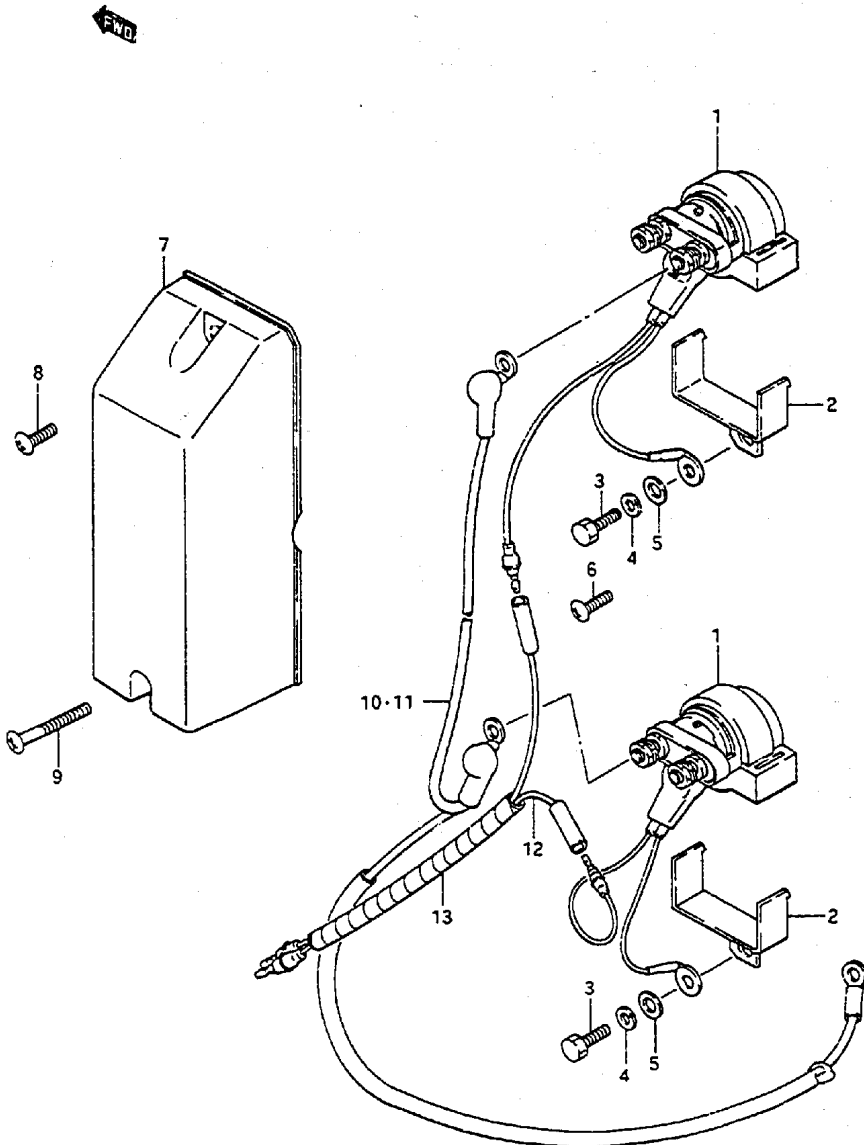


FIG. 14 (C- 9) TRIM RELAY

Q'TY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	38410-94540	TRIM RELAY, UP & DN	2	model:88-90
1-2	38410-94550	TRIM RELAY, UP & DN	2	model:91-97
2-1	38412-94500	BRACKET, trim relay	2	model:88-90
2-2	38412-94700	BRACKET, trim relay	2	model:91-97
3	01550-06167	BOLT (6x16)	2	model:88-90
4	09162-06006	LOCK WASHER (6.1x12.2x1.5)	2	model:88-90
5	09160-06090	WASHER (6.5x13x1.0)	2	model:88-90
6	02112-36167	SCREW	2	model:91-97
7	38425-94700	COVER, trim relay	1	
8-1	02112-06164	SCREW	1	
8-2	09125-06098	SCREW (6x16)	1	model:94-97
9-1	02112-06404	SCREW	1	
9-2	09125-06097	SCREW (6x40)	1	model:94-97
10	33831-94702	CABLE, trim relay	1	L:680
11-1	33832-95510	CABLE, trim ground	1	
11-2	33832-95511	CABLE, trim ground	1	model:97
12-1	36645-94701	TRIM LEAD, EXT	1	model:88
12-2	36645-94712	TRIM LEAD, EXT	1	L:230 model:89-97
13	38423-95510	TUBE (L:150)	1	L:150+100

DT55TC/65TC : STD
DT55C/65C : DPT

FIG. 15

FIG.15 (C-10) SOLENOID

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	36412-94700	BRACKET, starting relay	1	
2	31800-94401	RELAY, starter	1	+31800-94400
3	01580-06167	BOLT	1	-model:94
4	02112-36167	SCREW	1	model:95-97
5	38600-95520	SOLENOID ASSY, choke	1	DT55
6	38600-95555	SOLENOID ASSY, choke	1	DT65
7	37920-94710	SWITCH ASSY, ignition timing	1	model:88
9	37922-94610	.KNOB	1	
10	02112-04087	.SCREW	1	
11	03212-05123	.SCREW	1	model:88
12	09160-05024	.WASHER (5.5x16.0x1.5)	1	
13	08322-01107	.WASHER	1	
14	37920-95500	SWITCH ASSY, ignition	1	model:89,90
15	02112-04087	.SCREW	1	model:89,90
16	37921-95000	.KNOB	1	model:89,90
17	34820-94600	SENSOR, engine TEMP	1	model:89 +34820-87E01
18	34850-94600	SENSOR ASSY, heat	1	model:90-97
19	34853-94700	SUPPORTER, engine TEMP	1	model:89-97
20	09125-06069	SCREW	2	model:89-97
21	36632-95501	CLAMP	4	model:89-93
22	09404-06206	CLAMP, L:60	3	model:89-97

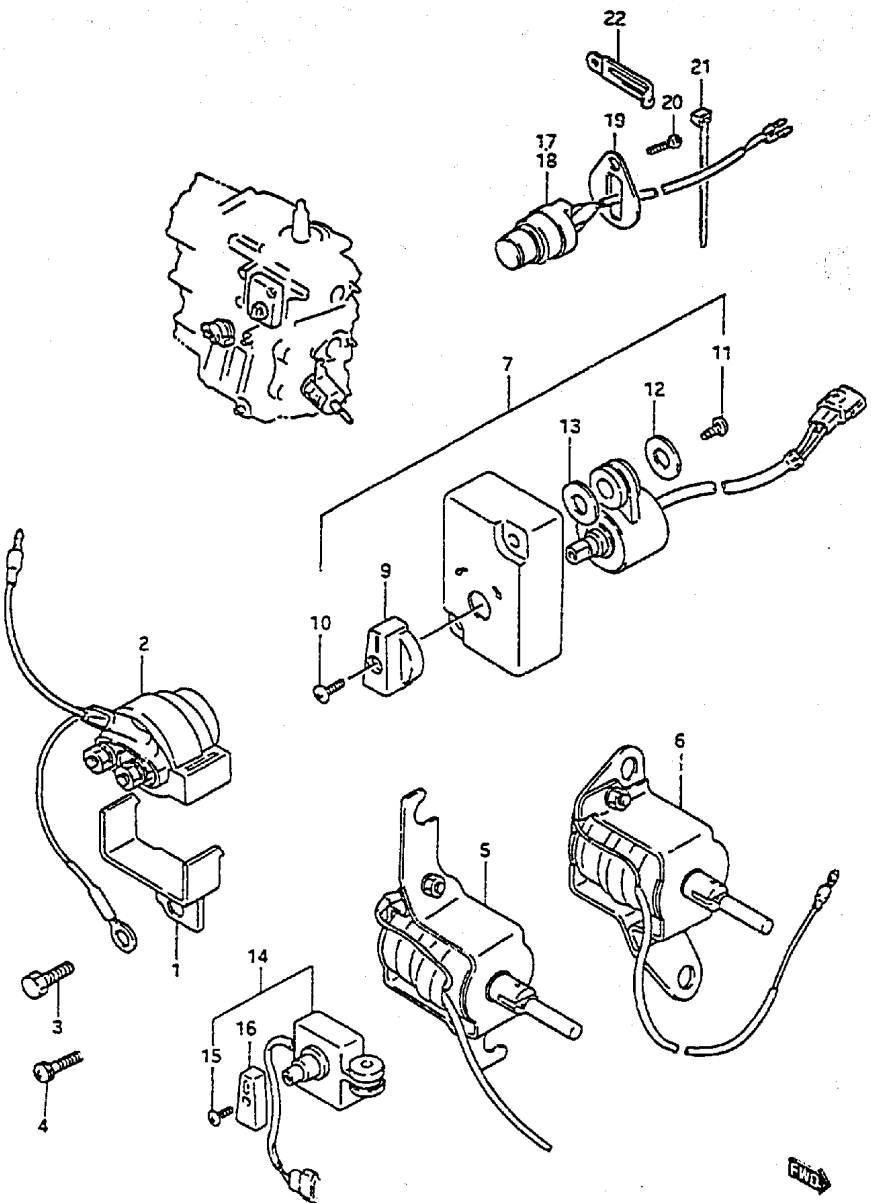


FIG. 16

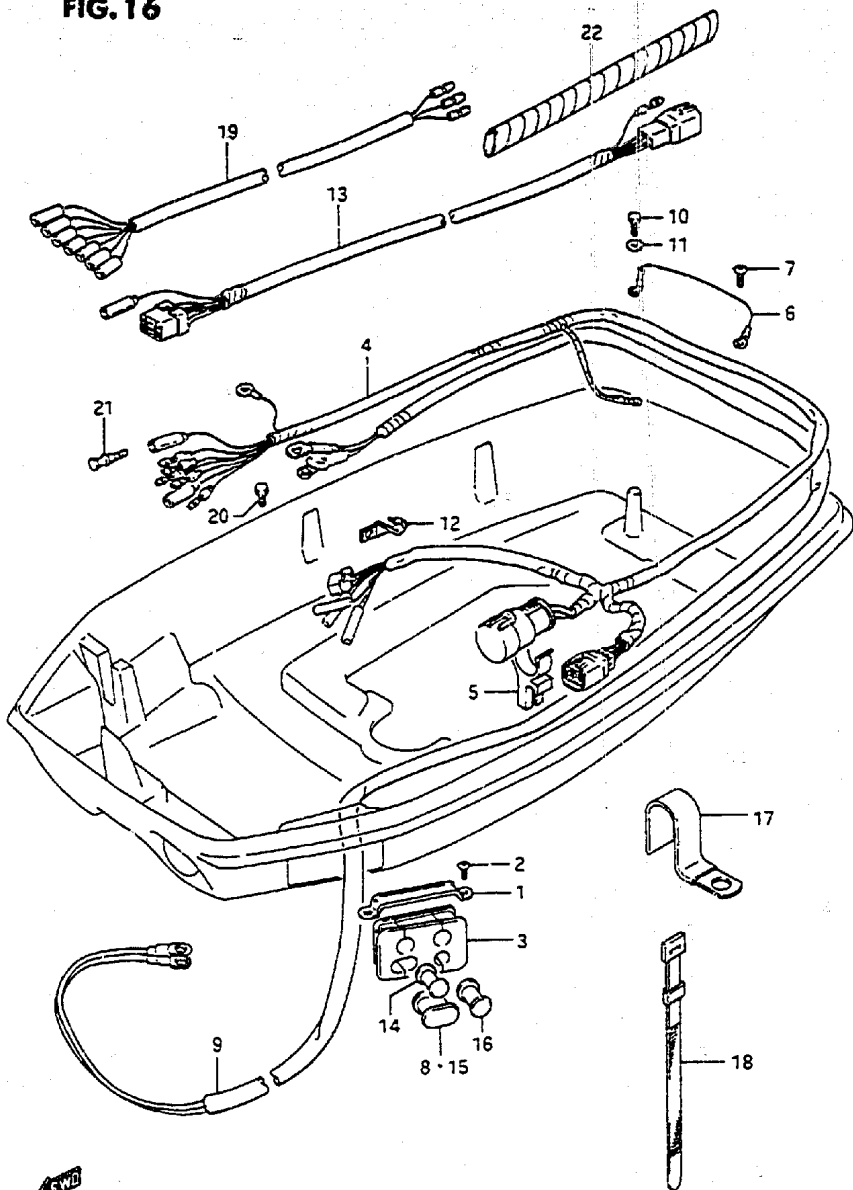


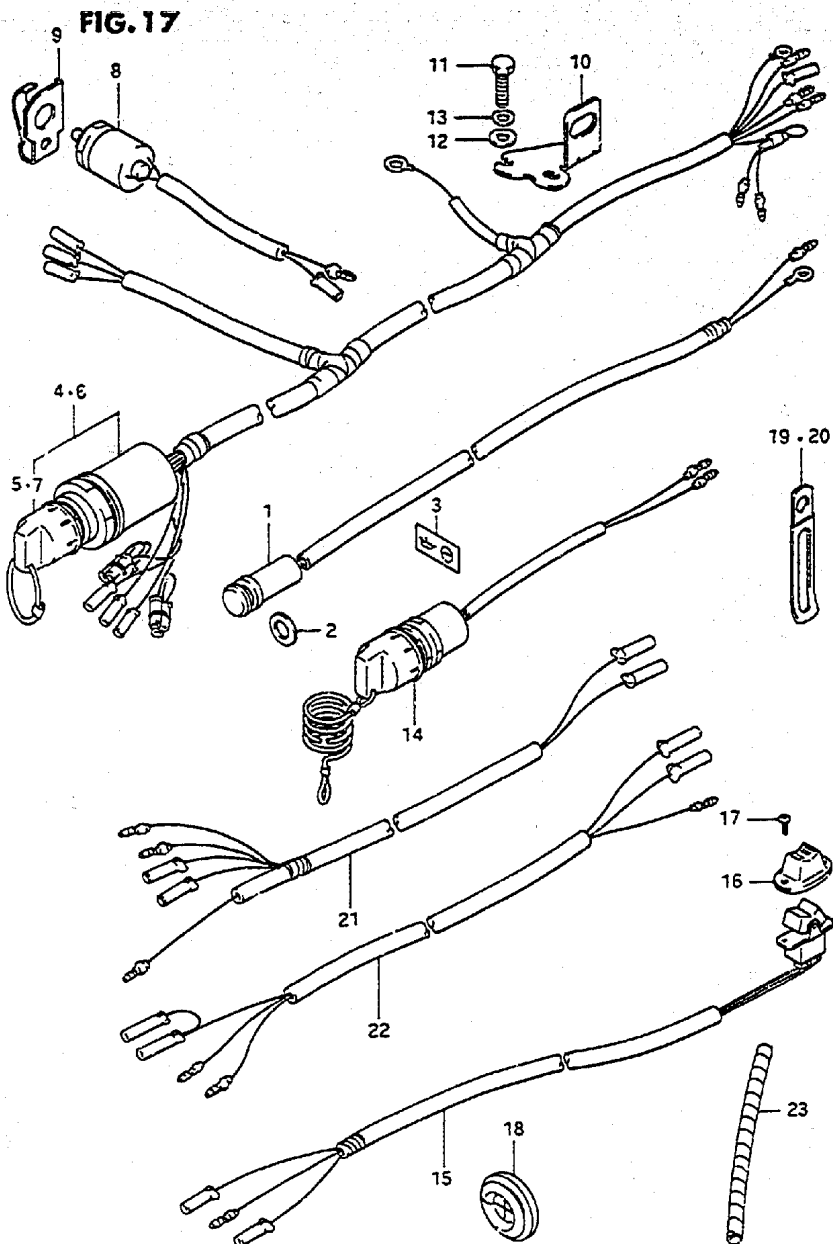
FIG.16 (C-11) HARNESS

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36659-95501	CLAMP	1	
2	09125-06067	SCREW (6x16)	2	
3	36656-94701	GROMMET, cable	1	
4-1	36610-94731	WIRING HARNESS ASSY	1	model:88
4-2	36610-94760	WIRING HARNESS ASSY	1	model:89-92
4-3	36610-94780	WIRING HARNESS ASSY	1	model:93-97
4-4	36610-94770	WIRING HARNESS ASSY	1	DT55HTC
5	36616-95301	HOLDER, connector	1	
6	36895-94700	LEAD	1	L:180
7	02142-06127	SCREW	1	
8	36664-94700	GROMMET	1	
9	33810-94700	CABLE ASSY, starting	1	L:3000
10-1	09100-08090	BOLT (8x16)	1	-model:93
10-2	01550-08167	BOLT	1	model:94-97
11	09160-08082	WASHER (8.5x16x1.2)	1	-model:93
12	09403-17303	CLAMP	1	
13-1	36660-94610	WIRING HARNESS	1	
13-2	36660-95610	WIRE, montitor gauge EXT	1	model:93-97 L:7200
14	36661-95210	CAP, wiring harness	1	
15	36662-95210	CAP, battery cable	1	DT55HTC
16	36663-94700	CAP, wiring harness	1	DT55HTC
17	09403-17302	CLAMP	1	DT55HTC
18	09407-12402	CLAMP, wiring harness	1	
19	36630-92E00	WIRE ASSY, instrument	1	model:93-97
20	01550-08167	BOLT	1	
21	36615-96300	TERMINAL, resin	1	
22-1	38423-95510	TUBE (L:150)	1	
22-2	38423-95510	TUBE (L:150)	1	L:150→100

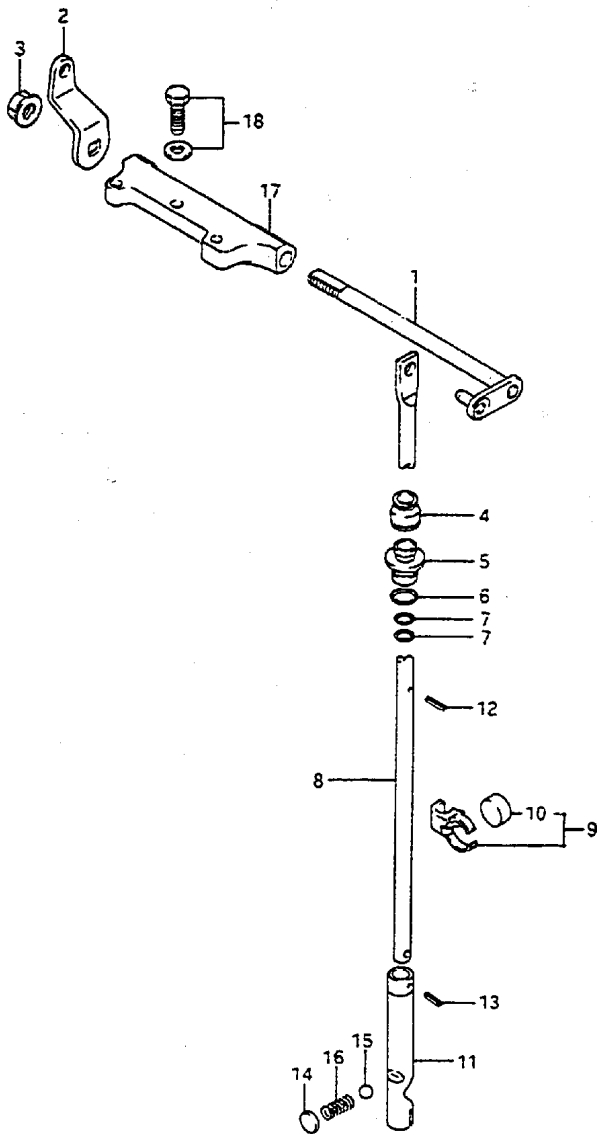
FIG. 17 (G-12) ELECTRICAL (DT55HTC)



QTY	RE NO.	PART NO.	DESCRIPTION	REMARKS
1	1	36360-94700	LAMP ASSY, oil/heat warning	
1	2	09320-11004	CUSHION	
1	3-1	36367-94700	LABEL, oil/heat	model:88
1	3-2	36367-95010-064	LABEL, oil/water warning	model:89-91
1	4	37110-94720	SWITCH ASSY, ignition	model:88
1	5-1	37141-94400	.KEY (101)	
1	5-2	37141-94410	.KEY (102)	
1	5-3	37141-94420	.KEY (103)	
1	5-4	37141-94430	.KEY (104)	
1	5-5	37141-94440	.KEY (105)	
1	5-6	37141-94450	.KEY (106)	
1	6	37110-94732	SWITCH ASSY, ignition	model:89-91 type:W/emergency switch
1	7-1	37141-95010	.KEY (101)	
1	7-2	37141-95050	.KEY (105)	
1	8	37721-89E01	SWITCH ASSY, neutral	
1	9	37725-95300	ACTUATOR, neutral switch	
1	10	37726-95303	BRACKET, neutral switch	
2	11	09100-06122	BOLT (6x20)	
2	12	09160-06090	WASHER (6.5x13x1)	
2	13	09162-06006	LOCK WASHER (6.1x12.2x1.50)	
1	14	37820-94460	SWITCH ASSY, emergency	
1	15	37860-95590	SWITCH, trim	
1	16	37869-95590	CAP, trim switch	
2	17	09139-02003	SCREW	
1	18	36656-94310	GUIDE, trim leads	
2	19	09404-06206	CLAMP, trim leads	
1	20	09404-10205	CLAMP, trim leads	
1	21	37862-94700	TRIM LEAD, extension	
1	22	37862-95201	LEAD, extension trim switch	
1	23	38423-95510	TUBE (L:150)	

COLOR : 064 (White)

FIG.18



25

FIG.18 (D- 2) CLUTCH

Q'TY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21210-94703	SHAFT, clutch	1	
2	21213-94700	ARM, clutch shaft side	1	
3	08319-31087	NUT	1	
4-1	25223-95200	DUST SEAL, shift rod	1	
4-2	25223-94400	DUST SEAL, shift rod	1	DT55:461958- DT65:462112-
5-1	25211-95203	GUIDE, shift rod	1	→25211-94401 used with 25223-94400
5-2	25211-94401	GUIDE, shift rod	1	DT55:461958- DT65:462112-
6	09280-11001	O RING (D:2.4, ID:10.8)	1	
7	09280-08005	C RING (D:1.8, ID:7.6)	2	
8-2	25111-95204	ROD, clutch (L)	1	L:708
9	25230-94300	MAGNET SET, gear case	1	
10	25232-94300	.MAGNET	1	
11	25311-94700	CAM, clutch	1	
12	09205-02004	SPRING PIN	1	
13	09205-03021	SPRING PIN	1	
14	21121-93300	PLATE, clutch notch	0-1	
15	09260-10005	STEEL BALL	1	
16	09440-07033	SPRING	1	
17	21311-94702	HOLDER, clutch shaft	1	
18	09116-06106	BOLT (6x20)	3	

FIG. 19

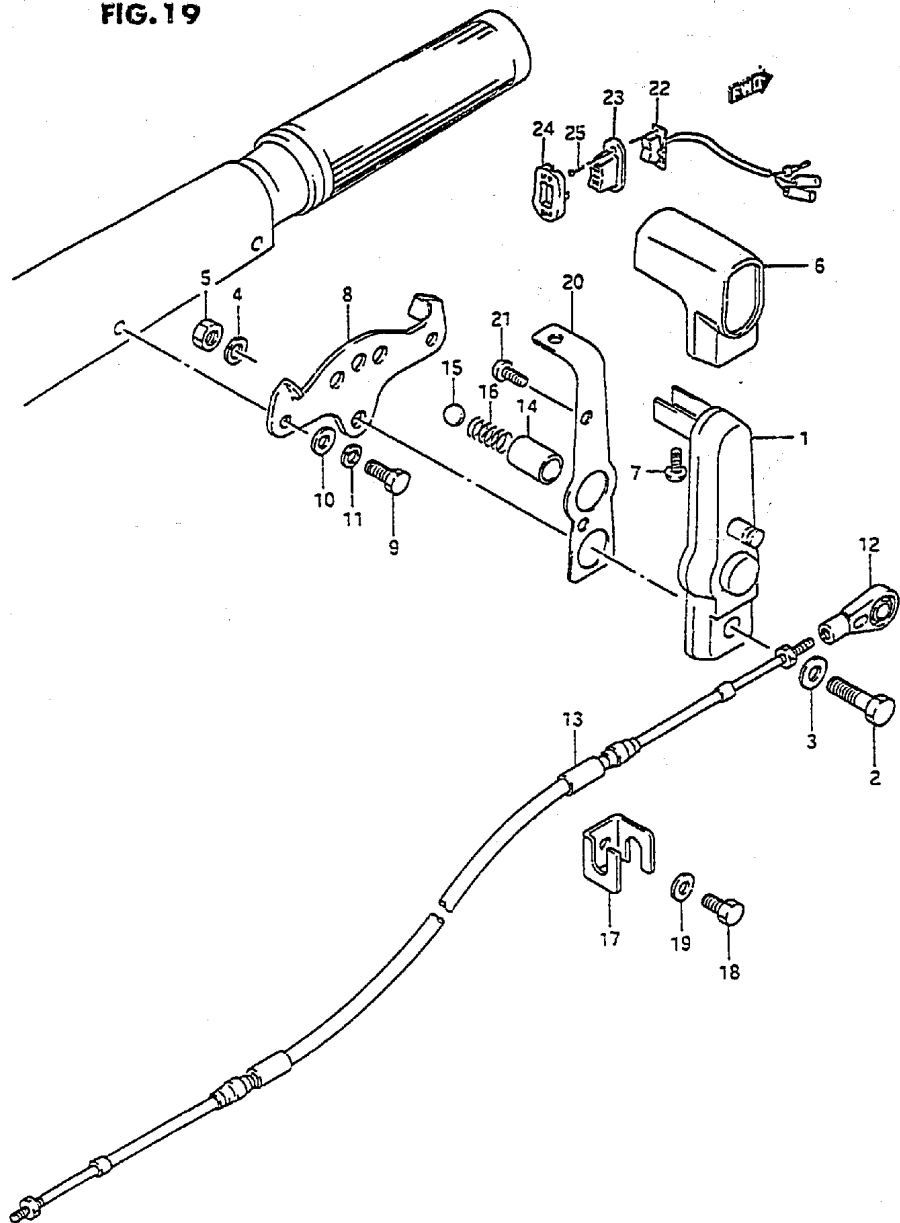


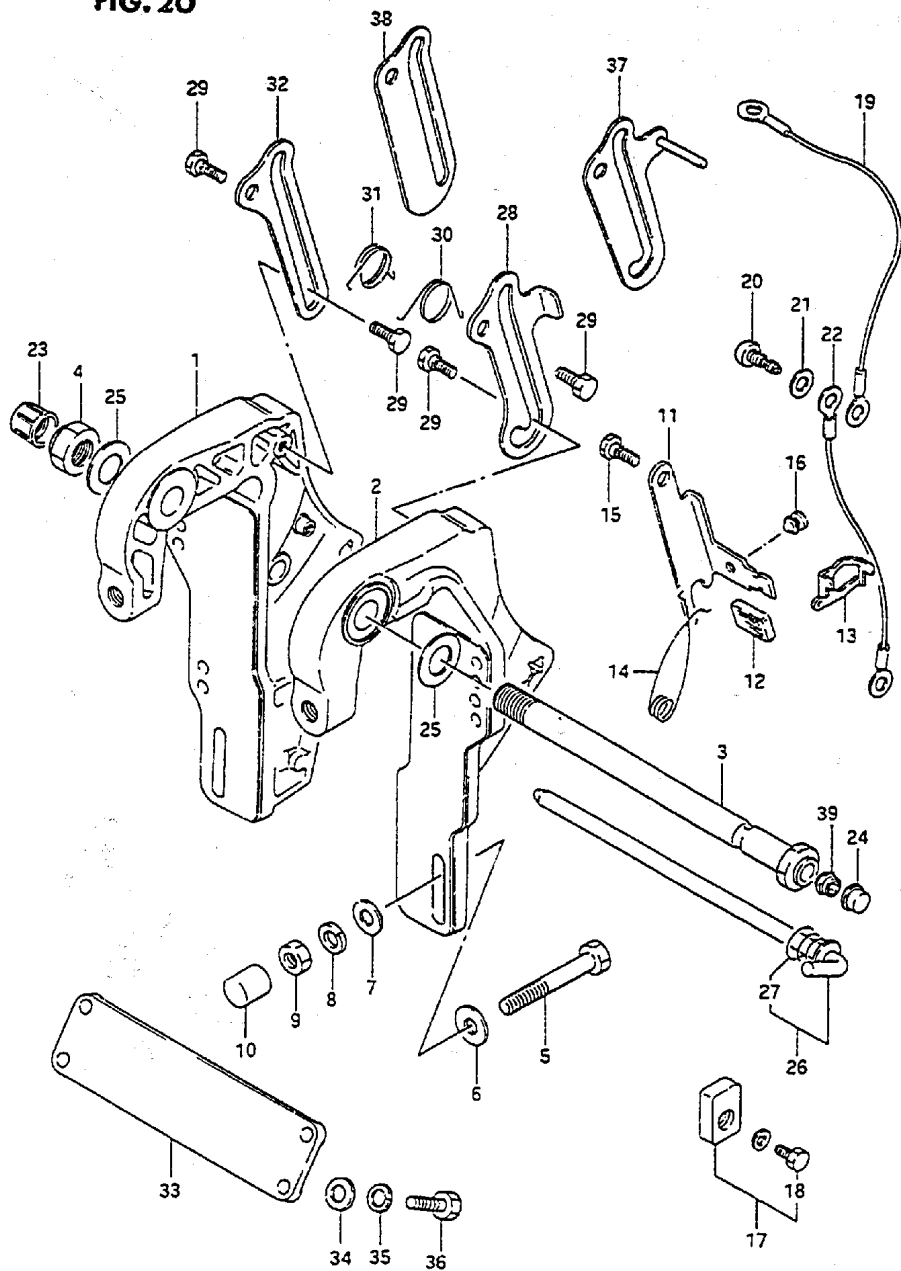
FIG. 19 (D- 3) CLUTCH LEVER (DT55HTC)

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	21111-95512	LEVER, clutch	1	
2	09111-08073	BOLT	1	
3	09160-10097	WASHER	1	
4	09162-08007	LOCK WASHER	1	
5	09140-08016	NUT	1	
6	67261-95600	KNOB, clutch	1	
7	09125-05042	SCREW	1	
8	21112-95501	PLATE, clutch lever	1	
9	01550-06167	BOLT	2	
10	09160-06036	WASHER	2	
11	09162-06006	LOCK WASHER	2	
12	67467-94402	CONNECTOR	1	
13	23230-95500	CABLE ASSY, clutch	1	
14	09180-11006	SPACER, clutch notch ball	1	
15	09260-14001	BALL, clutch notch	1	
16	09440-09021	SPRING	1	
17	67341-94302	HOLDER, remocon cable	1	
18	01550-06167	BOLT	1	
19	09160-06085	WASHER	1	
20	21121-95502	PANEL, clutch lever	1	
21	03212-04103	SCREW	2	
22	37860-95590	SWITCH, trim	1	
23	37869-95590	CAP, trim SW	1	
24	67263-95600	CAP, grip	1	
25	09139-02003	SCREW, cap trip SW	1	

FIG. 20



27

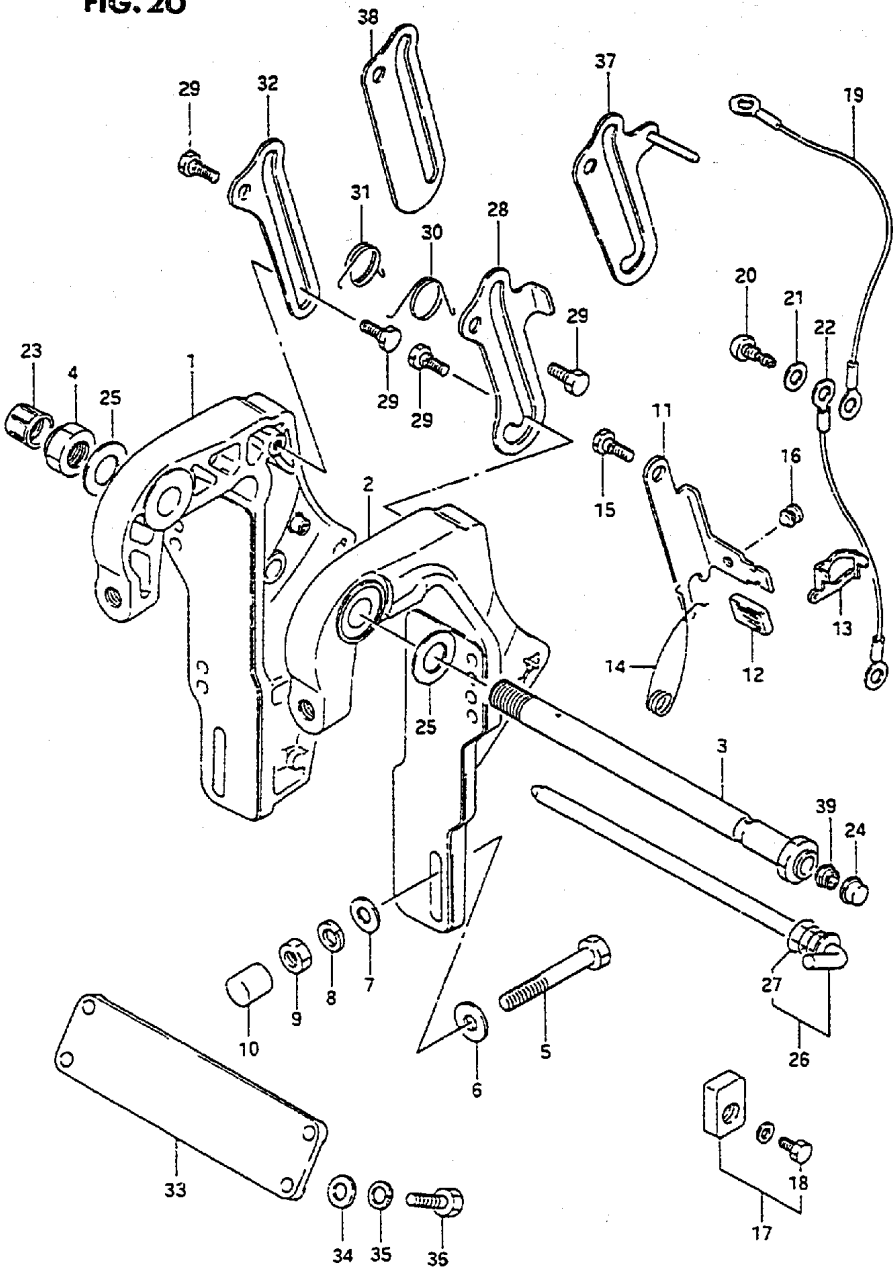
FIG.20 (D- 4) CLAMP BRACKET

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	41111-95271-OED	BRACKET, clamp STBD	1	→41111-95272-OED used with 09111-10028 09140-10031,09162-10005
1-2	41111-95272-OED	BRACKET, clamp STBD	1	DT55:461581-DT65:461750-
2	41121-95281-OED	BRACKET, clamp PORT	1	
3	41130-95290	SHAFT, clamp bracket	1	
4	09159-22003	NUT	1	
5	09100-12039	BOLT (12x100)	4	
6	09160-12044	WASHER (12.5x35x3.2)	4	
7	09160-12066	WASHER (12.5x22x2.5)	4	
8	09162-12005	LOCK WASHER (12.2x21.5x3)	4	
9	09140-12028	NUT	4	
10	41153-94500	CAP	4	
11	41222-95260-OED	ARM, TILT LOCK	1	W/PTT
12	41225-94400	RUBBER, tilt lock lever	1	W/PTT
13	41227-95250	BRACKET, tilt lock spring	1	W/PTT
14	41228-95250	SPRING, tilt lock arm	1	W/PTT
15	09111-12008	BOLT	2	W/PTT
16	09321-06024	CUSHION	1	W/PTT
17	55320-95310	ZINC, protection	1	
18	09116-06092	BOLT, zinc (6x16)	2	
19	36894-95201	LEAD	1	L:165
20	09125-05050	SCREW	2	
21	09161-05114	WASHER (5.2x11.0x1.0)	2	
22-3	36894-94401	LEAD (L,LL)	1	L:195
23	41151-94500	CAP, clamp bracket shaft	1	

COLOR : OED(Gray)

Refer to FIG.21(D-6) for MODEL:95-97

FIG. 20



28

FIG.20 (D- 5) CLAMP BRACKET

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	41152-94500	PLUG, clamp bracket shaft	1	
25	09160-22046	WASHER (22.5x44x1)	1	
26	45420-95250	PIN, tilt lock	1	N/PTT
27	09441-21002	.SPRING	1	N/PTT
28	41222-95202-OED	ARM, tilt lock	1	N/PTT
29	09111-12008	BOLT	4	N/PTT
30	09448-27010	SPRING	1	N/PTT
31	09448-27011	SPRING	1	N/PTT
32	41223-95210-OED	ARM, tilt stop	1	N/PTT
33	41311-95250-OED	PLATE, clamp bracket	1	N/PTT
34	09160-10082	WASHER (10.5x19x2)	4	N/PTT
35	09162-10005	LOCK WASHER (10.2x18.4x2.5)	4	N/PTT
36	09100-10220	BOLT (10x35)	4	N/PTT
37	41222-95251-OED	ARM, tilt lock	1	DT55HTC:OPT
38	41223-95251-OED	ARM, tilt stop	1	DT55HTC:OPT
39	41161-94400	SEAL, steering cable	1	

COLOR : OED(Gray)

FIG. 21

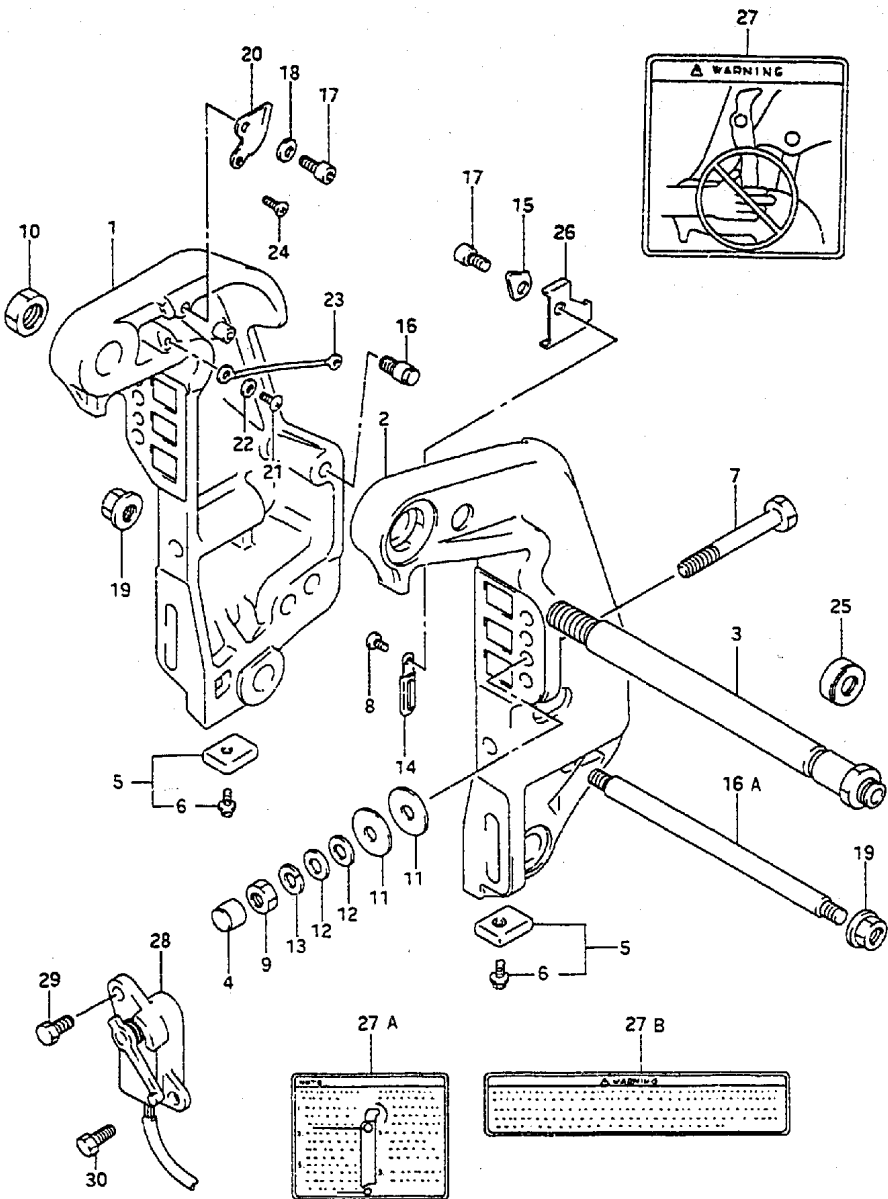


FIG. 21 (D- 6) CLAMP BRACKET (MODEL:95-97)

Q'TY

REMARKS

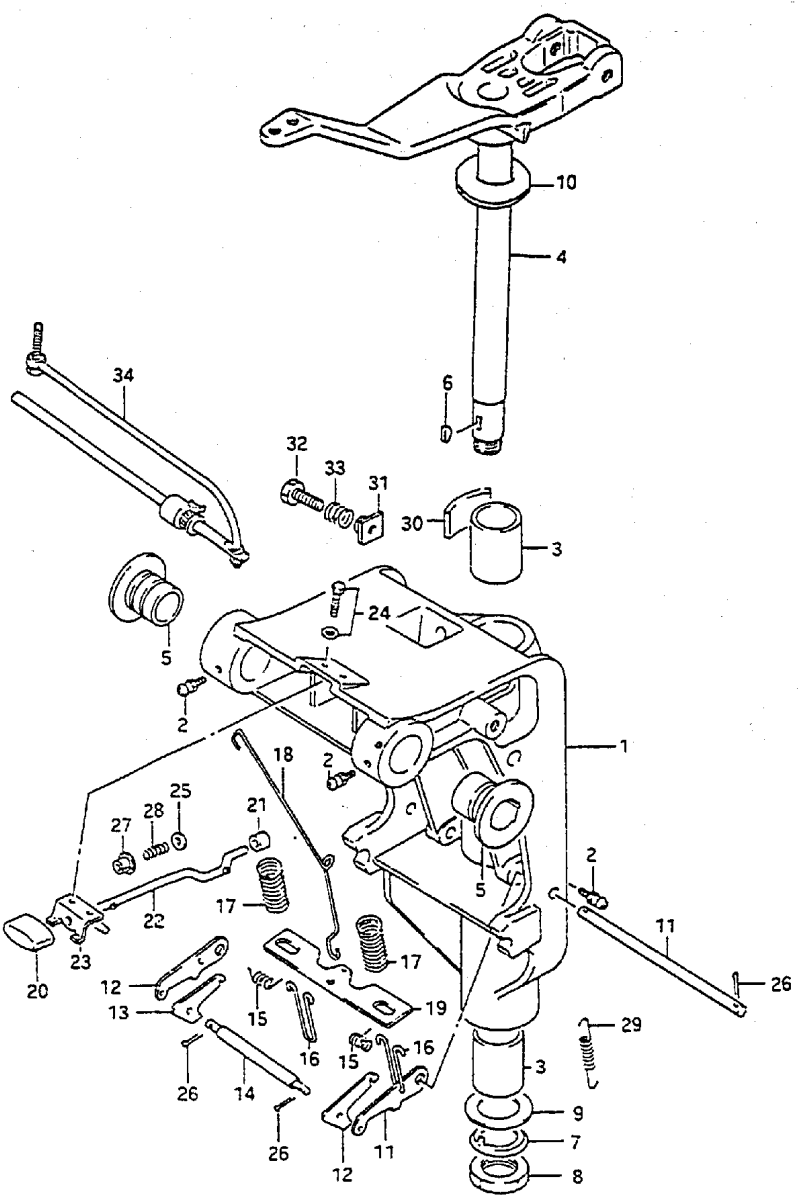
REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	41111-95E03-OED	BRACKET, clamp STBD (Gray)	1	
2	41121-95E05-OED	BRACKET, clamp PORT (Gray)	1	
3	41130-95540	SHAFT, clamp BRKT	1	
4	41153-94500	CAP, transom bolt	4	
5	55320-95310	ZINC SET, protection	2	
6	09116-06092	.BOLT	2	
7	09100-12039	BOLT	4	
8	09125-06063	SCREW	1	
9	09140-12028	NUT	4	
10	09159-22003	NUT	1	
11	09160-12044	WASHER	4	
12	09160-12066	WASHER	4	
13	09162-12005	LOCK WASHER	4	
14	09404-06207	CLAMP	1	
15	41225-95E00	PLATE, tilt stopper	1	
16A	45421-87D00	PIN, tilt lock	1	
17	09106-10065	BOLT	2	
18	09160-10082	WASHER	1	
19	09159-14020	NUT	2	
20	41241-95E00	GUIDE, tilt lock lever	1	
21	09125-06063	SCREW	1	
22	09161-06120	WASHER	1	
23	36894-87D00	LEAD	1	
24	09126-05007	SCREW	1	
25	41161-94400	SEAL, steering cable	1	
26	41242-95E00	GUIDE, tilt lock arm	1	
27	41337-95E00	MARK, tilt lock warning	1	
27A	41336-95E01	MARK, tilt lock	1	
27B	48171-95E00	MARK, PTT	1	
28	34801-94710	SENDER ASSY, trim	1	
29	01550-06167	BOLT	1	upper
30	09100-06131	BOLT	1	lower

FIG.22

FIG.22 (D- 7) SWIVEL BRACKET

Q'TY

REMARKS

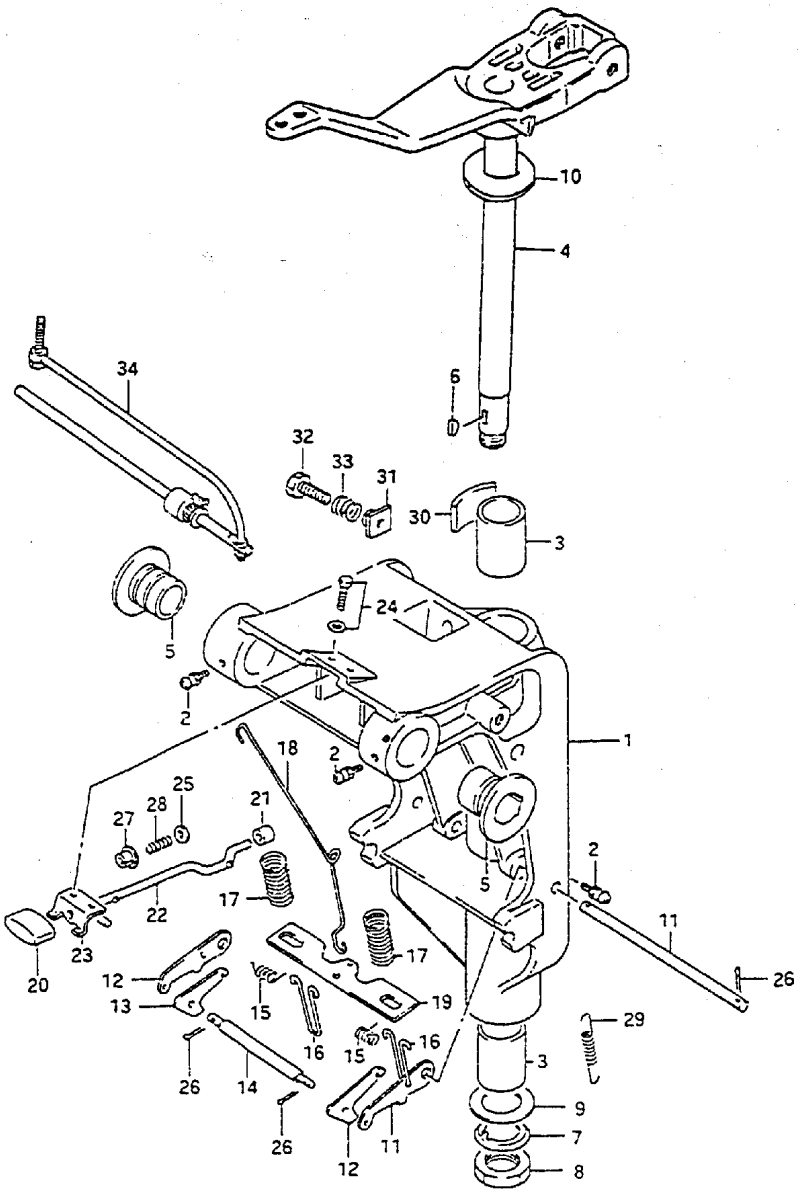


REQ NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-2	43111-95252-OED	BRACKET, swivel (L)	1	
1-4	43111-95220-OED	BRACKET, swivel (L)	1	DT55HTC
2	22511-99010	NIPPLE, grease	4	
3-1	09306-26005	BUSH	2	
3-2	09306-26005	BUSH	1	DT55HTC
3-3	09306-26006	BUSH	1	DT55HTC
4-2	43750-95253-OED	BRACKET, steering (L)	1	
5	43211-95250	BUSH, swivel	2	
6	09420-05003	KEY	1	
7	09166-25007	WASHER	1	
8	09140-24010	NUT	1	
9-1	09181-26006	SHIM (0.3)	0-2	
9-2	09181-26007	SHIM (0.5)	0-2	
10	09160-25052	WASHER	2	
11	45245-95202	SHAFT, reverse lock arm	1	DT55C/65C
12	45241-95202	LINK, reverse lock arm	2	DT55C/65C
13	45231-95201	ARM, reverse lock	2	DT55C/65C
14	45243-95201	PIN	1	DT55C/65C
15	09448-12018	SPRING	2	DT55C/65C
16	45244-95200	STOPPER, reverse lock	2	DT55C/65C
17	09440-21005	SPRING	2	DT55C/65C
18	45252-96303	LINK, release lever	1	DT55C/65C
19	45242-95251	PLATE, reverse lock arm	1	DT55C/65C
20	45255-96302	KNOB, release lever	1	DT55C/65C
21	45257-93900	BUSH, release lever	1	DT55C/65C
22	45260-95250	LEVER, release	1	DT55C/65C
23	45311-93900-OED	BRACKET, release lever	1	DT55C/65C

COLOR : OED(Gray)

Refer to FIG.23 (D- 9) for MODEL:95
Refer to FIG.23A(D-10) for MODEL:96,97

FIG. 22



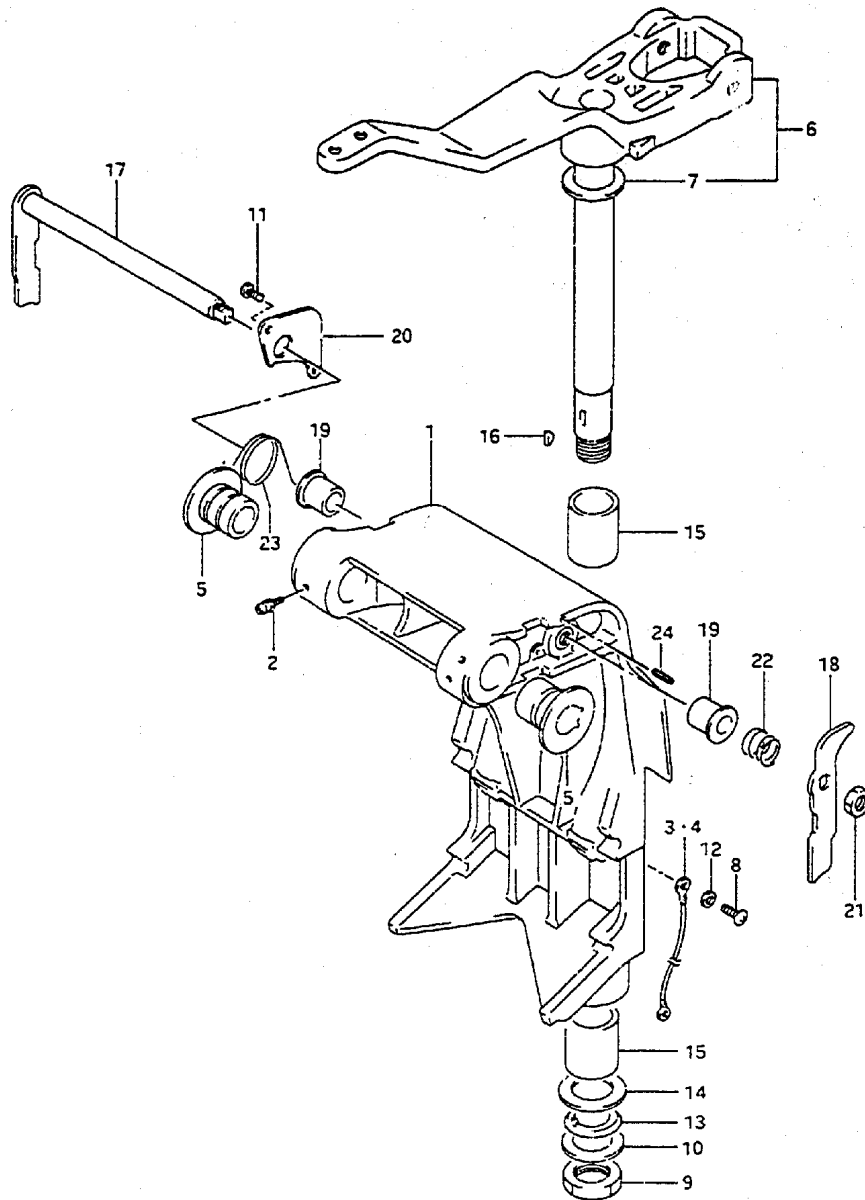
31

FIG. 22 (0- 8) SWIVEL BRACKET

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
24	09116-05010	BOLT (5x12)	2	DT55C/65C
25	09160-04012	WASHER (4.0x1.0x1)	1	DT55C/65C
26	09204-01001	COTTER PIN	3	DT55C/65C
27	09319-04001	BUSH	1	DT55C/65C
28	09440-04021	SPRING	1	DT55C/65C
29	09443-05013	SPRING	1	DT55C/65C
30	43411-94300	ADJUSTER, steering	1	DT55HTC
31	43421-96302	BUSH	1	DT55HTC
32	09119-08044	BOLT	1	DT55HTC
33	09440-13045	SPRING	1	DT55HTC

FIG. 23



32

FIG. 23 (D- 9) SWIVEL BRACKET (MODEL:95)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-2	43111-95E01-OED	BRACKET, swivel (L/LL)	1	-43111-95E41-OED used with 09160-05024(2)
2	22511-99010	NIPPLE	4	
4	36894-94401	LEAD	1	type:L/LL
5	43211-95510	BUSH, clamp shaft swivel	2	
6-2	43750-95253-OED	BRACKET, steering (L/LL)	1	
7	09160-25052	WASHER	1	
8	09125-05050	SCREW	2	
9	09140-24010	NUT	1	
10	09160-25052	WASHER	1	
11	09125-05050	SCREW	2	
12	09161-05114	WASHER	2	
13	09166-25007	WASHER	1	
14-1	09181-26006	SHIM (0.3)	2	
14-2	09181-26007	SHIM (0.5)	2	
15	09306-26005	BUSH	2	
16	09420-05003	KEY	1	
17	41220-95E00	LEVER, tilt lock STBD	1	
18	41221-95E31-01T	LEVER, tilt lock PORT	1	
19	41224-95E01	BUSH, tilt stopper rod	1	
20	41227-95E00	STOPPER, spring	1	
21	09140-10032	NUT	1	
22	09440-19028	SPRING	1	
23	09444-34001	SPRING	1	
24	09205-06013	PIN	1	

COLOR : OED (Gray)
01T (White)

FIG.23A

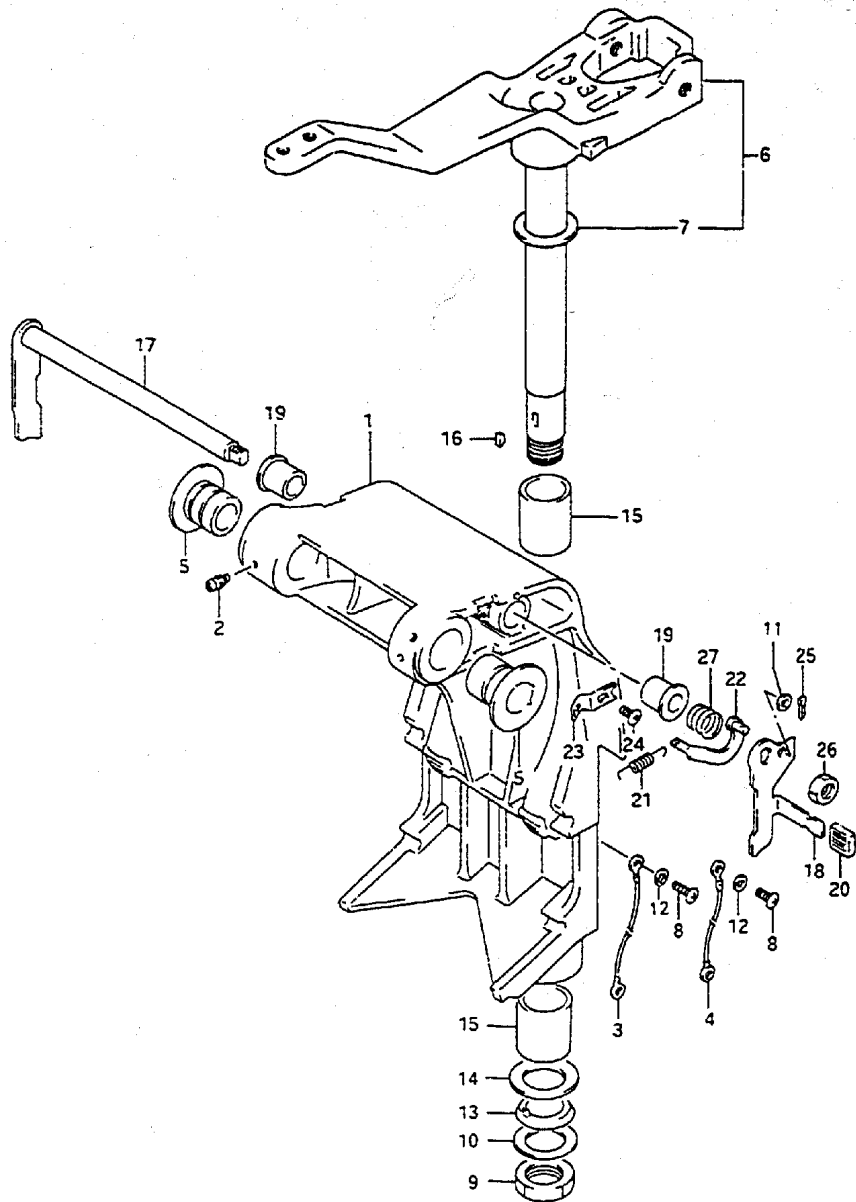


FIG.23A(D-1d) SWIVEL BRACKET (MODEL:96,97)

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-2	43111-95E41-OED	BRACKET, swivel (L/LL)	1	
2	22511-99010	NIPPLE	4	
3-2	36894-95201	LEAD	1	type:L/LL
4-2	36894-94401	LEAD	1	type:L/LL
5	43211-95510	BUSH, clamp shaft swivel	2	
6-2	43750-95253-OED	BRACKET, steering (L/LL)	1	
7	09160-25052	WASHER	1	
8	09125-05050	SCREW	3	
9	09140-24010	NUT	1	
10	09160-25052	WASHER	1	
11	09160-06082	WASHER	1	
12	09161-05114	WASHER	3	
13	05166-25007	WASHER	1	
14	09181-26006	SHIM (0.3)	AR	
15	09306-26005	BUSH	2	
16	09420-05003	KEY	1	
17	41220-95E10	LEVER, tilt lock STBD	1	
18	41221-95E40	LEVER, tilt lock PORT	1	
19	41224-95E01	BUSH, tilt stopper rod	1	
20	41225-94400	RUBBER, tilt lock lever	1	
21	41228-95E00	SPRING, tilt lock lever	1	
22	41230-95E00	LINK, tilt lock lever	1	
23	41233-95E10	BRACKET, tilt lock spring	1	
24	09125-06063	SCREW	1	
25	09204-01006	PIN, cotter	1	
26	09140-10032	NUT	1	
27	09440-19028	SPRING	1	

COLOR : OED (Gray)

FIG. 24

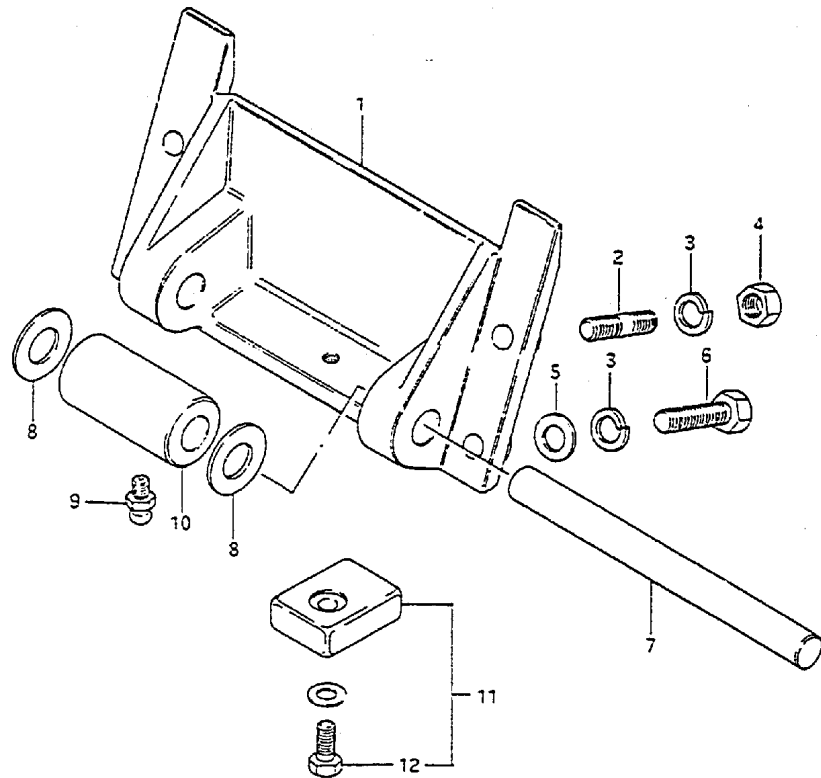


FIG. 24 (E- 2) CYLINDER SUPPORT

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	48111-95201-OED	BRACKET, oil cylinder support	1	
2	09108-10061	STUD BOLT	2	
3	09162-10005	LOCK WASHER	2	
4	09140-10031	NUT	2	
5	09160-10082	WASHER (10.5x19x2)	2	
6	09100-10220	BOLT (10x35)	2	
7	48121-95200	SHAFT, oil cylinder	1	
8	09160-15036	WASHER (15x30x2)	2	
9	22511-99010	NIPPLE, grease	1	
10	48163-95200-OED	SPACER, oil cylinder	1	
11	55320-95310	ZINC, protection	1	
12	09116-06092	.BOLT (6x16)	1	

COLOR : OED(Gray)

FIG. 25

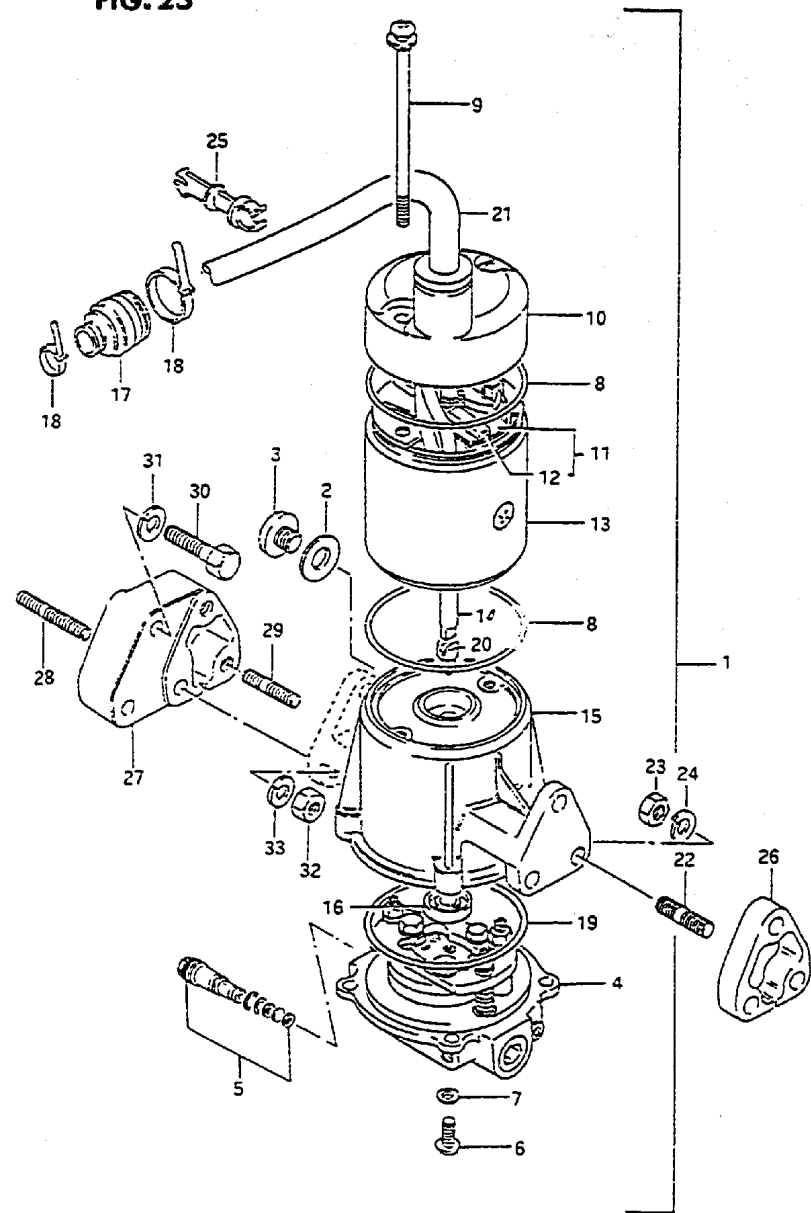


FIG.25 (E- 3) POWER UNIT (MODEL:88-90)

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	48500-94711-02M	POWER TILT ASSY	1	+48500-94720-02M used with 38410-94550(2) 33832-94700
1-2	48500-94711-0ED	POWER TILT ASSY	1	+48500-94720-0ED used with 38410-94550(2) 33832-94700
1-3	48500-94783-02M	POWER TILT ASSY	1	OPT:PORT SIDE +48500-94790-0ED used with 38410-94550(2) 33832-94700
1-4	48500-94783-0ED	POWER TILT ASSY	1	OPT:PORT SIDE +48500-94790-02M used with 38410-94550(2) 33832-94700
2	09168-10022	.GASKET (10x17x1.5)	1	
3	09248-10008	.PLUG	2	
4	48502-95210	.PUMP/VALVE BODY ASSY	1	
5	48550-94600	..VALVE, manual	1	
6	48593-94500	.SCREW	4	
7	09160-05032	.WASHER (5.5x10x0.8)	4	
8	09280-70005	.O RING (D:3.1, ID:69.4)	2	
9	31281-94520	.SCREW	2	
10	31170-94520-0ED	.COVER, upper	1	
11	31173-94521	.BRUSH HOLDER ASSY	1	
12	31133-94521	..BRUSH	2	
13	31110-94520-0ED	.YOKE ASSY	1	
14	31311-94600	.ARMATURE	1	
15	48570-94600-0ED	.RESERVOIR ASSY	1	

Refer to FIG.26 (E-5) for MODEL:91-94
Refer to FIG.27 (E-6) for MODEL:95-97

COLOR : 02M (Silver)
0ED (Gray)

FIG. 25

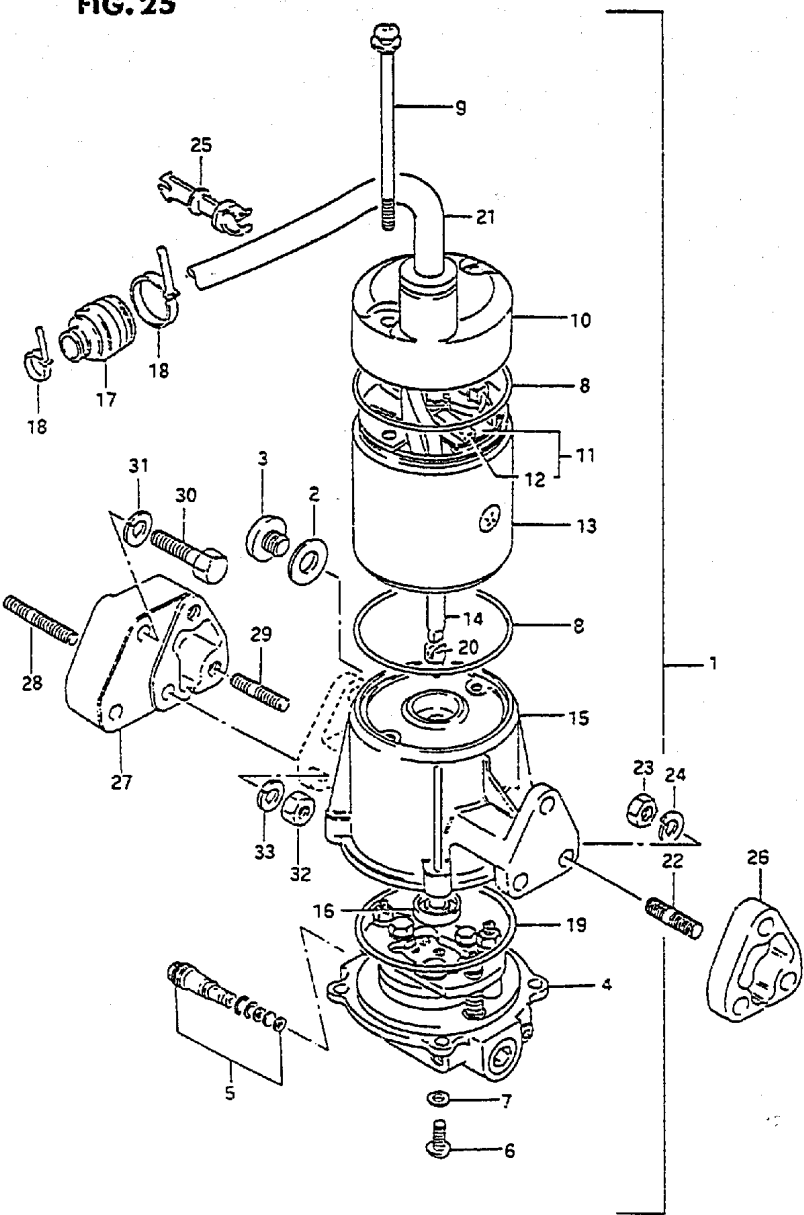


FIG.25 (E- 4) POWER UNIT (MODEL:88-90)

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
16	09282-08003	.SEAL, oil	1	
17	33899-95500	.SEAL, PTT cable	1	
18	36632-95501	.CLAMP	2	
19	48585-94520	.O RING	1	
20	48583-94520	.DRIVE JOINT	1	
21	33861-95600	.CABLE, PTT	1	L:1000
22	09108-08137	STUD BOLT	3	
23	09140-08016	NUT	3	
24	09162-08007	LOCK WASHER	3	
25	33835-95500	CLAMP, PTT motor cable	1	
26	48131-95200	SPACER, power unit	1	
27	48131-95281-OED	SPACER, power unit	1	OPT:PORT SIDE
28	09108-08063	STUD BOLT	1	OPT:PORT SIDE
29	09108-08130	STUD BOLT	2	OPT:PORT SIDE
30	09117-08056	BOLT	2	OPT:PORT SIDE
32	09140-08016	NUT	3	OPT:PORT SIDE
33	09162-08007	LOCK WASHER	3	OPT:PORT SIDE

COLOR : OED (Gray)

FIG. 26

37

FIG. 26 (E- 5) POWER UNIT (MODEL:91-94)

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	48500-95220-OED	POWER UNIT ASSY, power trim	1	
1-2	48500-95290-OED	POWER UNIT ASSY, power trim	1	OPT:PORT
2	09280-09005	.O RING	2	
3	48511-95500	.PLUG	2	
4	48502-95210	.PUMP/VALVE BODY ASSY	1	
5	48550-94600	..VALVE, manual	1	
6	48581-94500	..FILTER, PTT pump	1	
7	48583-94520	..JOINT, drive	1	
8	48585-94520	..O RING, valve body	1	
9	48593-94500	..SCREW, valve body	4	
10	48586-94500	..PLUG, valve body	1	
11	09280-70005	.O RING	2	
12	31281-94610	.THROUGH,BLOT	1	
13	31170-94610-OED	.COVER, upper	1	
14	31173-94620	.HOLDER, brush	1	
15	31133-94610	..BRUSH	2	
16	31110-94610-OED	.YOKE ASSY	1	
17	31311-94610	.ARMATURE	1	
18	48570-94610-OED	.RESERVOIR	1	
19	33799-94610	.SEAL, oil	1	
20	09108-08137	BOLT, power unit stud	3	
21	09140-08016	NUT, power unit stud bolt	3	
22	09162-08007	WASHER, power unit stud lock	3	
23	09117-08046	BOLT, power unit	1	
24	48131-95200	SPACER POWER UNIT	1	
25	09140-08016	NUT	3	OPT:PORT
26	09162-08007	LOCK WASHER	3	OPT:PORT
27	48131-95281-OED	SPACER, power unit	1	OPT:PORT
28	09108-08063	STUD BOLT (8x45)	1	OPT:PORT
29	09108-08130	STUD BOLT (8x20)	2	OPT:PORT
30	09117-08056	BOLT (8x40)	2	OPT:PORT

COLOR : OED (Gray)

Refer to FIG.27(E-6) for MODEL:95-97

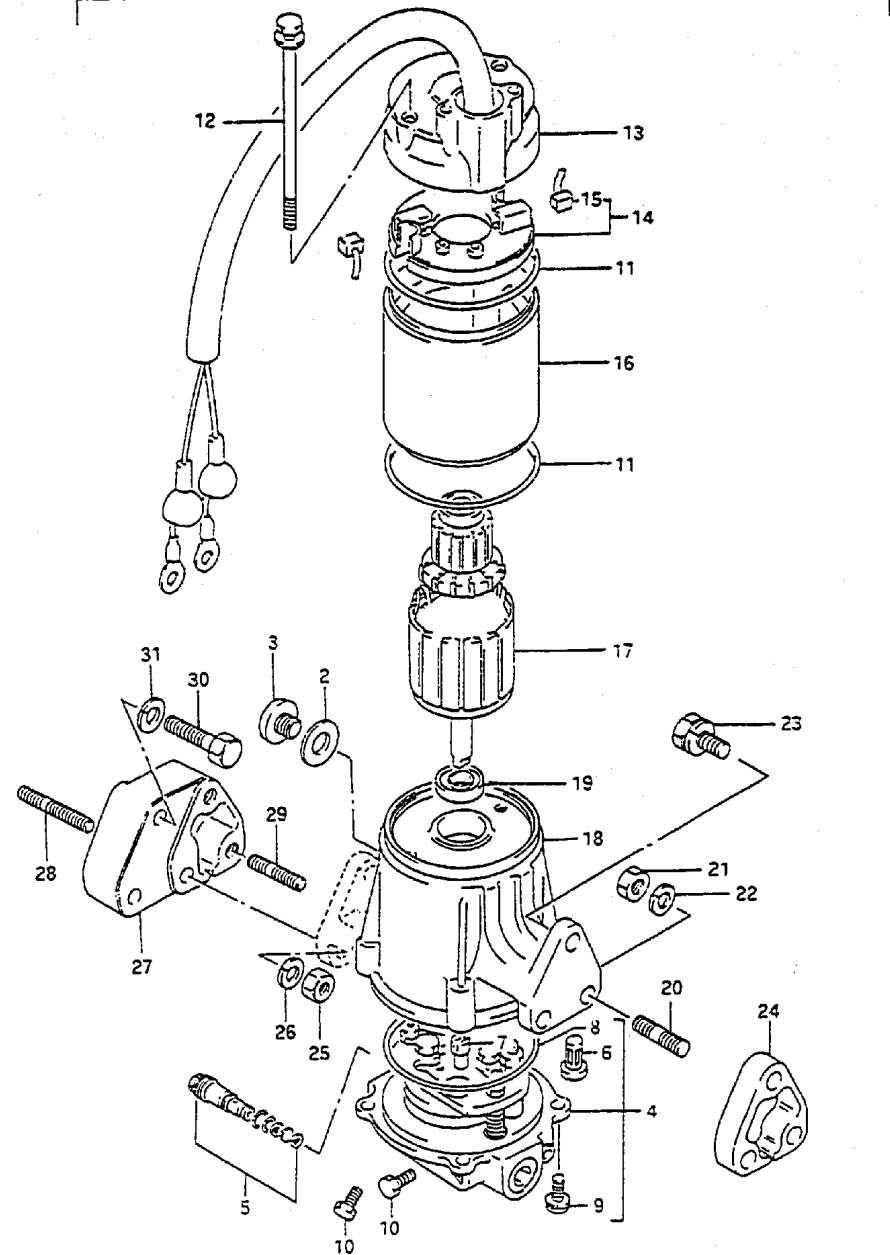
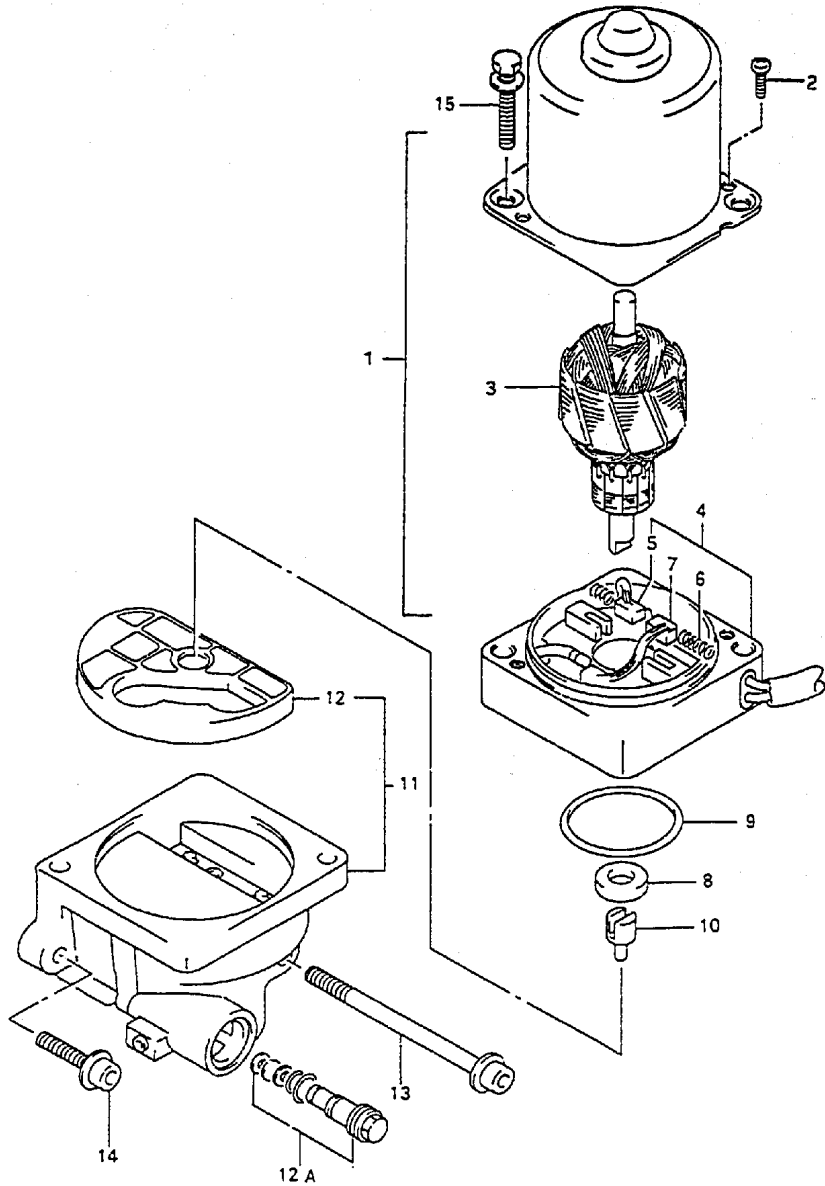


FIG. 27

FIG.27 (E- 6) POWER UNIT (MODEL:95-97)



REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	38100-95E00-0ED	MOTOR ASSY, PTT	1	
2	31111-95E00	.SCREW	2	
3	31311-95E00	.ARMATURE	1	
4	31173-95E00	.HOLDER ASSY, brush	1	
5	31133-95E00	..BRUSH	1	
6	31135-95E00	..SPRING	2	
7	31136-95E00	..BREAKER ASSY	1	
8	33799-95E00	OIL SEAL	1	
9	31123-87D60	O RING	1	
10	48583-95E00	JOINT	1	
11	48502-95E00	PUMP	1	
12	48582-95E00	.FILTER	1	
12A	48864-95E00	.VALVE SET, manual	1	
13	48862-95E00	BOLT	1	
14	48862-95E10	BOLT	2	
15	31281-95E00	BOLT, through	2	

FIG. 28

FIG.28 (E- 7) TRIM CYLINDER

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	48600-95201-OED	CYLINDER ASSY, trim & tilt	2	
2	48601-95200	.PISTON	2	
3	48627-95510	..O RING, piston	2	
4-1	48633-95510	..O RING, head	2	
4-2	48633-95520	..O RING, head	2	model:92,93
5	48641-95200	.TUBE, cylinder	2	
6	48711-95510	CONNECTOR, 3 way	1	
7	48720-95200	TUBE, inlet, No.1	1	
8	48730-95200	TUBE, inlet, No.2	1	
9	48750-95202	TUBE, outlet, No.1	1	
10	48760-95202	TUBE, outlet, No.2	1	
11	48770-95202	TUBE, outlet, No.3	1	
12	48790-95300	HOSE, power trim	3	OPT
13	09407-11401	CLAMP	4	
14	09380-12002	CIRCLIP	2	
15	48321-95200	PIN, piston rod	1	
16	09319-12041	BUSH, piston rod	2	
17	48720-95280	TUBE INLET, No.1	1	OPT:PORT SIDE
18	48730-95280	TUBE INLET, No.2	1	OPT:PORT SIDE
19	48750-95280	TUBE OUTLET	1	OPT:PORT SIDE
20	09407-11401	CLAMP	4	OPT:PORT SIDE

COLOR : OED(Gray)

Refer to FIG.29(E-7) for MODEL:95-97

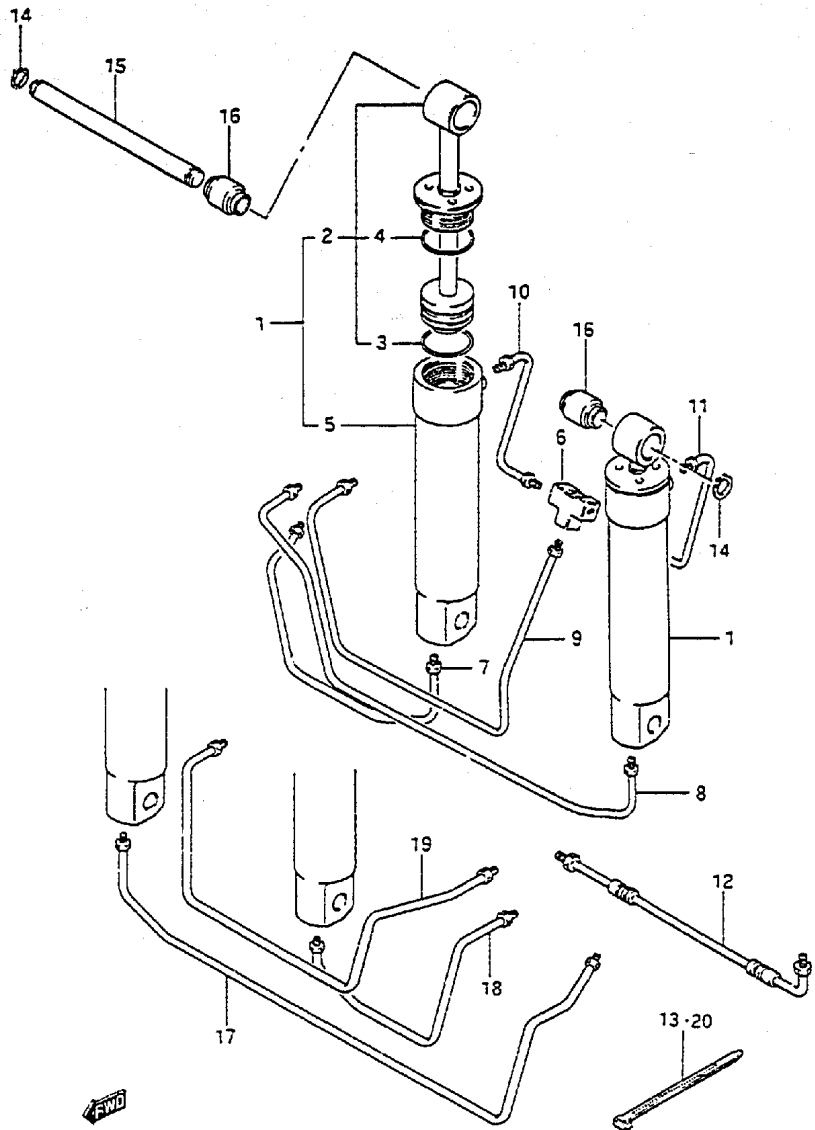


FIG. 29

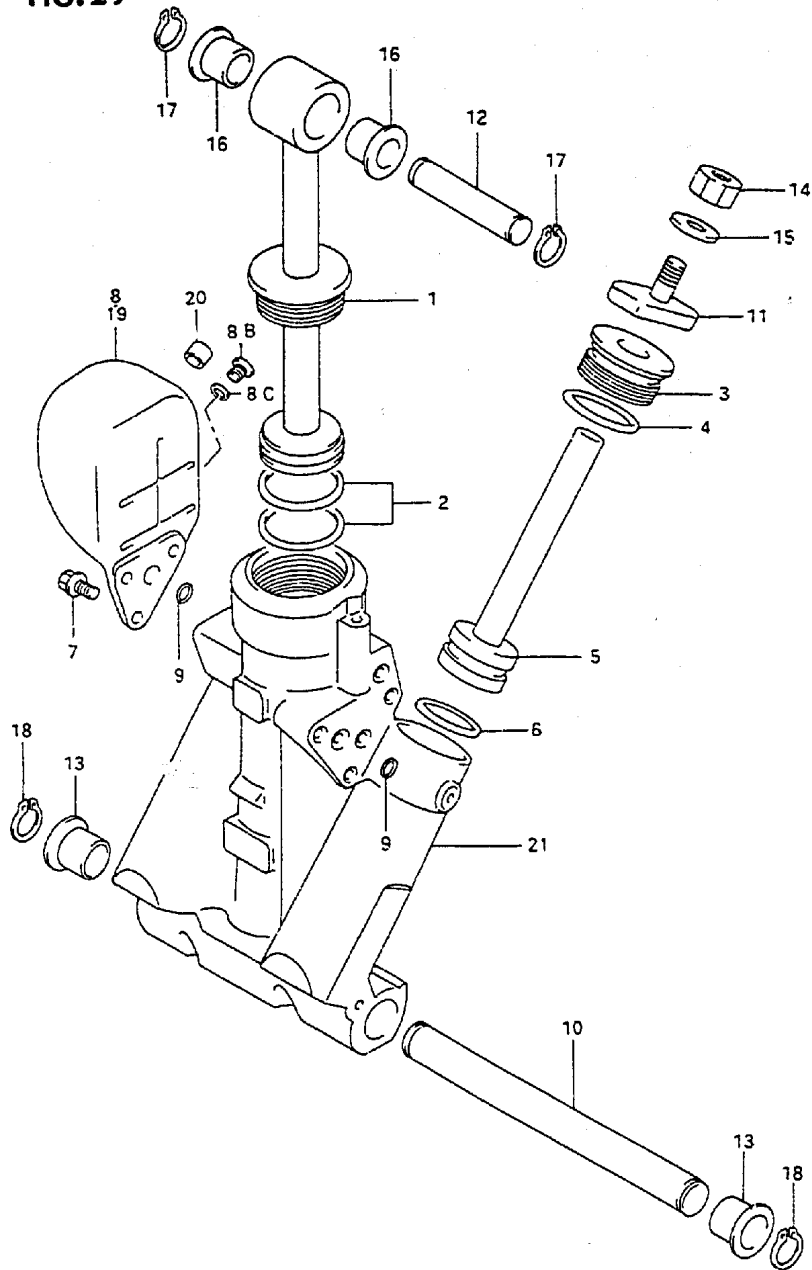


FIG. 29 (E- 8) TRIM CYLINDER (MODEL:95-97)

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	48401-95E00	PISTON ASSY	1	
2	48627-95E00	O RING SET	1	
3	48630-95E00	HEAD, trim cylinder	2	
4	48633-95E00	E RING SET, head	2	
5	48601-95E00	PISTON & RAM ASSY	2	
6	48627-95E00	O RING SET	1	
7	48861-95E00	BOLT, reservoir	3	
8	48571-95E00	RESERVOIR	1	+48570-95E00
8B	09248-10008	PLUG	1	for 48571-95E00
8C	09280-08014	O RING	1	for 48571-95E00
9	48588-95E00	O RING	5	
10	48121-95E00	SHAFT, tilt cylinder lower	1	
11	48311-94501	PAD, trim cylinder ram	1	
12	48321-87D01	SHAFT, tilt cylinder upper	1	
13	48326-95E00	BUSH, tilt cylinder	2	
14	09140-08016	NUT	2	
15	09162-08007	WASHER	2	
16	09306-17001	BUSH	2	
17	09380-17009	CIRCLIP	2	
18	09380-22015	CIRCLIP	2	
19	48570-95E00	RESERVOIR ASSY	1	model:97
20	48572-95E00	.CAP	1	model:97
21	48641-95E00	CYLINDER, PTT	1	

FIG. 30

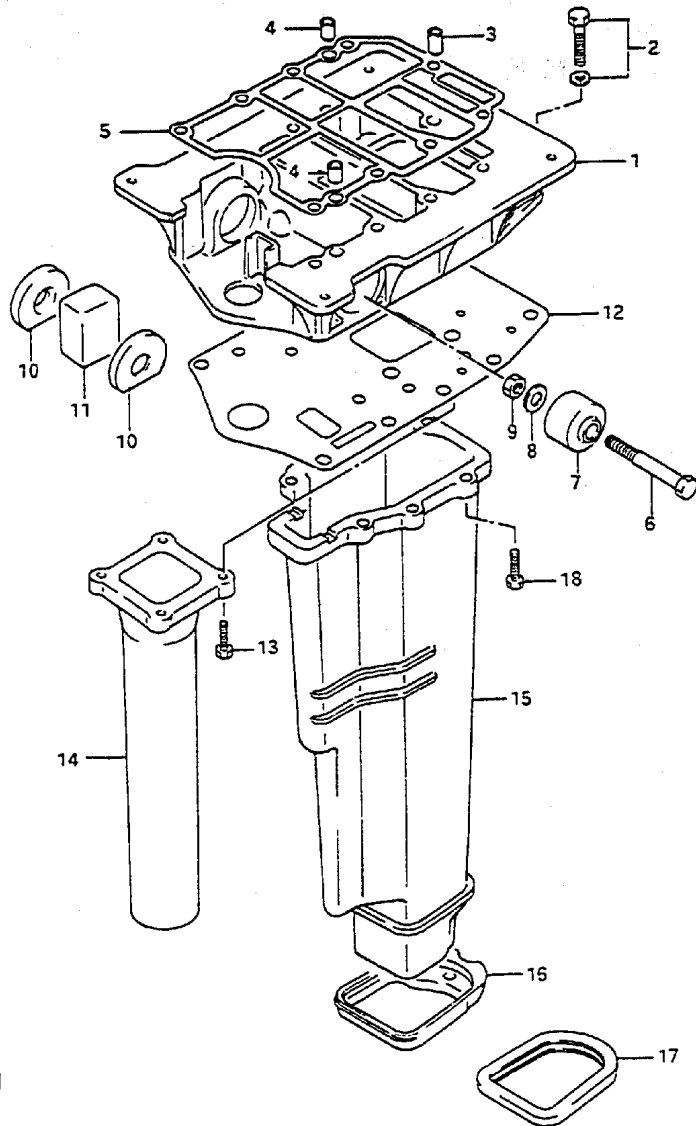


FIG. 30 (E- 9) ENGINE HOLDER

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	51111-94711-OED	HOLDER, engine	1	
2	09117-08047	BOLT (8x35)	2	
3	09206-11017	PIN (8.4x11x20)	1	
4	09206-11004	PIN (8.4x11x14)	2	
5	51211-94750	GASKET, engine holder	1	
6	09100-10208	BOLT (10x70)	2	
7	54130-95500	MOUNT, upper	2	
8	09160-10082	WASHER (10.5x19x2)	2	
9	09140-10031	NUT	2	
10	54136-95501	STOPPER, upper mount	2	
11	54135-95200	MOUNT, upper thrust	1	
12	52113-94731	GASKET, drive SFT HSG	1	
13	09100-06122	BOLT (6x20)	4	
14-2	14211-94701	TUBE, exhaust (L/LL)	1	
15-3	52311-94701	HOUSING, exhaust tube (L/LL)	1	
17	52332-94710	SEAL, exhaust tube HSG (L/LL)	1	
18	09100-06122	BOLT (6x20)	7	

COLOR : OED (Gray)

FRONT

FIG.31

FIG.31 (E-10) DRIVESHAFT HOUSING

Q'TY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-2	52111-94741-OED HOUSING, driveshaft (L)		1	
2	09100-08213	BOLT (8x100)	8	
3	09162-08007	LOCK WASHER	8	
4	09160-08082	WASHER (8.5x16x1.2)	8	
4A	09118-08102	BOLT	8	model:97
5	09206-11004	SPRING PIN	2	
6	54160-95200	MOUNT, lower	2	type:L
8	09387-46001	SET RING	2	
9	54167-95500	MOUNT, lower, side	2	
10	54311-95210-OED CAP		2	
11	09140-12029	NUT	1	
12	09160-12066	WASHER (12.5x22x2.5)	1	
13	09116-12008	BOLT (12x145)	1	
14	09160-25052	WASHER (25x48x2)	1	
15	54210-95210-OED BRACKET, lower mount		1	
16	54165-95200	MOUNT, lower thrust	1	
17	36894-95201	LEAD	1	L:165
18	09125-05050	SCREW	3	
19	09161-05114	WASHER	3	
20				
21				
22				
23				
24				
25				
26				
27				
28-2	36894-94401	LEAD (L)	1	L:195

COLOR : OED(Gray)

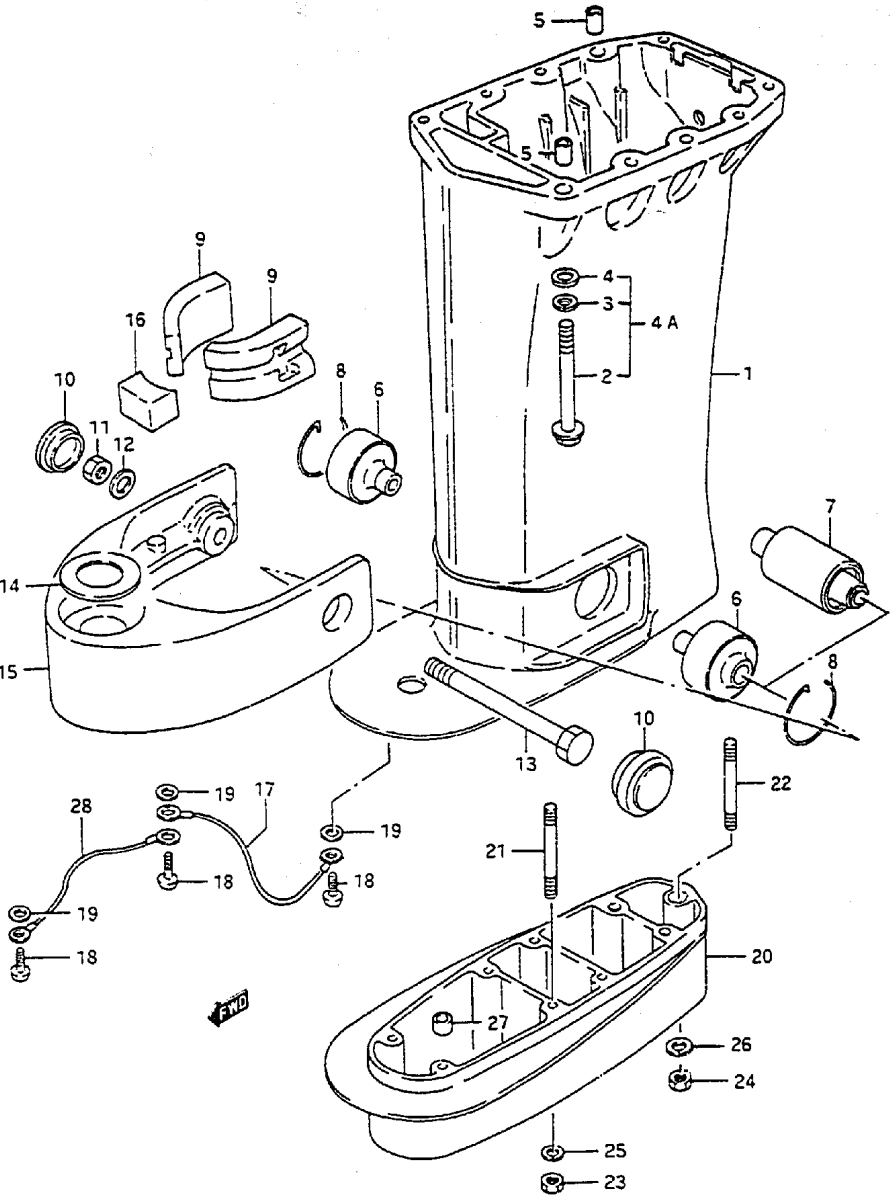


FIG. 32

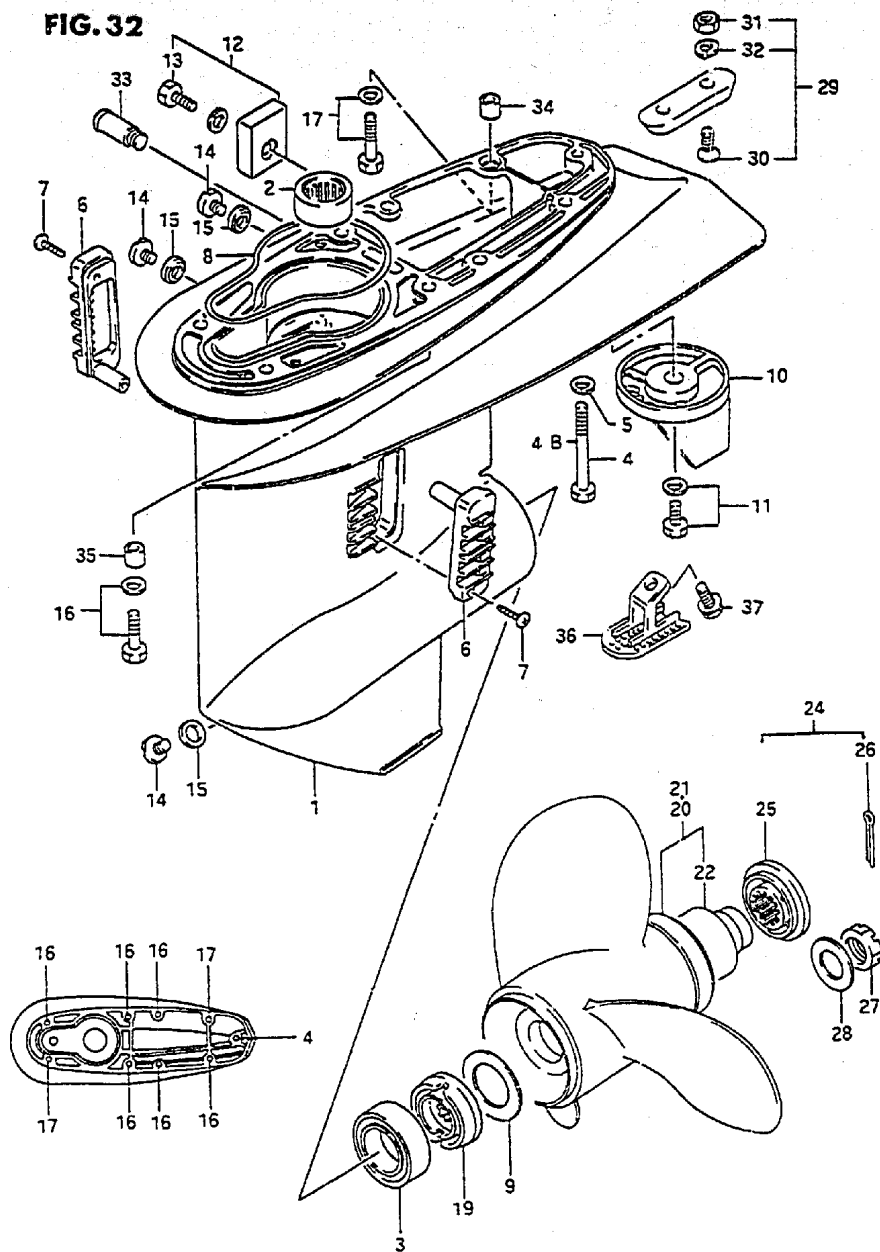


FIG. 32 (E-11) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55100-95303-02M	CASE SET, gear	1	model:88 →55100-95330-02M used with 17635-95300 09100-10221, 09116-06094, 09162-10005, 17635-95300
1-2	55100-95303-0ED	CASE SET, gear	1	model:89,90 →55100-95330-0ED used with 17635-95300 09100-10221, 09116-06094 09162-10005
1-3	55100-95330-0ED	CASE SET, gear	1	model:91-97
2	09263-26008	.BEARING, pinion	1	
3	09265-30004	.BEARING, propeller shaft	1	
4-1	09100-10159	BOLT (10x130)	1	model:88-90
4-2	09100-10221	BOLT (10x100)	1	model:91-96
4B	09117-10024	BOLT (10x100)	1	model:97
5	09162-10005	LOCK WASHER	1	→model:96
6	17631-94600	FILTER, water	2	
7	03142-04253	SCREW	2	
8	55122-95201	SEAL, gear case	1	
10	55125-95500	TRIM TAB	1	
11	09117-08037	BOLT (8x16)	1	
12	55320-95310	ZINC, protection	1	
13	09116-06092	.BOLT (6x16)	1	
14	09248-10008	PLUG, drain	3	
15	09169-10022	GASKET, drain plug	3	
16	09117-08038	BOLT (8x45)	6	
17	09117-08055	BOLT (8x50)	2	
19	57632-95305	STOPPER, propeller bushing	1	

COLOR : 02M(Silver)
0ED(Gray)
019(Black)

FIG. 32

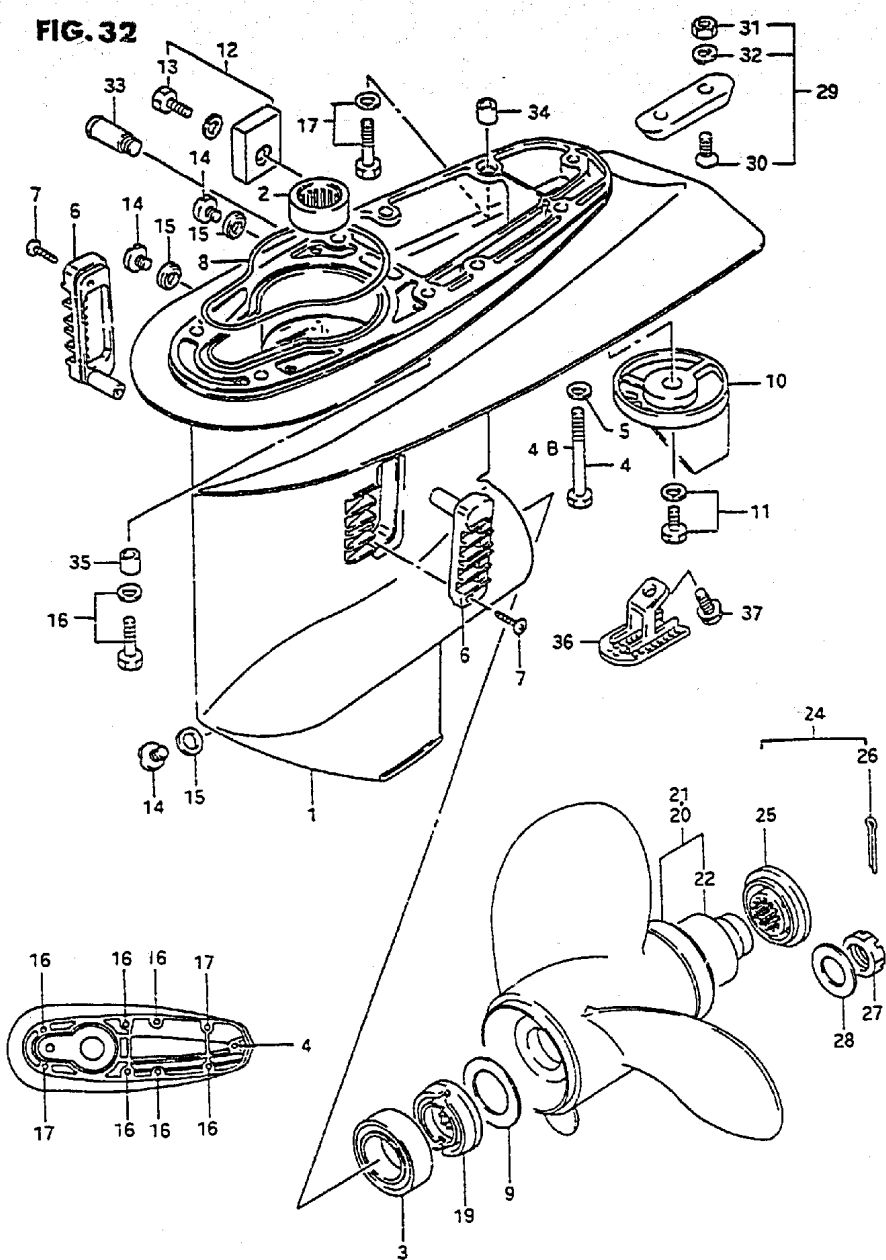


FIG.32 (E-12) GEAR CASE

SIZE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
20-1	58100-95212-019	PROPELLER (3x11 1/2 x 10)	1	S1000
20-2	58100-95222-019	PROPELLER (3x11 1/2 x 11)	1	S1100
20-3	58100-95393-019	PROPELLER (3x11 5/8 x 12)	1	S1200
20-4	58100-94313-019	PROPELLER (3x11 1/2 x 13)	1	S1301
20-5	58100-95353-019	PROPELLER (3x11 3/8 x 14)	1	S1400
20-6	58100-95363-019	PROPELLER (3x11 1/4 x 15)	1	S1500
20-7	58100-95373-019	PROPELLER (3x11 1/8 x 16)	1	S1600
20-8	58100-95382-019	PROPELLER (3x11x17)	1	S1700
21-1	58100-94401	PROPELLER (3x11-1/2x13)	1	SS1300,Stainless steel +58100-94400
21-2	58100-94411	PROPELLER (3x11-3/8x14)	1	SS1400,Stainless steel +58100-94410
21-3	58100-94431	PROPELLER (3x11-1/8x16)	1	SS1600,Stainless steel +58100-94430
22	58120-95300	.BUSH, propeller	1	+58120-95320
24	57630-94300	KIT, propeller nut	1	OPT
25	57633-94300	.SPACER, propeller nut	1	
26	09204-03003	.PIN	1	
27	09141-18005	.NUT	1	
28	09160-18028	.WASHER	1	
29	55300-95500	ZINC, protection	1	OPT
30	09126-06006	.SCREW	2	
31	09140-06020	.NUT	2	
32	09162-06006	.LOCK WASHER	2	
33	55181-95200	ATTACHMENT, flush hose	1	OPT
34	09206-11017	PIN, case No.1 (8.4x11x20)	1	
35	09206-11016	PIN, case No.2 (8.4x11x12)	1	
36	17635-95301	FILTER, SUB water	1	model:91-97
37	09116-06094	BOLT, SUB water	1	model:91-97
38	25700-94700	KIT, gear case re-sealing	1	OPT,not shown

COLOR : 019(Black)

FIG. 33

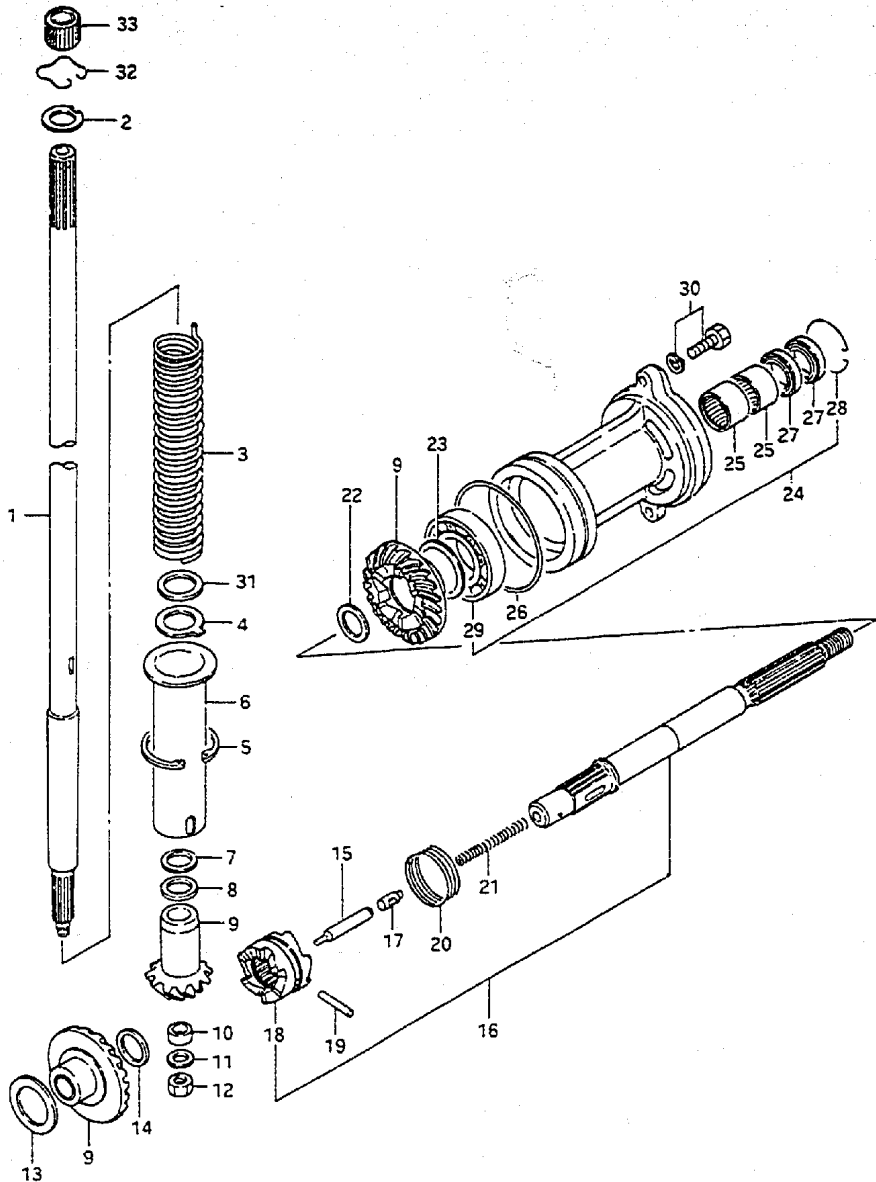


FIG.33 (E-13) TRANSMISSION

Q'TY

REMARKS

REE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-2	57110-94741	SHAFT SET, drive (L)	1	L:816
2	09166-17004	THRUST WASHER	1	
3	09440-26002	SPRING	1	
4	09167-20017	LOCK WASHER	1	
5	08331-41478	CIRCLIP	1	
6	57133-95200	COLLAR, preload spring	1	
7	09160-17029	THRUST WASHER	1	
8-1	08211-17251	SHIM (T:1.0)	1	
8-2	09181-17008	SHIM (T:1.1)	1	
8-3	09181-17144	SHIM (T:1.1)	1	model:97
8-4	09181-17009	SHIM (T:1.2)	1	
8-5	09181-17148	SHIM (T:1.2)	1	model:97
8-6	09181-17010	SHIM (T:1.3)	1	
8-7	09181-17153	SHIM (T:1.3)	1	model:97
8-8	09181-17011	SHIM (T:1.4)	1	
8-9	09181-17154	SHIM (T:1.4)	1	model:97
8-10	08211-17252	SHIM (T:1.5)	1	
8-11	09181-17012	SHIM (T:1.6)	1	
9	57300-94843	PINION/GEAR SET	1	
10	09180-12087	SPACER (12x16.5x6.5)	1	
11-1	08211-10162	WASHER	1	
11-2	09181-10156	WASHER	1	model:97
12	09140-10022	NUT	1	
13-1	08221-30455	SHIM (T:0.5)	1	
13-2	09181-30007	SHIM (T:0.6)	1	
13-3	09181-30215	SHIM (T:0.6)	1	
13-4	09181-30008	SHIM (T:0.7)	1	
13-5	09181-30216	SHIM (T:0.7)	1	
13-6	09181-30009	SHIM (T:0.8)	1	
13-7	09181-30218	SHIM (T:0.8)	1	
13-8	09181-30010	SHIM (T:0.9)	1	
13-9	09181-30220	SHIM (T:0.9)	1	
13-10	08211-30451	SHIM (T:1.0)	1	
14	08211-20263	THRUST WASHER (T:2.0)	1	

FIG. 33

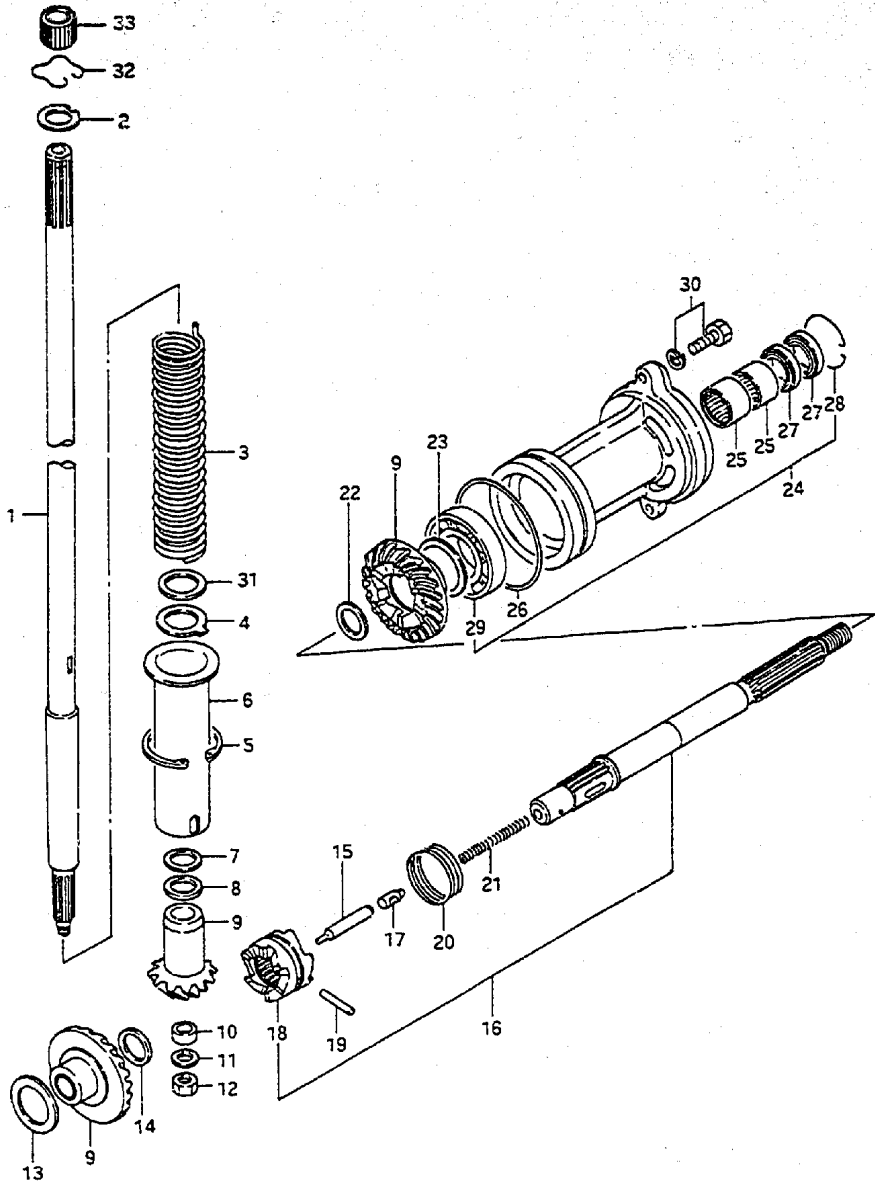


FIG. 33 (E-14) TRANSMISSION

Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15-1	57631-94700	ROD, push	1	
15-2	57631-95302	ROD, push	1	model:94-97
16-1	57600-94700	SHAFT ASSY, propeller	1	+57600-94701 used with 09141-18005
16-2	57600-94701	SHAFT ASSY, propeller	1	DT55:231472- DT65:231520-
17	57622-94700	.PIN, push	1	
18	57621-94700	.SHIFTER, clutch dog	1	
19	09202-06030	.PIN	1	
20	09440-40002	.SPRING, dog	1	
21	09440-09022	.SPRING, return	1	
22-1	09160-22018	THRUST WASHER (T:1.8)	1	
22-2	09160-22019	THRUST WASHER (T:1.9)	1	
22-3	09160-22020	THRUST WASHER (T:2.0)	1	
22-4	09160-22021	THRUST WASHER (T:2.1)	1	
22-5	09160-22022	THRUST WASHER (T:2.2)	1	
22-6	09160-22023	THRUST WASHER (T:2.3)	1	
23-1	08221-35455	SHIM (T:0.5)	1	
23-2	09181-35131	SHIM (T:0.6)	1	
23-3	09181-35010	SHIM (T:0.7)	1	
23-4	09181-35132	SHIM (T:0.7)	1	model:97
23-5	08221-35456	SHIM (T:0.8)	1	
23-6	09181-35011	SHIM (T:0.9)	1	
23-7	09181-35136	SHIM (T:0.9)	1	model:97
23-8	08211-35451	SHIM (T:1.0)	1	
24	56120-95310-OED	HOUSING, propeller shaft	1	
25	09263-22020	.BEARING, propeller shaft	2	
26	09280-76006	.O RING	1	
27	09289-22007	.OIL SEAL (D:5.0)	2	
28	09387-37001	.RING, PROP shaft oil seal	1	
29-1	09262-35021-OAO	.BEARING, reverse gear	1	model:88-91
29-2	08113-60070	.BEARING, reverse gear	1	model:92-97
30	09117-08047	BOLT (8x30)	2	
31	09160-22030	WASHER, spring under	1	

FIG. 34

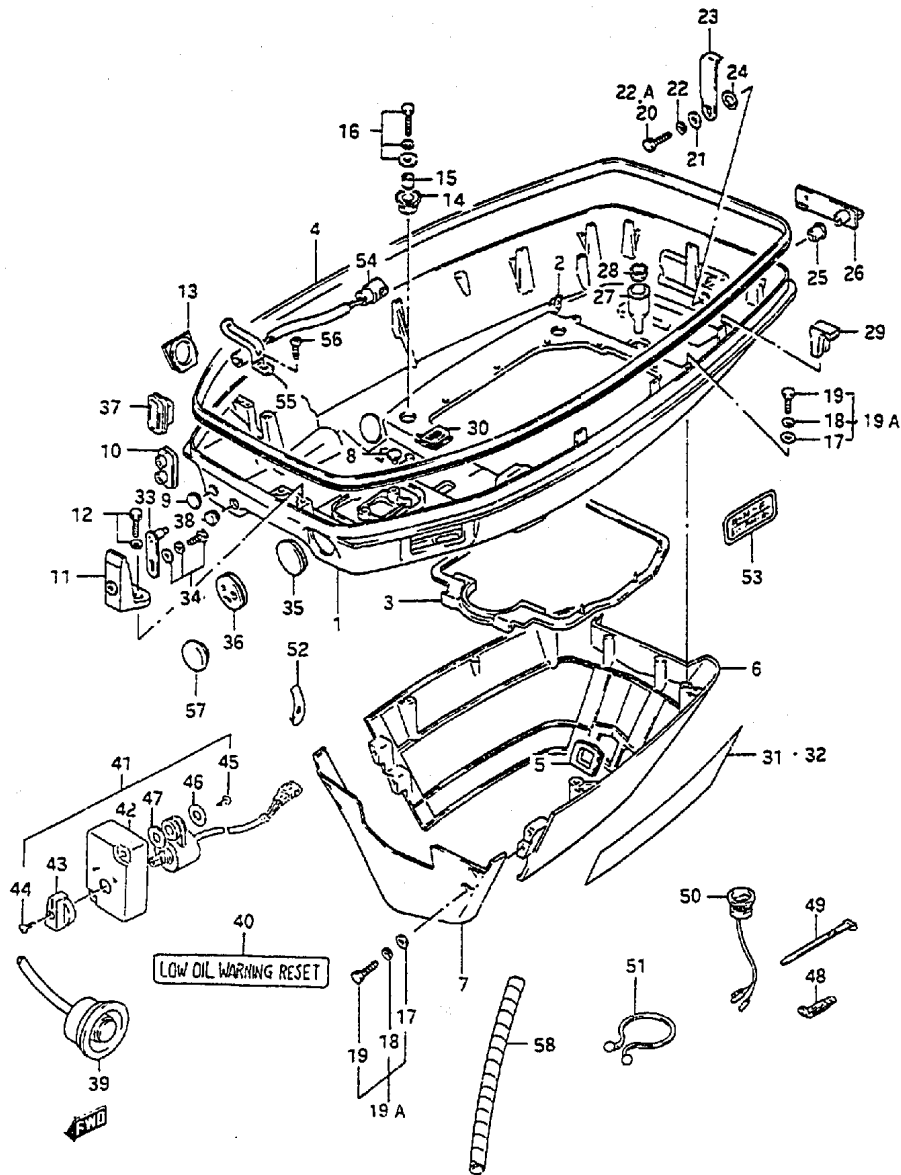


FIG.34 (F- 2) LOWER COVER

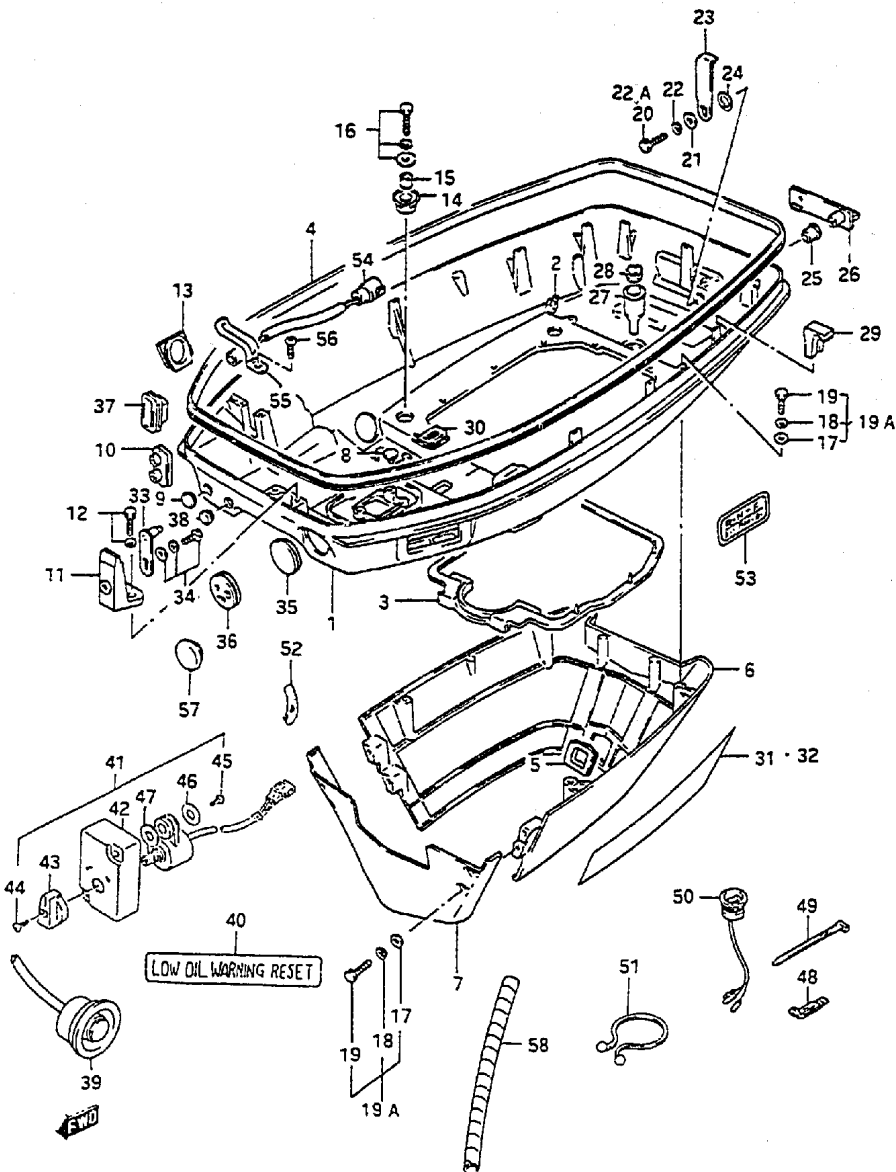
Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61110-96X50-OED	COVER, engine lower	1	
1-2	61110-96X54-OED	COVER, engine lower	1	model:97
2	61155-94500	.TUBE, water	1	
3	61113-95205	SEAL, under cover lower	1	
4	61112-95208	SEAL, under cover upper	1	
5	61142-952C	GROMMET, under cover lower	1	
6	61141-95204-OED	COVER, lower rear under	1	
7	61131-95201-OED	COVER, lower front under	1	
	09250-05003	CAP	2	
>	63725-95200	GROMMET	1	
10	67331-95210	GROMMET	1	
11	61116-94702	BRACKET, engine cover	1	
12	09117-06046	BOLT (6x15)	2	
13	61124-95200	GROMMET, lower cover	1	
14	09320-10011	CUSHION	4	
15	09180-06289	SPACER (6.8x10x11.5)	4	
16	09118-06093	BOLT (6x25)	4	
17	09160-06082	WASHER (6.5x13x1)	8	
18	09162-06006	LOCK WASHER	8	
19	09128-06051	BOLT	8	
19A	09138-06037	BOLT (6x20)	8	model:97
20	09100-06131	BOLT (6.0x12)	1	-model:93
21	09160-06036	WASHER (6.5x18x1.5)	1	-model:93
22	09162-06006	LOCK WASHER (6.1x12.2x1.5)	1	-model:93
22A	09118-06095	BOLT	1	model:94-97
23	61631-95310	HOOK, under cover	1	
24	09164-13005	WASHER	1	
25	09306-13007	BUSH	1	
26	61633-95204-OED	LEVER, hook	1	
27-1	13873-20300	HOSE, drain	1	
27-2	61139-94511	HOSE, drain	1	model:95-97
28	13979-37400	STOPPER, drain	1	
29	36641-94710	STOPPER, relay harness	3	
30	23131-95501	BOOT, clutch rod	1	

COLOR : OED(Gray)

FIG. 34



48

FIG.34 (F- 3) LOWER COVER

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
31	61240-95900-70G	DECAL SET, lower cover	1	
32	61231-95570-26G	DECAL, lower PORT	1	model:88
33	61610-95514	FASTENER	1	
34	09103-06152	BOLT	1	
35	09250-30003	CAP	1	
36	36658-94701	GROMMET, cables	1	+36658-94700
37	67331-95220	GROMMET	1	DT55HTC
38	09308-05015	GROMMET	1	DT55HTC
39	37930-95612	SWITCH ASSY, oil warning	1	
40	37935-95601	LABEL, low oil WRN reset SW	1	
41	37920-95500	SWITCH ASSY, ignition timing	1	model:89,90
42	37925-95000	.HOLDER, switch	1	model:89,90
43	37922-94610	.KNOB	1	model:89,90
44	02112-04087	.SCREW	1	model:89,90
45	09132-05039	.SCREW, ZGN timing	1	model:89,90
46	09160-05024	.WASHER	1	model:39,90
47	08322-01107	.WASHER	1	model:89,90
48	09404-06206	CLAMP, IGN timing SW lead	2	model:89,90
49	36632-95501	CLAMP, tilt SW	1	model:89-94
50	37850-95602	SWITCH, tilt	1	model:89-97
51-1	09408-00024	CLIP, PTT SW terminal	1	model:89-97
51-2	09408-00021	CLIP, oil warning reset SW	1	
52	61512-95600-064	MARK, IGN timing SW	1	model:89-92
53	21131-96003	MARK, clutch shift	1	
54	37940-94701	RESISTOR, IGN timing	1	model:91-94
55	09404-06206	CLAMP	1	model:91-93
56	03242-05103	SCREW	1	model:91-93
57	09250-21003	PLUG, lower cover	1	model:91-97
58	38423-95510	TUBE	1	L:150-50

COLOR : OED (Gray) 26G (Black)
 764 (Gold) 70G (764/D19)
 064 (White) 019 (Black)

FIG. 35

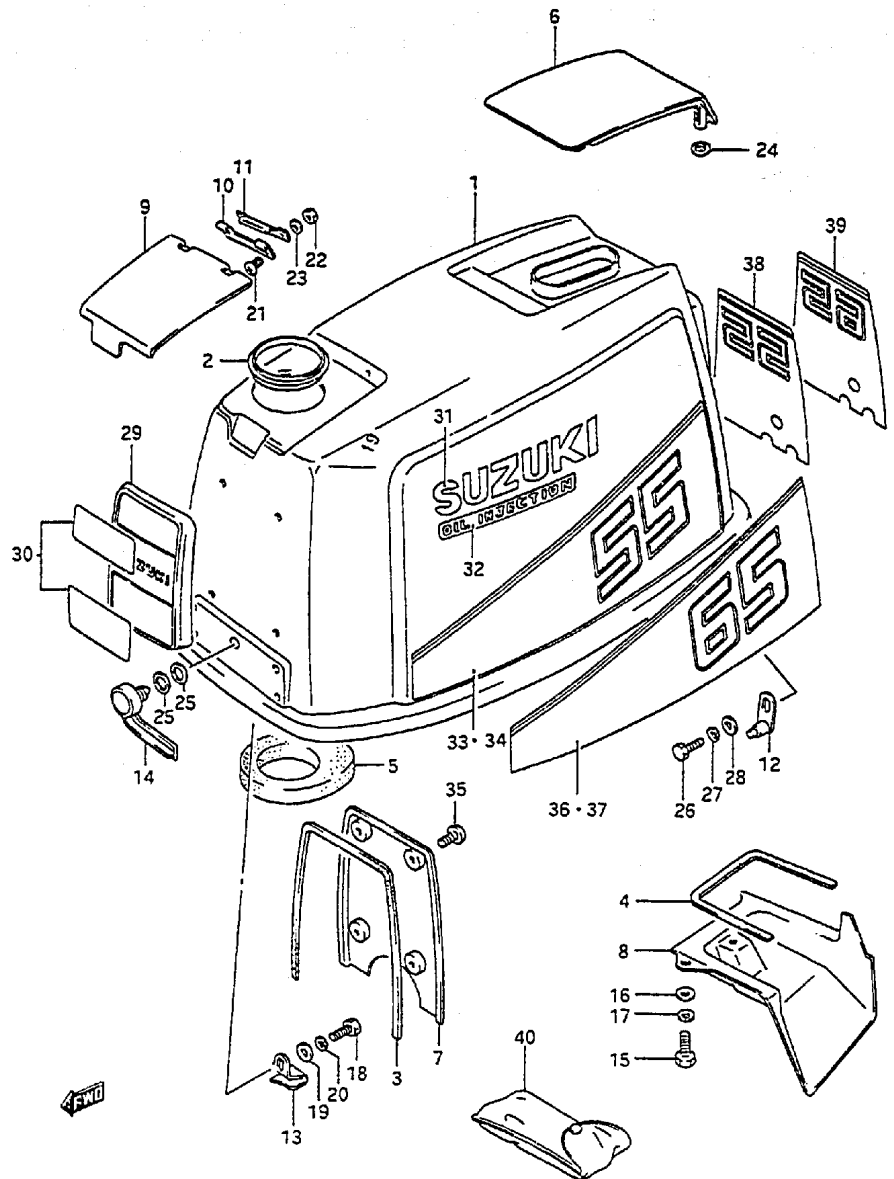


FIG.35 (F-4) ENGINE COVER (MODEL:88)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61402-94853-02M	COVER SET, engine	1	DT55
1-2	61402-94863-02M	COVER SET, engine	1	DT65,+61410-94721-0ED
2	61414-95500	.GASKET, oil filler lid	1	
3	61415-94700	.INSULATOR, front	1	
4	61415-94700	.INSULATOR, rear	1	
5	61417-94701	.INSULATOR, oil tank lid	1	
6	61431-95202-02M	.HANDLE, tilt up	1	+61431-95202-0ED
7	61432-94700	.COVER, air intake front	1	
8	61433-94701	.COVER, air intake inner	1	
9	61481-95503-02M	.LID, oil tank filler	1	+61481-95503-0ED
10	61482-94510	.HINGE, filler lid	1	
11	61485-95500	.SPRING, filler lid	1	
12	61610-94420	.FASTENER, rear	1	
13	61641-94700	.HOOK, front	1	
14	61645-94700-02M	.LEVER, front hook	1	+61645-94701-0ED
15	09100-06122	.BOLT	3	
16	09160-06090	.WASHER	3	
17	09162-06006	.LOCK WASHER	3	
18	09100-06131	.BOLT	1	
19	09160-06036	.WASHER	1	
20	09162-06006	.LOCK WASHER	1	
21	09125-06067	.SCREW	2	
22	09140-06020	.NUT	2	
23	09160-06090	.WASHER	2	
24	09161-06008	.WASHER	2	
25	09164-13005	.WASHER	2	
26	01107-06122	.BOLT	1	
27	08321-01067	.LOCK WASHER	1	
28	08322-01067	.WASHER	1	

COLOR : 02M(Silver)

Refer to FIG.36 (F-6) for MODEL:89-94
 Refer to FIG.37 (F-8) for MODEL:95-97

FIG.35

FIG.35 (F- 5) ENGINE COVER (MODEL:88)

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
29	61421-94421-019	.EMBLEM, front	1	
30	61422-95570-8EF	.MARK, emblem front	1	
31	68112-43400-019	.EMBLEM, SUZUKI	2	
32	61442-94600-019	.MARK, oil injection	2	
33	61443-94760-70G	.DECAL, engine cover STBD	1	DT55
34	61453-94760-70G	.DECAL, engine cover PORT	1	TT55
35	03242-05163	.SCREW	4	
36	61443-94770-70G	.DECAL, engine cover STBD	1	DT65
37	61453-94770-70G	.DECAL, engine cover PORT	1	DT65
38	61435-95960-70C	.MARK, emblem rear	1	DT55
39	61435-94770-70G	.MARK, emblem rear	1	DT65
40	09800-01001	TOOL ASSY	1	

COLOR : 019(Black)
 8EF(26J/26K)
 26G(Black)
 70G(764/019)
 26J(Gray)
 26K(Charcoal)
 764(Gold)

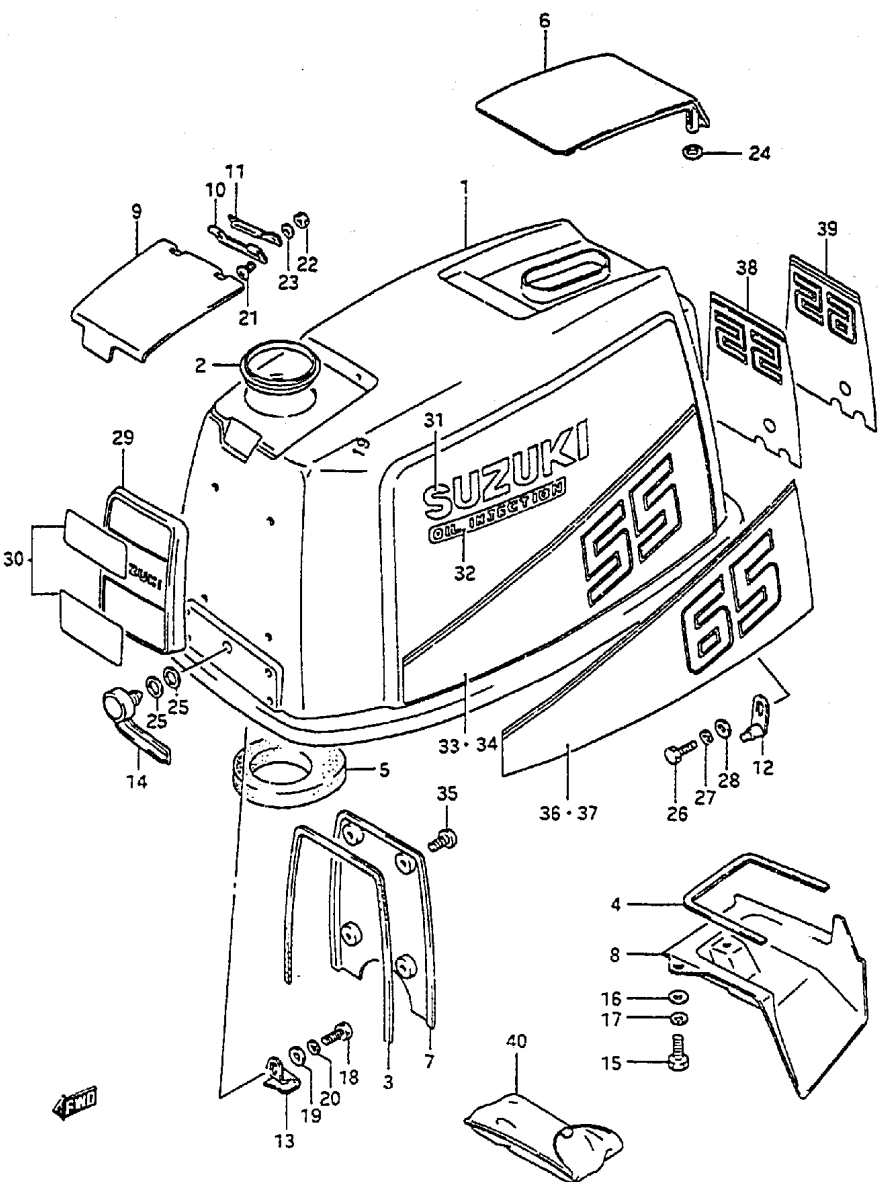


FIG.36

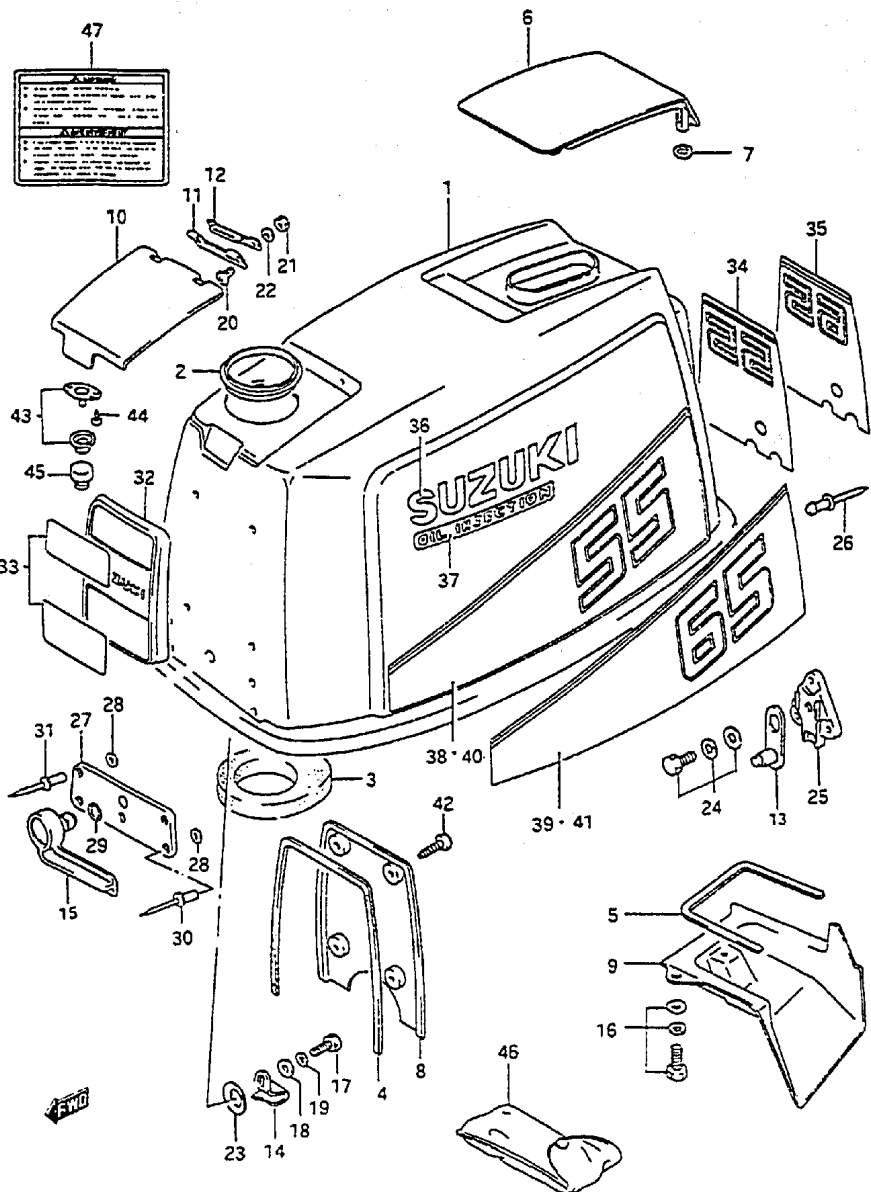


FIG.36 (F- 6) ENGINE COVER (MODEL:89-94)

Q'TY

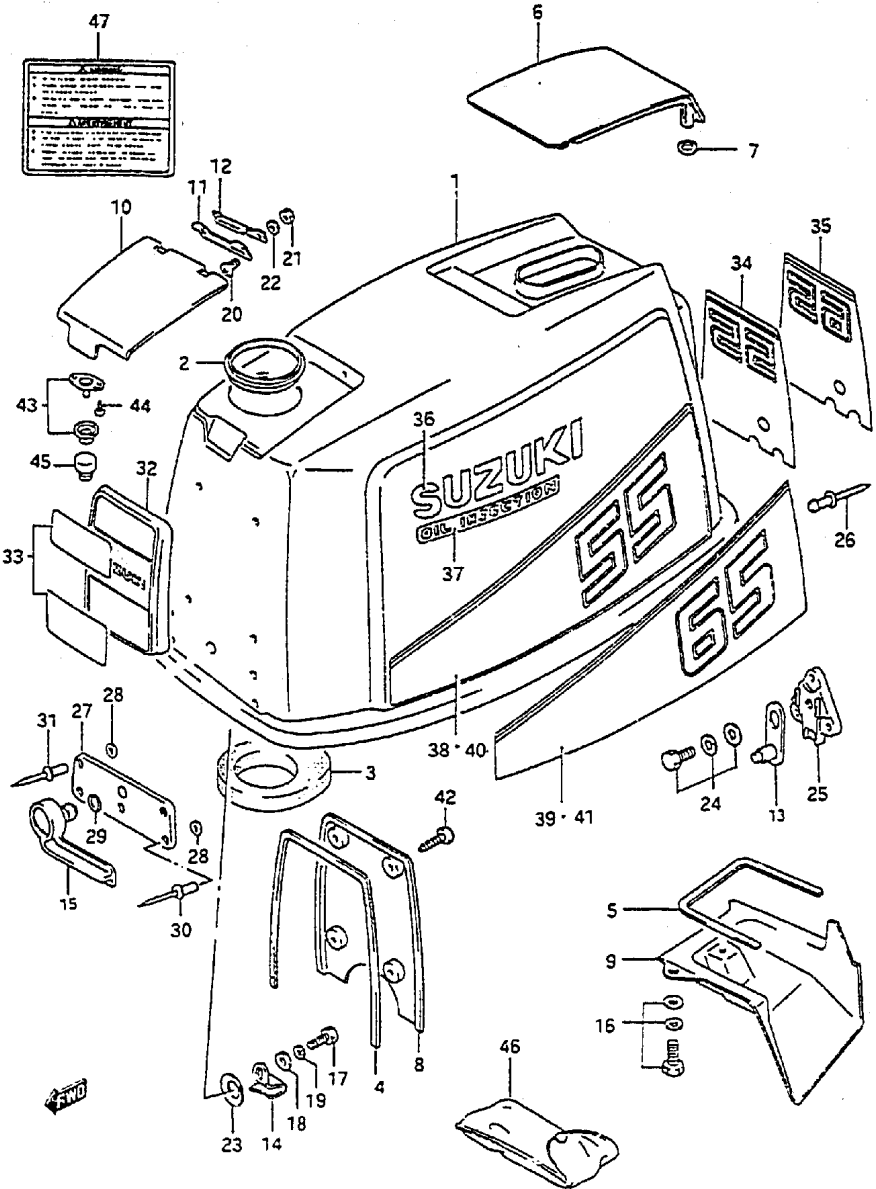
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61407-94834-OED	COVER SET, engine	1	DT55
1-2	61407-94844-OED	COVER SET, engine	1	DT65
2	61414-95500	.GASKET, oil tank filler lid	1	
3	61417-94701	.INSULATOR, oil tank lid	1	
4	61415-94700	.INSULATOR, air intake front	1	
5	61415-94700	.INSULATOR, air intake rear	1	
6	61431-95202-OED	.HANDLE, tilt up	1	
7	09161-06008	.WASHER	2	
8	61432-94700	.COVER, air intake front	1	
9	61433-94701	.COVER, air intake inner	1	
10	61481-95503-OED	.LID, oil tank filler	1	
11	61482-94510	.HINGE, oil tank filler lid	1	
12	61485-95500	.SPRING, oil filler lid	1	
13	61610-94420	.FASTENER, rear	1	
14	61641-94700	.HOOK, front	1	
15	61645-94701-OED	.LEVER, front hook	1	
16-1	09118-06083	.BOLT (6x20)	3	
16-2	01580-06207	.BOLT	3	model:94
17	09100-06131	.BOLT (6x12)	1	
18	09160-06036	.WASHER, 6.5x18x1.5	1	
19	09162-06006	.LOCK WASHER	1	
19A	09118-06095	.BOLT	1	model:94
20	09125-06067	.SCREW, oil tank filler lid	2	
21	09140-06020	.NUT, oil tank filler lid	2	
22	09160-06082	.WASHER, oil tank filler lid	2	
23	09164-13005	.WASHER, front hook wave	1	
24	09103-06152	.BOLT (6x12)	2	
25	61621-96303	.BRACKET, fastener	1	
26	09229-04025	.RIVET, fastener	3	
27	61651-94701	.HOLDER, front hook	1	
28	08322-01057	.WASHER, front hook holder	5	
29	09280-18004	.O RING, front hook	1	
30	09229-04026	.RIVET, holder lower	3	
31	09229-04027	.RIVET, holder upper	2	

COLOR : OED(Gray)

FIG. 36

FIG.36 (F- 7) ENGINE COVER (MODEL:89-94)

C-17



REF. NO.	PART NO.	DESCRIPTION	C-17	REMARKS
32	61421-94421-019	.EMBLEM, front	1	
33	61422-95570-12R	.MARK, emblem front	1	
34	61435-94780-70G	.MARK, emblem rear	1	DT55
35	61435-94790-70G	.MARK, emblem rear	1	DT65
36	61441-95560-764	.MARK, SUZUKI	2	
37	61442-94600-764	.MARK, oil injection	2	
38	61443-94760-70G	.DECAL, STBD	1	DT55
39	61443-94770-70G	.DECAL, STBD	1	DT65
40	61453-94760-70G	.DECAL, PORT	1	DT55
41	61453-94770-70G	.DECAL, PORT	1	DT65
42	03242-05163	.SCREW, front emblem	4	
43	61670-95300	.STRIKER ASSY, oil filler lid	1	
44	09131-03007	.SCREW, striker	2	
45	09250-12012	.CAP, striker	1	
46	09800-01001	TOOL ASSY	1	
47	61581-98610	MARK, safety warning	1	

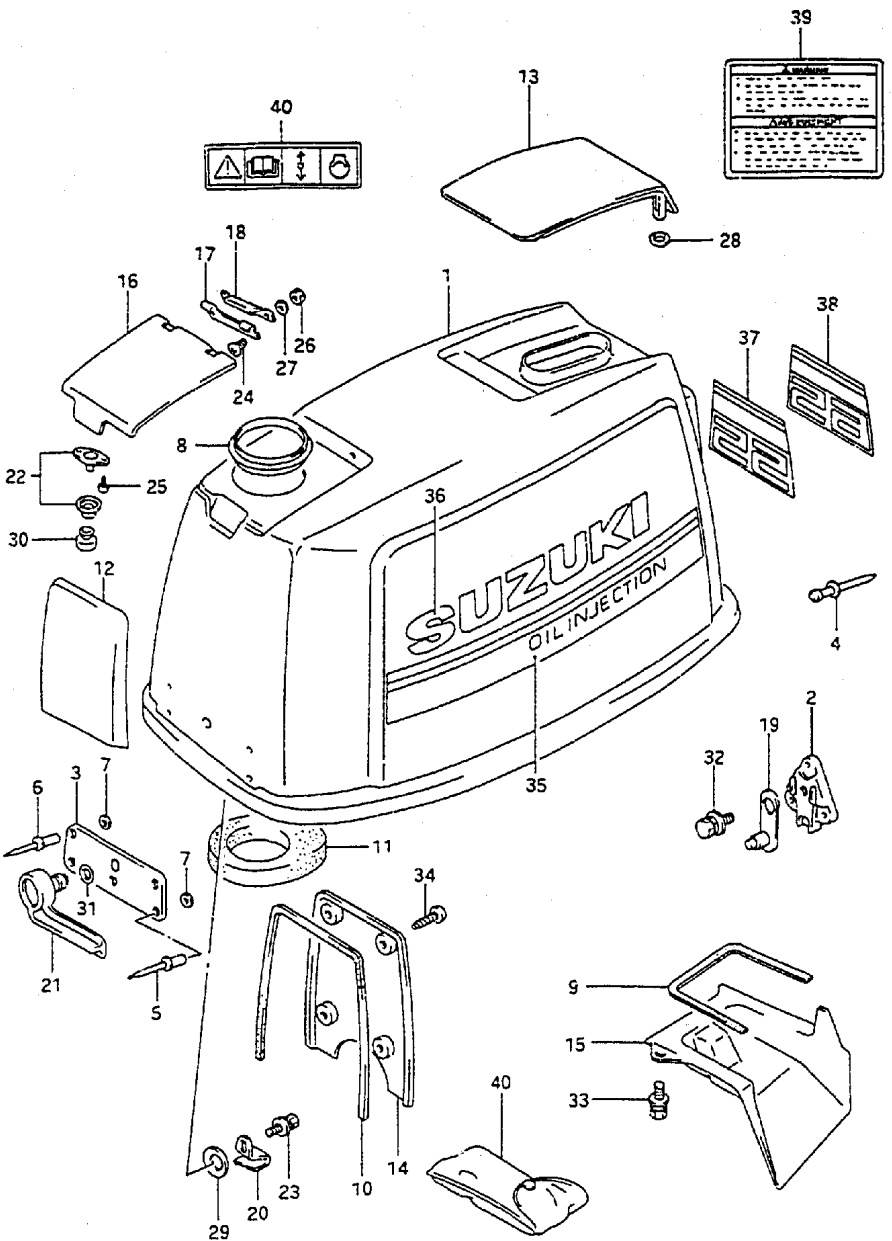
COLOR : 0E0 (Gray)
 019 (Black)
 12R (Silver)
 70G (764/019)
 764 (Gold)

FIG. 37

FIG.37 (F- 8) ENGINE COVER (MODEL:95-97)

Q'TY

REF NO.	PART NO	DESCRIPTION	REMARKS
1	61400-94800-OED	COVER SET, engine	
2	61621-96303	.BRACKET, fastener	
3	61651-94701	.HOLDER, FR hook	
4	09229-04025	.RIVET	
5	09229-04026	.RIVET	
6	09229-04027	.RIVET	
7	08322-01057	.WASHER	
8	61414-95500	.GASKET, oil tank filler lid	
9	61415-94700	.INSULATOR, air intake rear	
10	61415-94700	.INSULATOR, air intake FR	
11-1	61417-94701	.INSULATOR, oil tank lid	
11-2	61417-94702	.INSULATOR, oil tank lid	model:97
12	61418-94700-OED	.INTAKE, air FR	
13	61431-95202-OED	.HANDLE, tilt up	
14	61432-94700	.COVER, air intake FR	
15	61433-94701	.COVER, air intake	
16	61481-95503-OED	.LID, oil tank filler	
17	61482-94510	.HINGE	
18	61485-95500	.SPRING, oil filler lid	
19	61610-94420	.FASTENER	
20	61641-94700	.HOOK, front	
21	61645-94701-OED	.LEVER, FR hook	
22	61670-95300	.STRIKER	
23	09118-06095	.BOLT	
24-1	09125-06067	.SCREW	
24-2	02142-06167	.SCREW	model:97
25	09131-03007	.SCREW	
26	09140-06020	.NUT	
27	09160-06082	.WASHER	
28-1	09161-06008	.WASHER	
28-2	08322-01067	.WASHER	model:97
29	09164-13005	.WASHER	
30	09250-12012	.CAP	-model:95



COLOR : OED (Gray)

FIG. 37

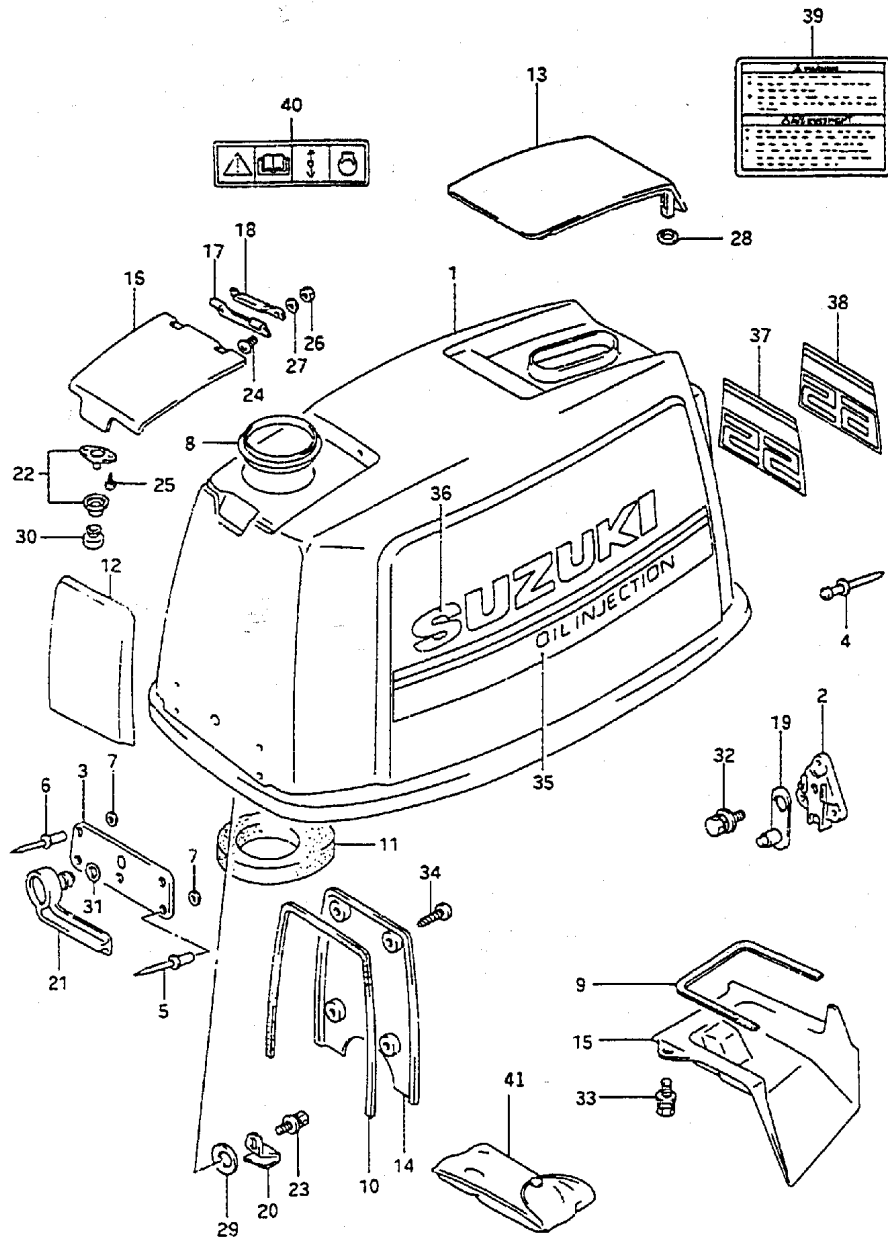


FIG.37 (F- 9) ENGINE COVER (MODEL:95-97)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	09280-13005	.O RING	1	
32	02162-06127	.BOLT	1	
33	02162-06167	.BOLT	3	
34	03242-05163	.SCREW	4	
35	61440-96E10	.STRIPE SET, engine cover	1	
36	68111-42031-1RR	.MARK, SUZUKI	2	
37	61435-96E50	MARK, emblem RR	1	DT55
38	61435-96E60	MARK, emblem RR	1	DT65
39	61581-98610	MARK, safety warning	1	
40	69711-93E00	LABEL, caution	1	
41	09800-01001	TOOL SET	1	

FIG. 38

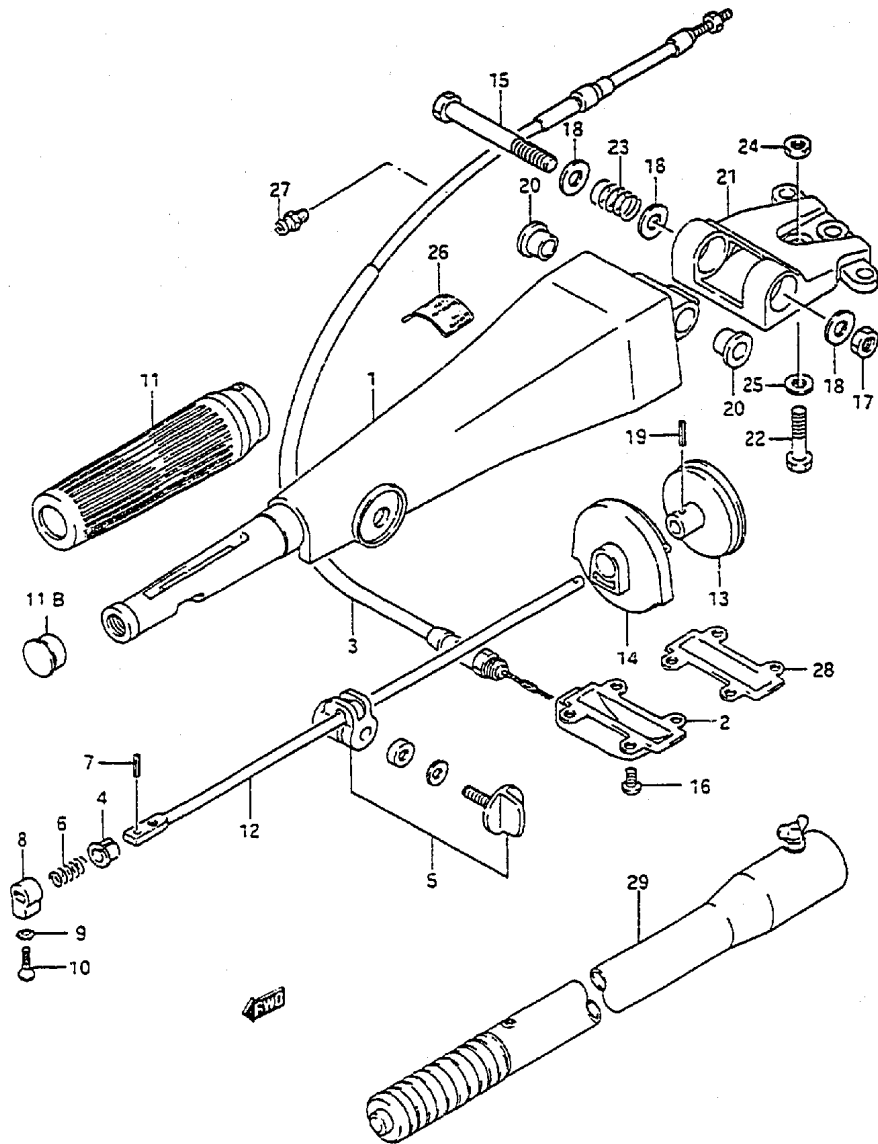


FIG.38 (F-10) HANDLE (DT55HTC)

Q'TY

REF NO.	PART NO.	DESCRIPTION	REMARKS
1	63111-95503-OED	HANDLE, tiller	
2	63121-95501-OED	COVER, tiller handle	
3	63610-95511	CABLE ASSY, throttle	
4	63225-93200	BUSH, handle rod	
5	63240-96300	ADJUSTER, handle grip	
6	09440-12027	SPRING	
7	63227-93200	PIN, handle rod	
8	63223-92000	STOPPER, handle rod	
9	09163-06001	LOCK WASHER	
10	09126-06006	SCREW	
11	63210-93E00	GRIP, handle	
11B	63213-94400	.CAP	
12	63221-95500	ROD, handle	
13	63230-95501	GEAR, throttle cable	
14	63410-95500	HOUSING, gear	
15	09100-10264	BOLT	
16	09125-06053	SCREW	
17	09159-10050	NUT	
18-1	09160-10097	WASHER	
18-2	09160-10114	WASHER	model:92
19	09205-03012	PIN	
20-1	09306-10007	BUSH	
20-2	09306-10009	BUSH	model:92
21	43761-95501-OED	BRACKET, steering handle	
22	43762-95500	BOLT	
23	09440-22008	SPRING	
24	43764-95500	NUT, steering handle bracket	
25	09160-10098	WASHER	
26	63215-93110	MARK, handle grip	
27	22511-99010	NIPPLE, grease	
28	63119-95500	GASKET, tiller handle cover	
29	63300-93900	BAR ASSY, extension	OPT

COLOR : OED(Gray)

FIG. 39

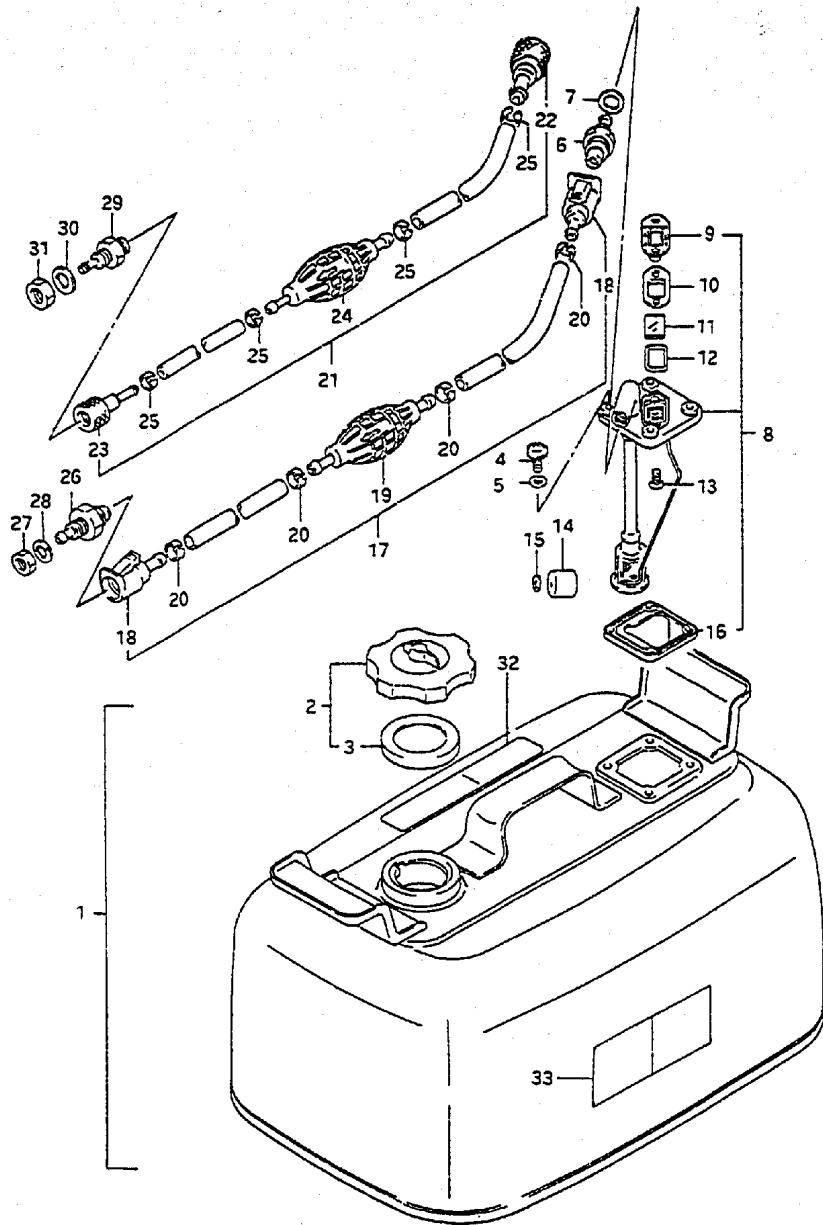


FIG.39 (F-11) FUEL TANK

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	65800-92823	TANK SET, fuel (24L)	1	6.3 U.S GAL/5.2 IMP GAL
2	65510-92000	.CAP ASSY, separate tank	1	
3	65561-92000	..GASKET, tank cap	1	
4	02112-16167	.SCREW	4	
5-1	09168-06004	.GASKET (6x11.8x1.5)	4	model:88
5-2	09168-06026	.GASKET (6.4x11.5x0.8)	4	model:89-92
6-1	65720-94411	.CONNECTOR, fuel	1	+65720-94410
6-2	65740-95500	.CONNECTOR, fuel	1	DT55:231128- DT65:231147-
7-1	09168-12001	.GASKET (12.5x20x1)	1	model:88
7-2	09168-12015	.GASKET (12.2x21x0.8)	1	model:89-92
8	65850-92001	.GAUGE ASSY, fuel	1	+65850-92000
9-1	65855-92000	..COVER, gauge	1	model:88
9-2	65855-92010	..COVER, gauge	1	model:89-92
10-1	65854-92010	..GASKET	1	model:88
10-2	65854-92020	..GASKET	1	model:89-92
11	65853-92000	..LENS	1	
12-1	65854-92000	..GASKET, lens	1	model:88
12-2	65854-92030	..GASKET, lens	1	model:89-92
13	03221-04083	..SCREW	2	
14	65864-92000	..FLOAT	1	
15	65866-92000	..NUT, push	1	
16	65871-92000	..GASKET, fuel	1	
17	65700-87016	HOSE, fuel	1	
18	65750-94404	.CONNECTOR, fuel	2	
19	65770-95504	.PUMP, squeeze	1	
20	65781-98500	.CLIP	4	
21	65700-87017	HOSE, fuel	1	DT55:231128- DT65:231147-
22	65750-95500	.SOCKET, fuel hose (in)	1	DT55:231128- DT65:231147-
23	65750-98505	.SOCKET, fuel hose (out)	1	DT55:231128- DT65:231147-

FIG. 39

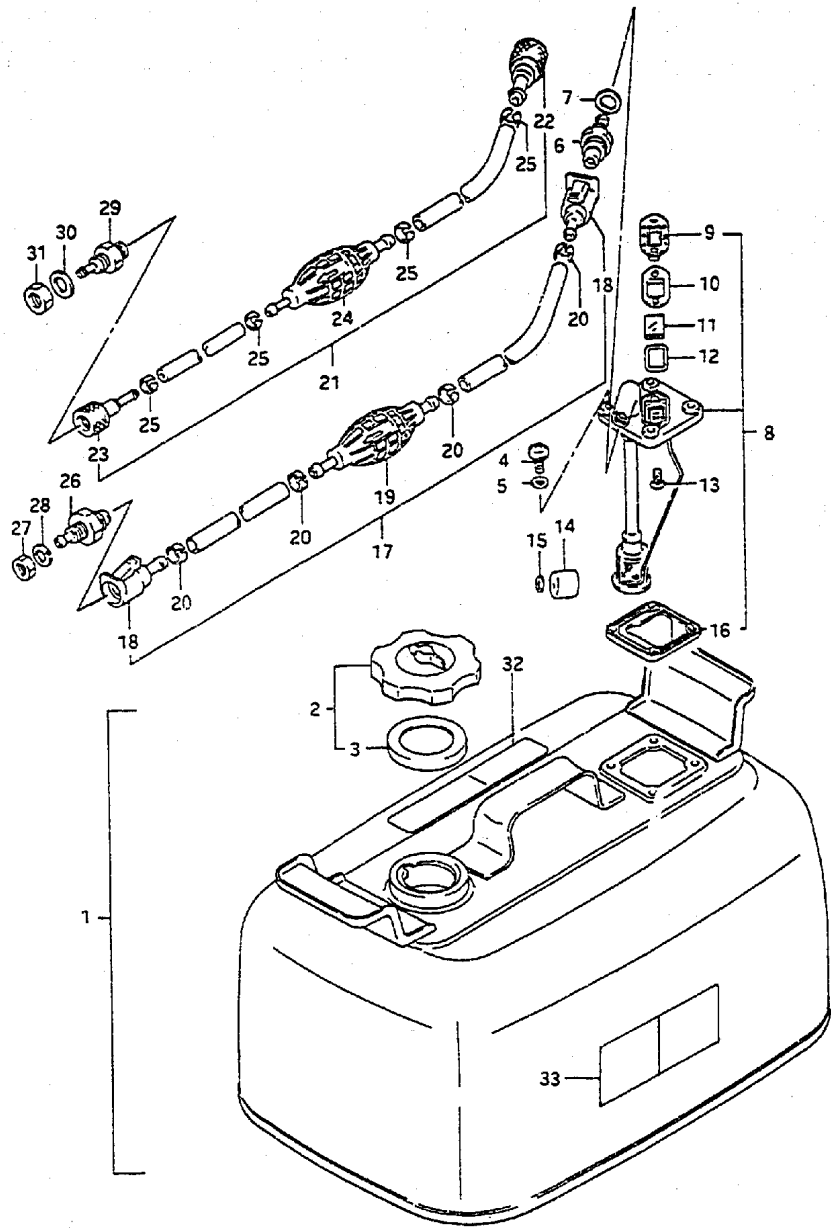


FIG.39 (F-12) FUEL TANK

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
24	65770-95540	.PUMP, squeeze	1	DT55:231128- DT65:231147-
25	65781-98500	.CLIP	4	DT55:231128- DT65:231147-
26	65720-94401	CONNECTOR, fuel	1	
27	08310-00107	NUT	1	
28	08321-01107	LOCK WASHER	1	
29	65720-98520	PLUG, fuel connector	1	DT55:231128- DT65:231147-
30	09161-10007	WASHER	1	DT55:231128- DT65:231147-
31	08310-00107	NUT	1	DT55:231128- DT65:231147-
32	65317-95260	MARK, fuel capacity	1	
33	65316-93331	MARK, fuel caution	1	
34	09408-00056	CLIP, fuel hose	1	

FIG. 40

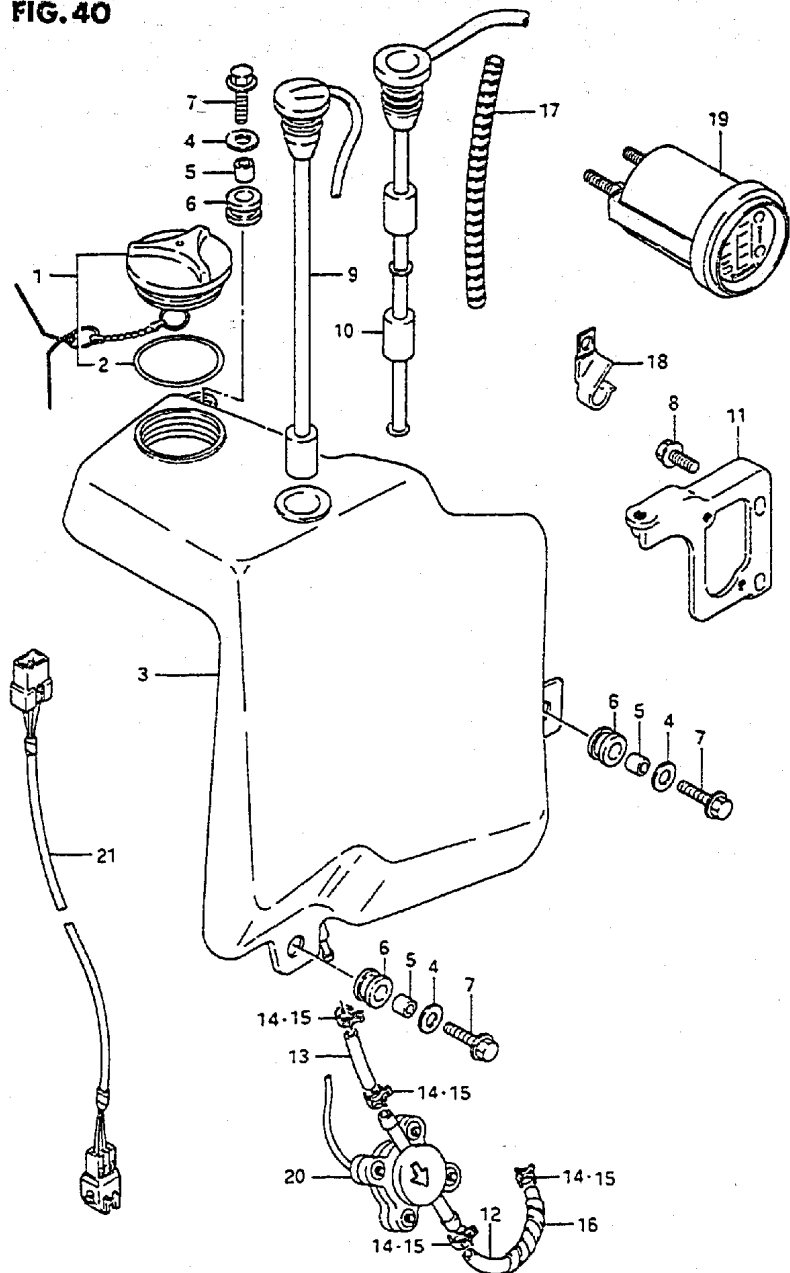


FIG.40 (F-13) OIL TANK

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	69200-95509	CAP ASSY, oil tank filler	1	+69201-95500
2	09280-41006	.GASKET	1	
3	69110-94701	TANK, oil	1	
4	09160-06084	WASHER	3	
5	09180-06310	SPACER (6.5x10x10)	3	
6	09320-10008	CUSHION	3	
7	01550-06257	BOLT	3	
8	01550-06167	BOLT	2	
9	34860-94700	SWITCH ASSY, oil level	1	DT55HTC
10	34860-94741	SWITCH ASSY, oil level	1	
11	69311-94700	BRACE, oil tank	1	
12-1	09351-50803-600	HOSE No.1 (5x8x600)	1	model:88-90,L:600→110,Clear
12-2	09352-50903-600	HOSE No.2 (5x9x600)	1	model:91-94,L:600→110,Black
13-1	09351-50803-600	HOSE No.2 (5x8x600)	1	model:88-90,L:600→150,Clear
13-2	09352-50903-600	HOSE No.2 (5x9x600)	1	model:91-94,L:600→150,Black
14	09401-08409	CLIP	4	model:88-90
15	09401-08411	CLIP	4	model:91-94
16	16911-92E20	PROTECTOR (9x11x540)	1	L:540→90
17	38423-95510	TUBE (L:150)	1	L:150→100
18	09403-12308	CLAMP	1	
19-1	34701-92X50	INDICATOR, oil & water warning	1	
19-2	34700-92E11	GAUGE ASSY, monitoring	1	model:94
20	16250-94710	SENSOR, oil	1	
21-1	36660-94690	WIRE, indicator EXT	1	OPT,L:2000
21-2	36660-92E90	WIRE, indicator EXT	1	OPT,model:93-94

Refer to FIG.41 (F-14) for MODEL:95-97

FIG. 41

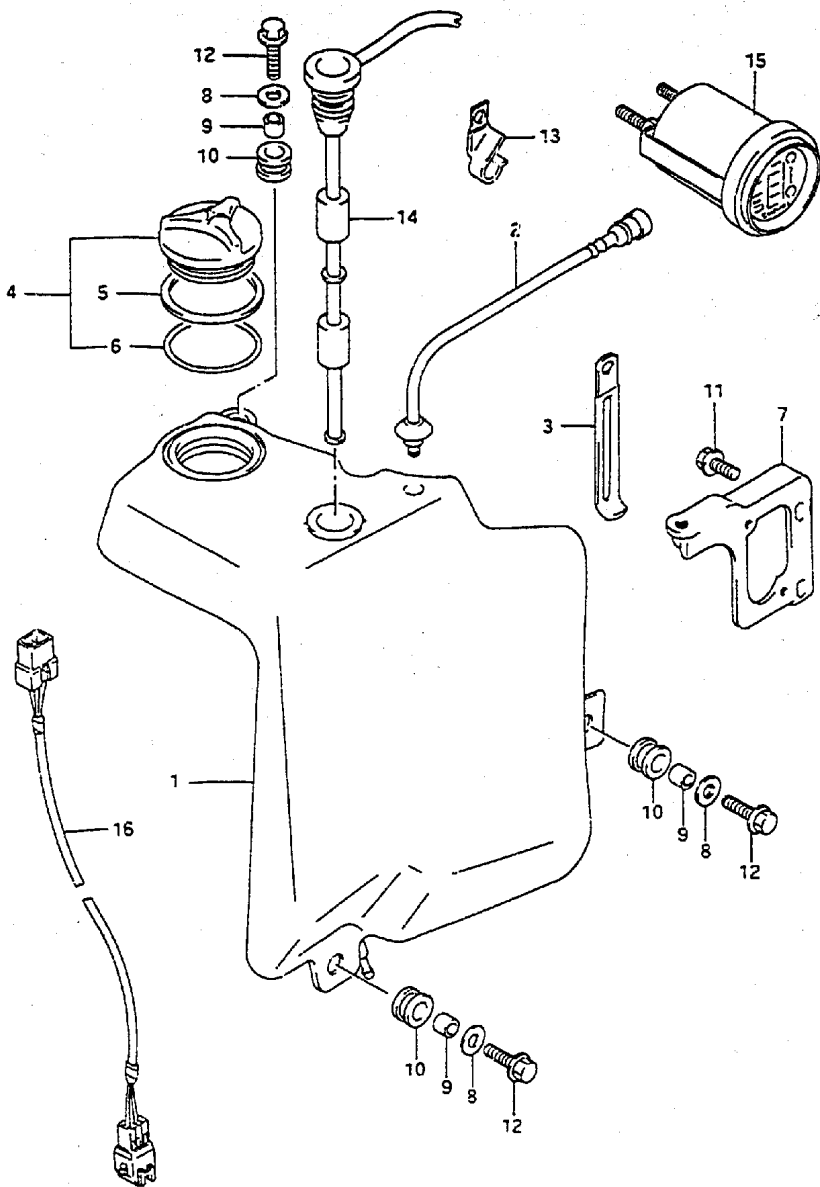


FIG. 41 (F-14) OIL TANK (MODEL:95-97)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69101-94700	TANK SET, oil	1	
2	69220-94700	.AIR VENT ASSY, oil tank	1	
3	09404-06208	CLAMP	1	
4	69201-95500	CAP, oil tank filler	1	
5	69241-95510	.GASKET	1	DT55:461473- DT65:461605-
6	09280-41006	.O RING	1	
7	69311-94700	BRACE, oil tank	1	
8	09160-06084	WASHER	3	
9	09180-06310	SPACER	3	
10	09320-10008	CUSHION	3	
11	02162-06167	BOLT	2	
12	02162-06257	BOLT	3	
13	09403-12308	CLAMP, oil level	1	
14	34860-94741	SENSOR ASSY, oil level	1	
15	34700-92E11	GAUGE ASSY, monitoring	1	
16-1	36660-95610	WIRE, indicator EXT	1	
16-2	36660-92E90	WIRE, indicator EXT	1	OPT

FIG.42

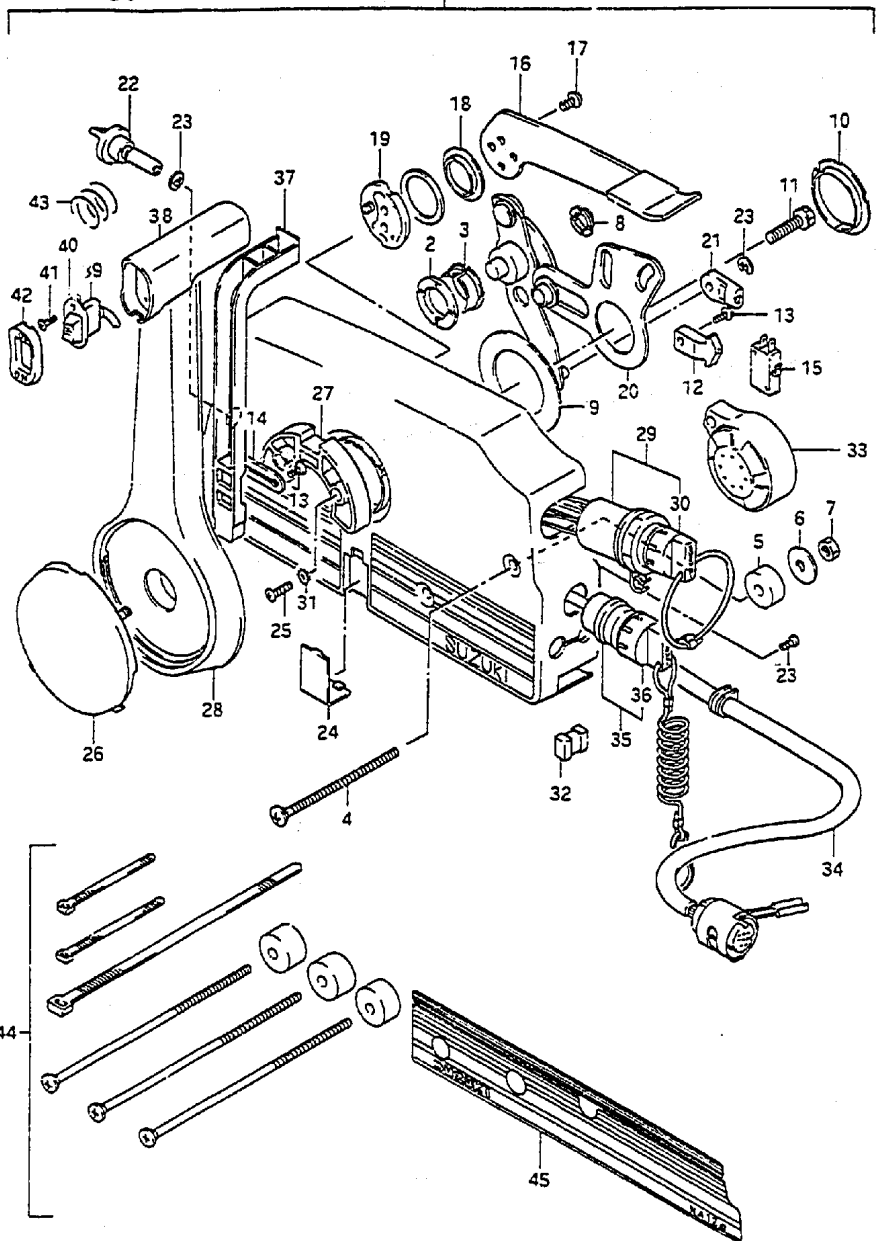


FIG.42 (G-2) REMOTE CONTROL

Q'TY

RBE NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	67200-87D12-02M	REMOTE CONTROL BOX ASSY	1	W/PTT SW +67200-87D21-0ED
1-2	67200-87D12-0ED	REMOTE CONTROL BOX ASSY	1	W/PTT SW +67200-87D21-0ED
1-3	67200-94631-02M	REMOTE CONTROL BOX ASSY	1	N/PTT SW +67200-87D21-0ED
2	67232-95600	.BUSH	1	
3	67232-95620	.BUSH	1	
4	67296-95600	.SCREW	3	
5	67294-95600	.SPACER	3	
6	09160-06104	.WASHER	3	
7	09140-06020	.NUT	3	
8	67232-95610	.BUSH	1	
9	67253-95600	.WASHER	1	
10	67252-95600	.BUSH	1	
11	09100-08232	.BOLT	1	
12	67214-95600	.ACTUATOR	1	
13	67296-94300	.SCREW	3	
14	67258-87D00	.BRACKET, neutral arm	1	
15	37721-94600	.SWITCH, neutral	1	
16-1	67241-95650	.LEVER, free throt (Silver)	1	
16-2	67241-95680	.LEVER, free throt (Gray)	1	
17	09126-05003	.SCREW	2	
18	67243-95600	.BUSH	1	
19	67245-95600	.DRUM ASSY, free throttle	1	
20	67220-95600	.PLATE ASSY	1	
21	67275-95600	.END, cable	2	
22	67223-95600	.KNOB, brake ADJ	1	
23	67292-94300	.E RING	3	
24	67267-95610	.COVER, wire (Black)	1	
25	67296-95610	.SCREW	7	
26	67257-95610	.CAP, lever	1	

COLOR : 02M(Silver)
0ED(Gray)

Refer to FIG.43 (G-5) for MODEL:93-97

FIG.42

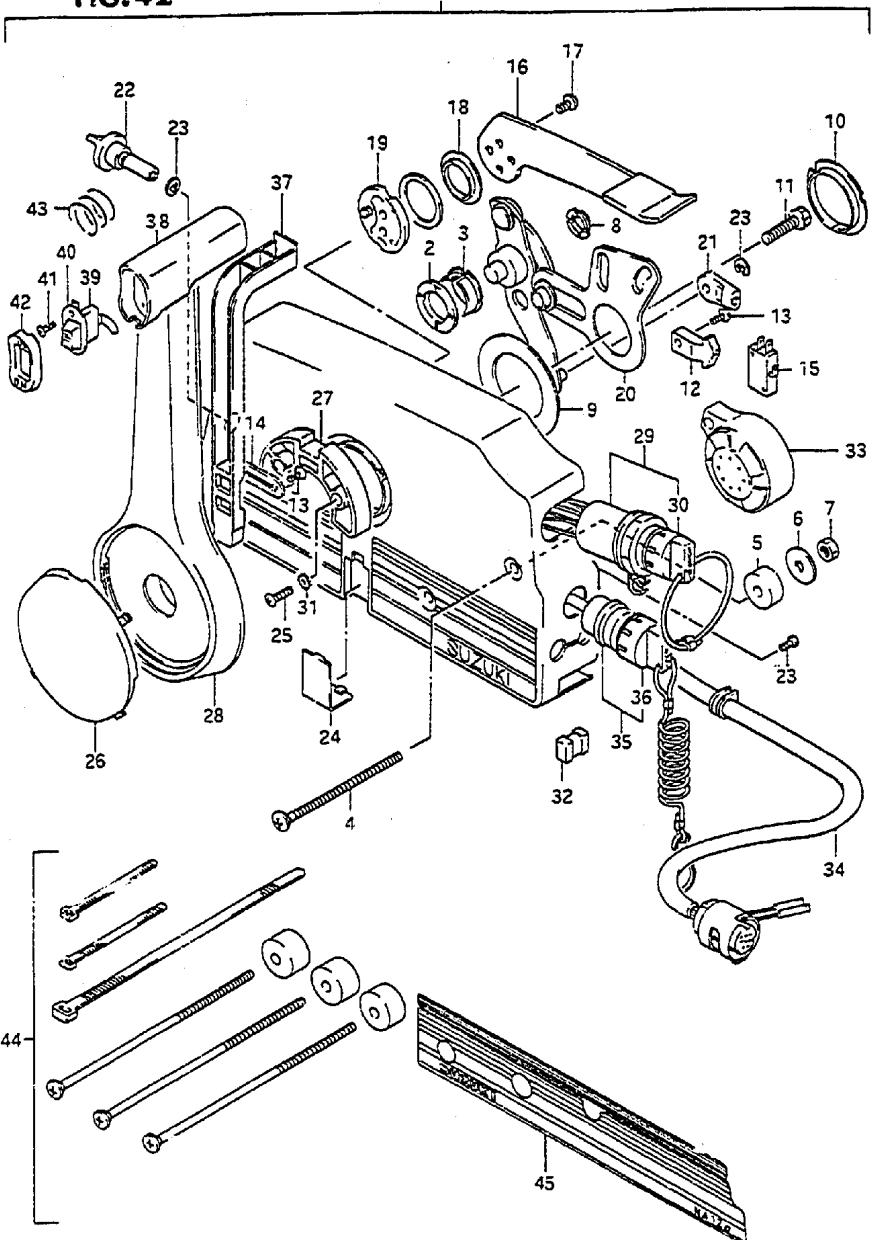
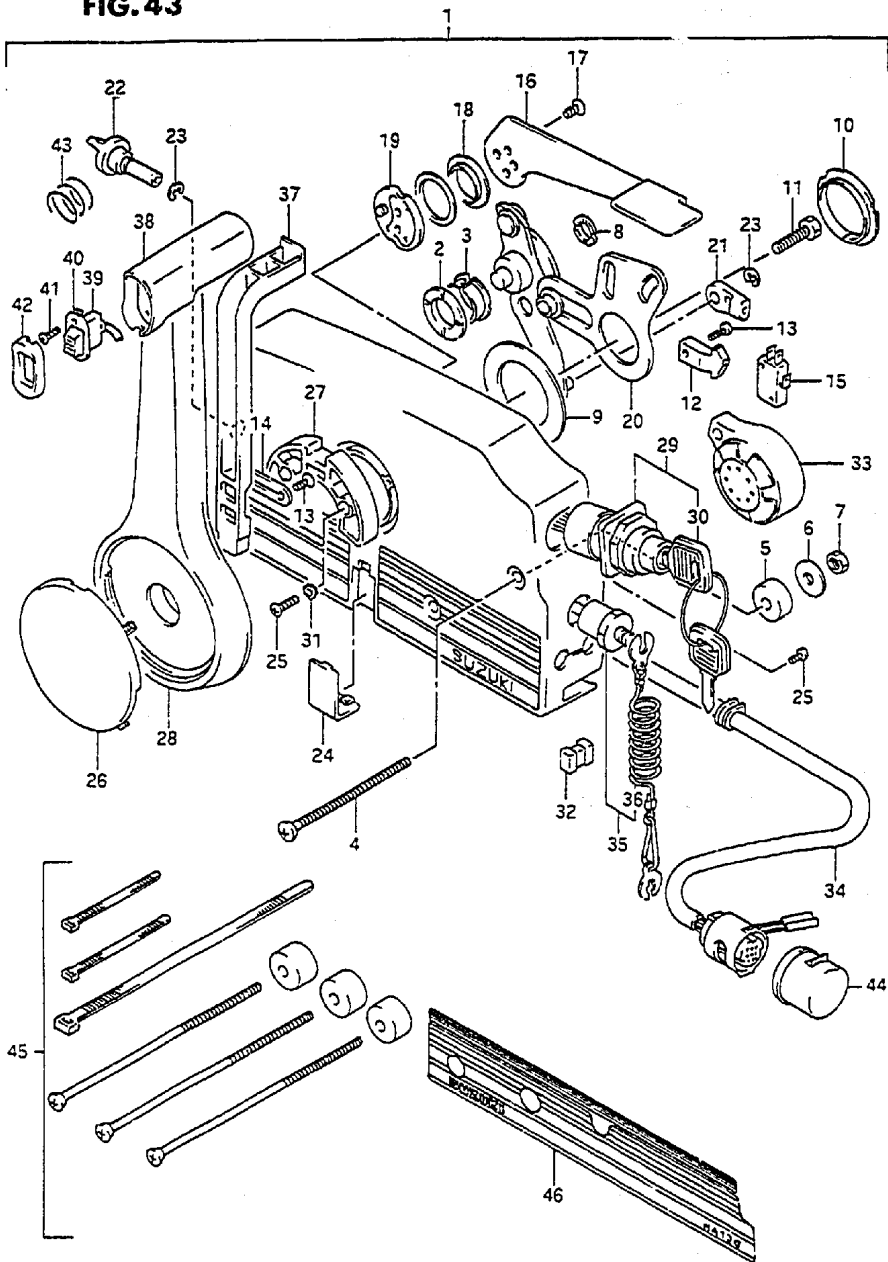


FIG.42 (G- 3) REMOTE CONTROL

RISE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
27	67256-95600	.HOLDER, neut lock	1	
28-1	67251-95650	.LEVER, handle (Silver)	1	
28-2	67251-95680	.LEVER, handle (Gray)	1	
29	37110-94611	.IGNITION SWITCH	1	+37110-92E00
30-1	37141-94400	..KEY (101)	1	
30-2	37141-94410	..KEY (102)	1	
30-3	37141-94420	..KEY (103)	1	
30-4	37141-94430	..KEY (104)	1	
30-5	37141-94440	..KEY (105)	1	
30-6	37141-94450	..KEY (106)	1	
31	67297-95600	.WASHER	2	
32	67273-95600	.SPACER	1	
33	38500-92X50	.BUZZER	1	
34	36620-92E00	.WIRING HARNESS 9 WIRES	1	
35	37820-94404	.SWITCH ASSY, emergency	1	+37820-92E00
36	37823-94400	..CAP & ROPE	1	
37	67255-95600	.ARM, neutral lock	1	
38-1	67261-95600	.GRIP	1	for 67200-87D12-02M for 67200-87D12-0ED
38-2	67261-95610	.GRIP	1	for 67200-94631-02M
39	37860-94610	.SWITCH, trim	1	for 67200-87D12-02M for 67200-87D12-0ED
40	37869-95590	.CAP, trim switch	1	
41	09139-02003	.SCREW	2	for 67200-87D12-02M for 67200-87D12-0ED
42	67263-95600	.CAP, grip	1	for 67200-87D12-02M for 67200-87D12-0ED
43	67259-87D00	.SPRING, neutral arm	1	
44	67140-95600	ATTACHMENT, twin remocon kit	1	OFT
45	67282-95610	DECAL, PORT (Black)	1	OFT

FIG. 43



52

FIG. 43 (G- 4) REMOTE CONTROL (model:93-97)

Q'TY

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-87D30-OED	REMOTE CONTROL BOX ASSY	1	
2	67232-95600	.BUSH	1	
3	67232-95620	.BUSH	1	
4	67296-95600	.SCREW	3	
5	67294-95600	.SPACER	3	
6	09160-06104	.WASHER	3	
7	09140-06020	.NUT	3	
8	67232-95610	.BUSH	1	
9	67253-95600	.WASHER	1	
10	67252-95600	.BUSH	1	
11	09100-08232	.BOLT	1	
12	67214-95600	.ACTUATOR	1	
13	67296-94300	.SCREW	3	
14	67258-87D00	.BRACKET, neutral arm	1	
15	37721-94600	.SWITCH, neutral	1	
16	67241-95680	.LEVER, free thro (Gray)	1	
17	09126-05003	.SCREW	2	
18	67243-95600	.BUSH	1	
19	67245-95600	.DRUM ASSY, free throttle	1	
20	67220-95620	.PLATE ASSY	1	
21	67275-95600	.END, cable	2	
22	67223-95600	.KNOB, brake ADJ	1	
23	67292-94300	.E RING	3	
24	67267-95610	.COVER, wire (Black)	1	
25	67296-95610	.SCREW	7	
26	67257-95610	.CAP, lever	1	
27	67256-95600	.HOLDER, neut lock	1	
28	67251-95680	.LEVER, hadle (Gray)	1	

COLOR : OED(Gray)

FIG. 43

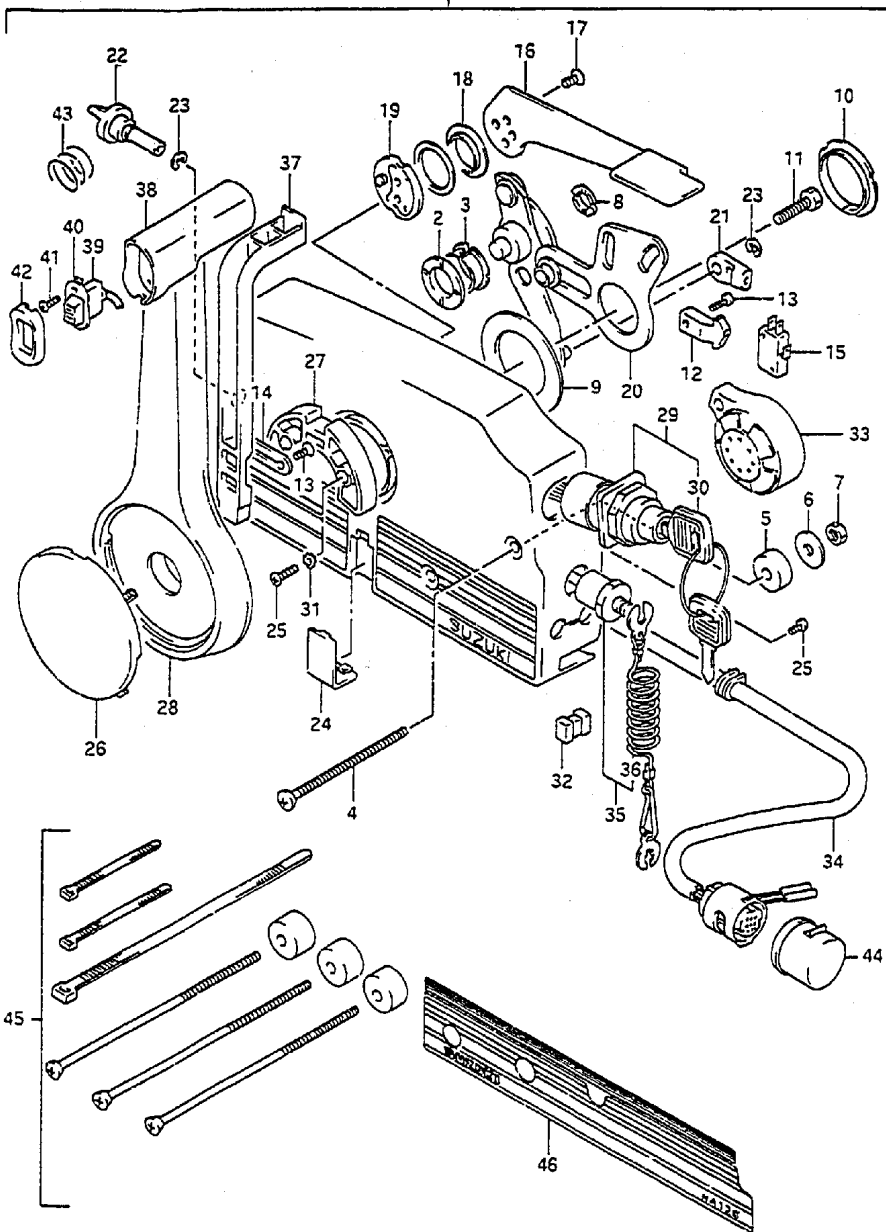


FIG. 43 (G- 5) REMOTE CONTROL (MODEL:93-97)

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
29	37110-92E01	.IGNITION SWITCH	1	
30-1	37141-92E00	..KEY (11)	1	
30-2	37141-92E10	..KEY (12)	1	
30-3	37141-92E20	..KEY (13)	1	
30-4	37141-92E30	..KEY (14)	1	
30-5	37141-92E40	..KEY (15)	1	
30-6	37141-92E50	..KEY (16)	1	
30-7	37141-92E60	..KEY (17)	1	
30-8	37141-92E70	..KEY (18)	1	
30-9	37141-92E80	..KEY (19)	1	
30-10	37141-92E90	..KEY (20)	1	
31	67297-95600	.WASHER	2	
32	67273-95600	.SPACER	1	
33	38500-92X50	.BUZZER	1	
34	36620-92E00	.WIRING HARNESS 9 WIRES	1	
35	37820-92E00	.SWITCH ASSY, emergency	1	
36	37823-92E00	..LOCK PLATE	1	
37	67255-95600	.ARM, neutral lock	1	
38	67261-95600	.GRIP	1	
39	37860-94610	.SWITCH, trim	1	
40	37869-95590	.CAP, trim switch	1	
41	09139-02003	.SCREW	2	
42	67263-95600	.CAP, grip	1	
43	67259-87D00	.SPRING, neutral arm	1	
44	36629-92E00	.PLUG, connector	1	
45	67140-95600	ATTACHMENT, twin remocon kit	1	OPT
46	67282-95610	DECAL, PORT (Black)	1	OPT

FIG. 44

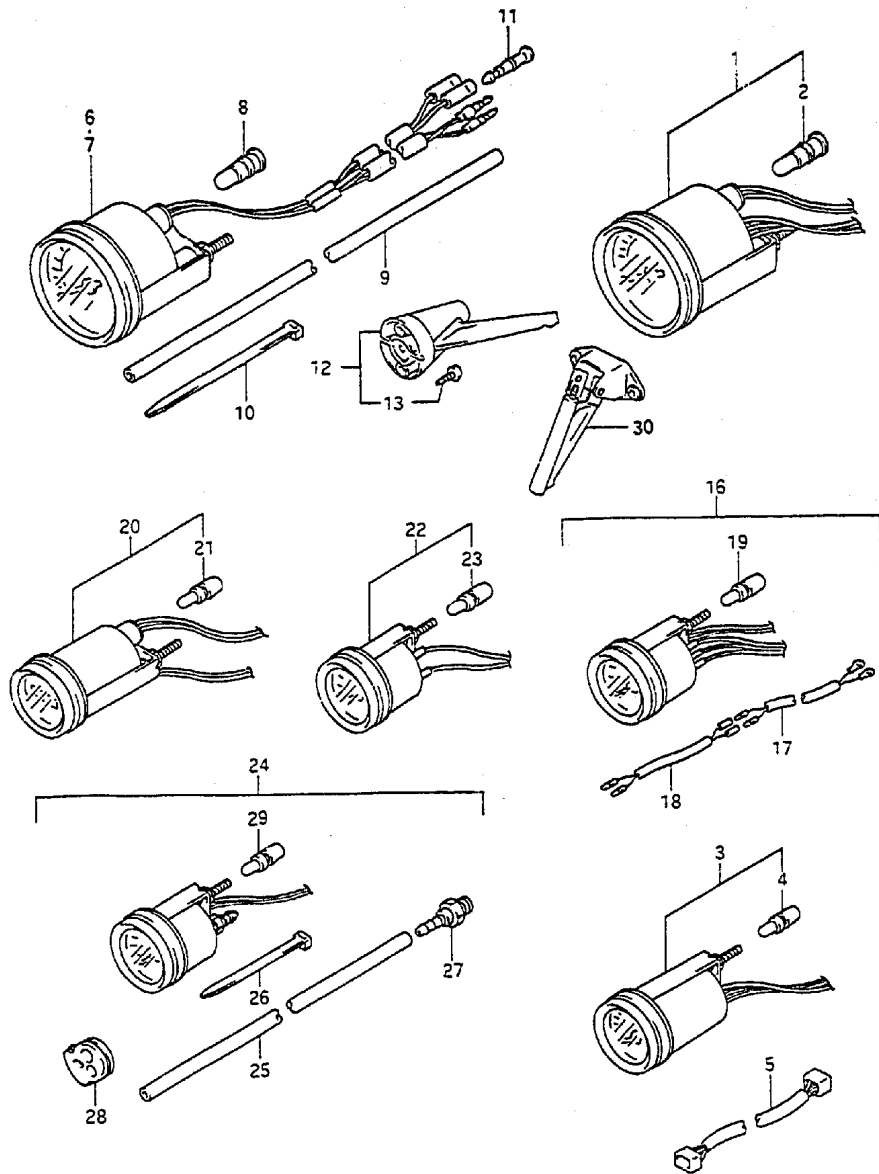


FIG. 44 (G- 6) OPT:METER

Q'TY

REMARKS

RZE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	34200-92E01	TACHOMETER	1	
2	09471-12179	.BULB	1	
3	34800-92E00	METER ASSY, trim	1	
4	09471-12180	.BULB	1	
5	36682-92E00	WIRE, trim gauge EXT	1	
6	34100-92E00	SPEEDOMETER	1	MAX 80M/H
7	34100-92E10	SPEEDOMETER	1	MAX 50M/H
8	09471-12179	BULB	1	
9	34191-92E00	TUBE	1	
10	09407-14407	BAND	2	
11	36615-96300	TERMINAL, resin	2	
16	34300-92E00	GAUGE ASSY, fuel	1	
17	34310-92E00	.LEAD, fuel gauge	1	
18	34360-92E00	.ADAPTER, fuel gauge	1	
19	09471-12180	.BULB	1	
20	34500-92E00	METER ASSY, hour	1	
21	09471-12180	.BULB	1	
22	34600-92E00	METER ASSY, voltage	1	
23	09471-12180	.BULB	1	
24	34650-92E00	GAUGE ASSY, water pressure	1	
25	34191-92E00	.TUBE	1	
26	09407-14407	.BAND	2	
27	34652-92E00	.UNION	1	
28	36658-95600	.GROMMET	1	
29	09471-12180	.BULB	1	
30	34190-87000	SENDER, speedometer	1	

FIG.45

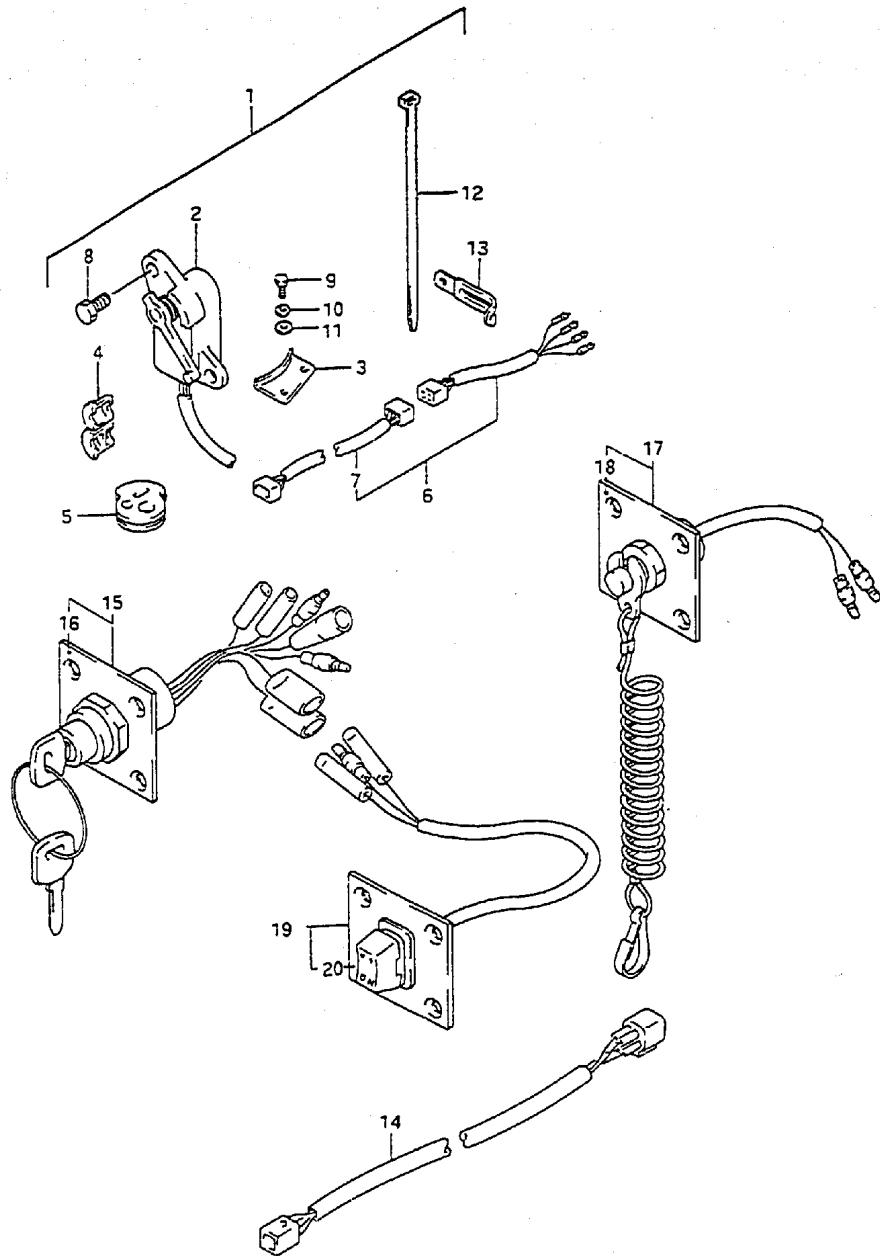


FIG.45 (G-7) OPT : PANEL SWITCH

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	34804-94701	SENDER SET, trim	1	-model:94
1-2	34804-94710	SENDER SET, trim	1	model:95-97
2-1	34801-94700	.TRIM SENDER	1	-model:94
2-2	34801-94710	.TRIM SENDER	1	model:95-97
3	34802-95301	.ATTACHMENT, PTT	1	-model:94
4	34803-94500	.GROMMET, sender lead	1	-model:94
5	36658-95600	.GROMMET, trim sender wire	1	
6	36680-92E00	.WIRE ASSY, trim meter EXT	1	
7	36682-92E00	.WIRE, trim meter EXT	1	
8	09100-06113	.BOLT, trim sender	2	
9	09100-06131	.BOLT, PTT attachment	2	-model:94
10	09162-06006	.WASHER, PTT attachment	2	-model:94
11	09160-06082	.WASHER, PTT attachment	2	-model:94
12-1	09407-14407	.CLAMP	5	-model:94
12-2	09407-14403	.CLAMP	1	
12-3	09407-14407	.CLAMP	1	model:95-97
13-1	09404-06207	.CLAMP	2	-model:94
13-2	09404-06206	.CLAMP	1	model:95-97
14-1	36660-94400	WIRE, sender EXT L	1	L:6500
14-2	36660-94480	WIRE, sender EXT S	1	L:2000
15	37100-92E00	PANEL ASSY, ignition SW	1	
16	37139-92E00	.PANEL	1	
17	37903-92E00	PANEL ASSY, emergency SW	1	
18	37825-92E00	.PANEL	1	
19	37805-92E00	PANEL ASSY, PTT SW	1	
20	37855-92E00	.PANEL	1	

FIG. 46

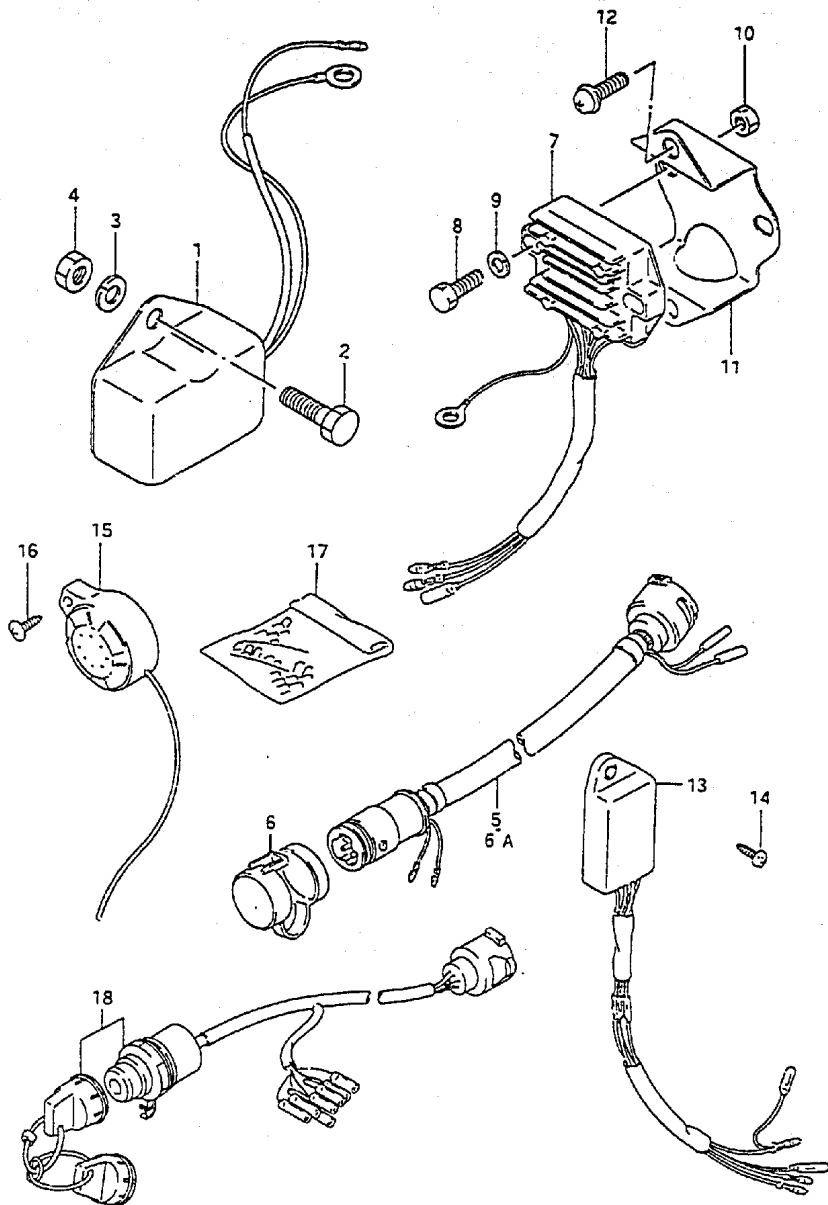


FIG. 46 (G- 8) OPT : ELECTRICAL (1)

Q'TY

RBE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	32500-95722	REGULATOR ASSY, voltage	1	
2	01500-06127	BOLT	2	
3	08321-01067	LOCK WASHER	2	
4	08310-00067	NUT	2	
5-1	36620-95302	WIRING HARNESS, extension S	1	L:2000
5-2	36620-87020	WIRING HARNESS, extension	1	L:5000
6	36631-94300	.CAP	1	
6A	36620-92E00	HARNESS ASSY, remoon EXT	1	model:93-97
7	32800-94700	REGULATOR ASSY, voltage	1	
8	01500-06207	BOLT	2	
9	08321-01067	LOCK WASHER	2	
10	08310-00067	NUT	2	
11	32590-94700	BRACKET, voltage regulator	1	
12	02142-06127	SCREW	2	
13	34250-94703	CONTROL UNIT, tachometer	1	
14	03142-05163	.SCREW	1	
15	38500-92X50	BUZZER ASSY, warning	1	DT55HTC
16	03142-05203	SCREW	1	DT55HTC
17	36990-87000	TERMINAL & SLEEVE SET	1	
18	37110-94732	SWITCH, ightion	1	

FIG.47

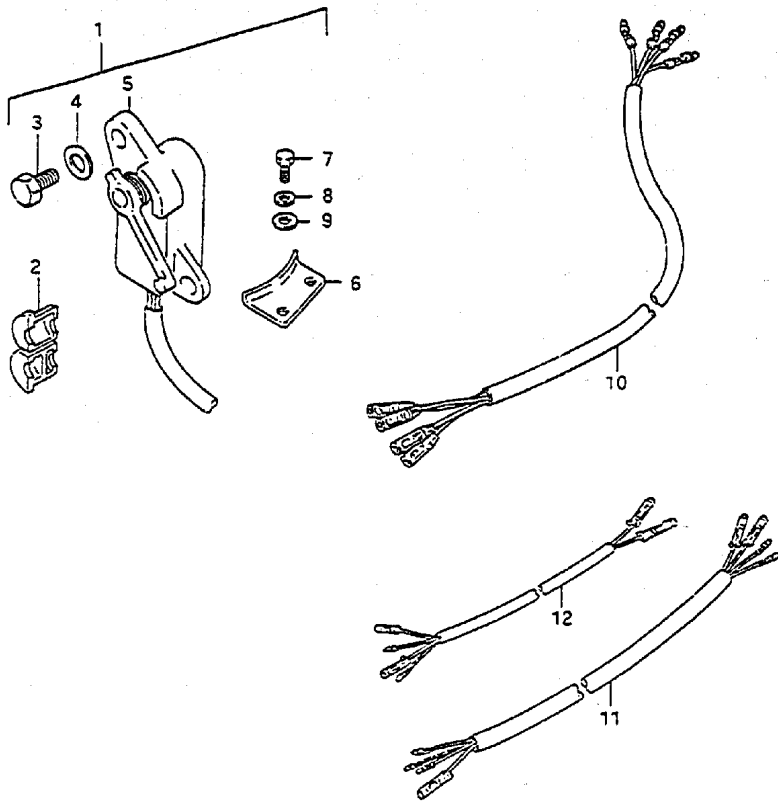


FIG.47 (G- 9) OPT : ELECTRICAL (2)

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	34801-95310	SENDER, trim	1	
2	34803-94500	.GROMMET, sender lead	1	
3	01550-06167	.BOLT (6x16)	2	
4	09160-06090	.WASHER (6.5x13x1)	2	
5	34801-95310	.TRIM, sender	1	
6	34802-95301	.ATTACHMENT	1	
7	09100-06131	.BOLT	2	
8	09162-06006	.LOCK WASHER	2	
9	09160-06082	.WASHER	2	
11	36640-95500	HARNESS, trim relay	1	DT55C/65C
12	37853-95251	HARNESS, trim SW	1	DT55C/65C

FIG.48

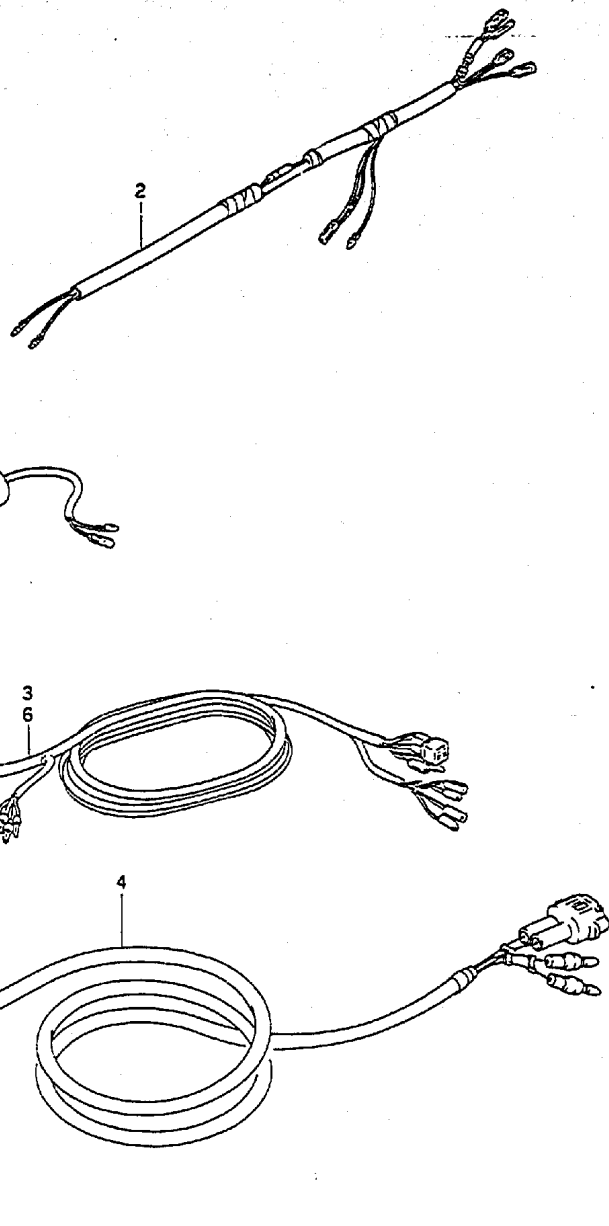


FIG.48 (G-10) OPT : HARNESS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34108-94510	SWITCH ASSY, meter	1	-model:92
2	34109-94500	LEAD, meter EXT	1	
3-1	36660-87D80	WIRE, meter EXT	1	L:2000
3-2	36660-87D90	WIRE, meter EXT	1	L:5000
3-3	36660-87E80	WIRE, meter EXT	1	L:1570
3-4	36660-87E90	WIRE, meter EXT	1	L:4570
3-5	36660-92E90	WIRE, monitor gauge EXT	1	model:93-97
4	36670-94700	WIRE, switch EXT	1	-model:92
5	36615-96300	.TERMINAL	2	
6	36630-87D00	HARNESS ASSY, meter EXT	1	

FIG. 48 A

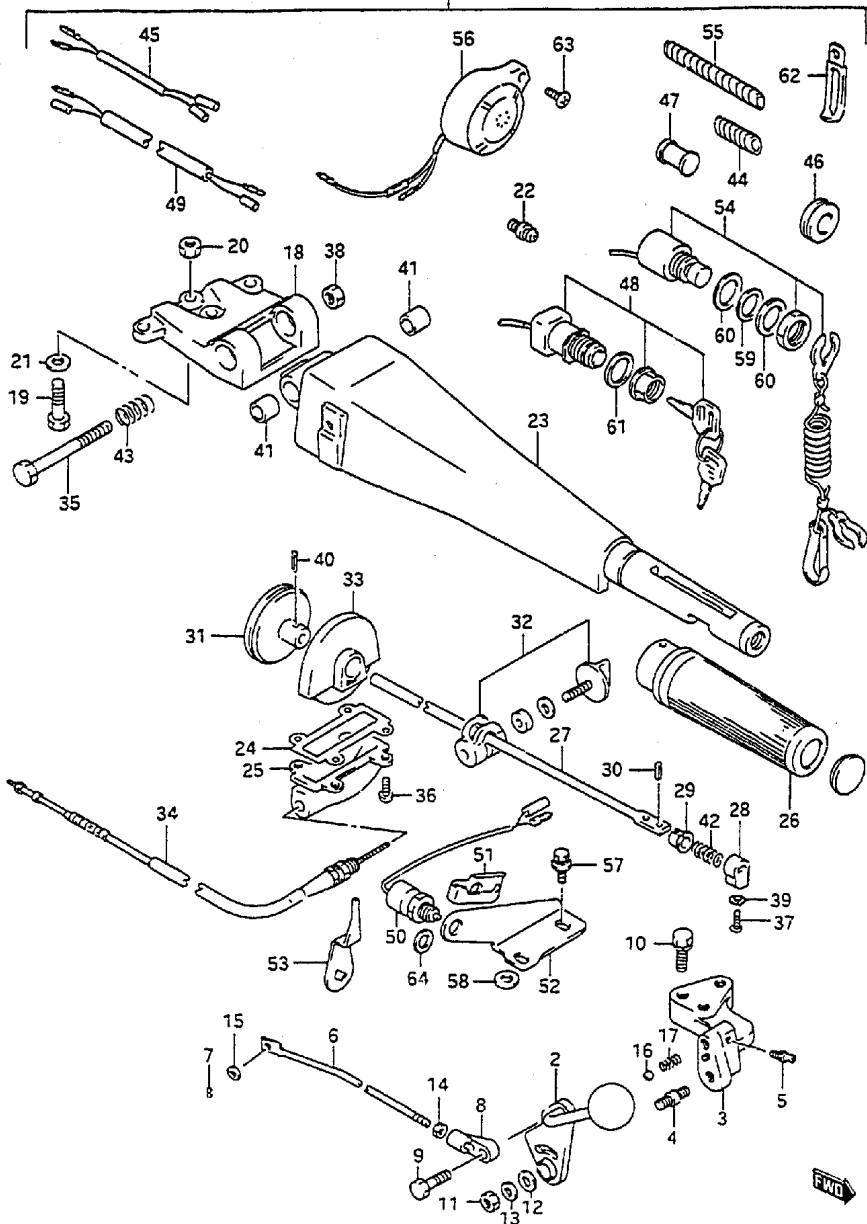


FIG. 48A(H- 2) OPTIONAL : HANDLE (MODEL:96,97)

RBE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	63001-95610-OED	HANDLE ASSY, tiller	1	
2	21110-94702	.LEVER, clutch	1	
2B	21116-95210	..KNOB	1	
3	21150-95214-OED	.BRACKET, clutch lever	1	
4	21211-95212	.SHAFT, clutch lever	1	
5	22511-99010	.NIPPLE	1	
6	23115-94720	.LINK, clutch lever	1	
7	09385-06003	.PIN, link snap	1	
8	23312-95210	.CONNECTOR, clutch link	1	
9	09111-06064	.BOLT, clutch control arm	1	
10	09117-08037	.BOLT	1	
11	09159-08059	.NUT, clutch lever	1	
12	09160-08081	.WASHER, clutch lever	2	
13	09162-08007	.WASHER, clutch lever lock	1	
14	09140-05005	.NUT, clutch link	1	
15	08322-01067	.WASHER, link clutch	1	
16	09260-10005	.BALL, clutch notch	1	
17	09440-07021	.SPRING, clutch notch	1	
18	43761-95501-OED	.BRACKET, steering handle	1	
19	43762-95500	.BOLT, STRG handle BRKT	2	L:36
20	43764-95500	.NUT, STRG handle BRKT	2	
21	09160-10098	.WASHER, handle BRKT	2	
22	22511-99010	.NIPPLE, grease	1	
23	63111-95503-OED	.HANDLE, tiller	1	
24	63119-95500	.GASKET, tiller handle cover	1	
25	63121-95501-OED	.COVER, tiller handle	1	
26	63210-93E00	.GRIP	1	
27	63221-95500	.ROD, handle	1	
28	63223-92D00	.STOPPER, handle rod	1	
29	63225-93200	.BUSH, handle rod	1	
30	63227-93200	.PIN, handle rod	1	
31	63230-95501	.GEAR, throttle cable	1	
32	63240-96300	.ADJUSTER, handle grip	1	
33	63410-95500	.HOUSING, gear	1	

COLOR : OED (Gray)

FIG. 48 A

FIG.48A(H- 3) OPTIONAL : HANDLE (MODEL:96,97)

Q'TY

REMARKS

REE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
34	63610-95511	.CABLE ASSY, throttle	1	
35	09100-10264	.BOLT, tiller handle BRKT	1	
36	09125-06053	.SCREW, tiller handle cover	4	
37	09126-06015	.SCREW	1	
38	09159-10050	.NUT	1	
39	09163-06001	.WASHER	1	
40	09205-03012	.PIN, gear	1	
41	09306-10009	.BUSH	4	
42	09440-12027	.SPRING	1	
43	09440-22008	.SPRING, tiller handle BRKT	1	
44	38423-95510	.TUBE, EMER SW terminal	1	L:150+50
45	36647-95600	.WIRE, PTT relay	1	
46	36656-94310	.GROMMET, lead	1	
47	36663-94700	.CAP, harness grommet	1	
48	37110-94632	.SWITCH ASSY, ignition	1	
49	37111-95310	.LEAD, EXT buzzer	1	
50	37721-95592	.SWITCH, neutral	1	
51	37725-95300	.ACTUATOR, neutral SW	1	
52-1	37726-95303	.BRACKET, neutral SW	1	
52-2	37726-95591	.BRACKET, neutral SW	1	
53	37729-95591	.LEVER, neutral SW	1	
54	37820-92E00	.SWITCH ASSY, emergency	1	
55	38423-95510	.TUBE, 150	1	IG SW
56	38500-92X50	.BUZZER	1	
57	09118-06027	.BOLT, neutral SW BRKT	2	
58	09160-06104	.WASHER, neutral SW BRKT	1	
59	09160-12057	.WASHER, emergency SW	1	
60	09160-12067	.WASHER, emergency SW	2	
61	09160-25069	.WASHER, ignition SW	1	
62-1	09404-06206	.CLAMP, lead	2	
62-2	09404-10205	.CLAMP, lead	1	
63	03142-05253	.SCREW, buzzer	1	
64	08322-01127	.WASHER, neutral SW	1	

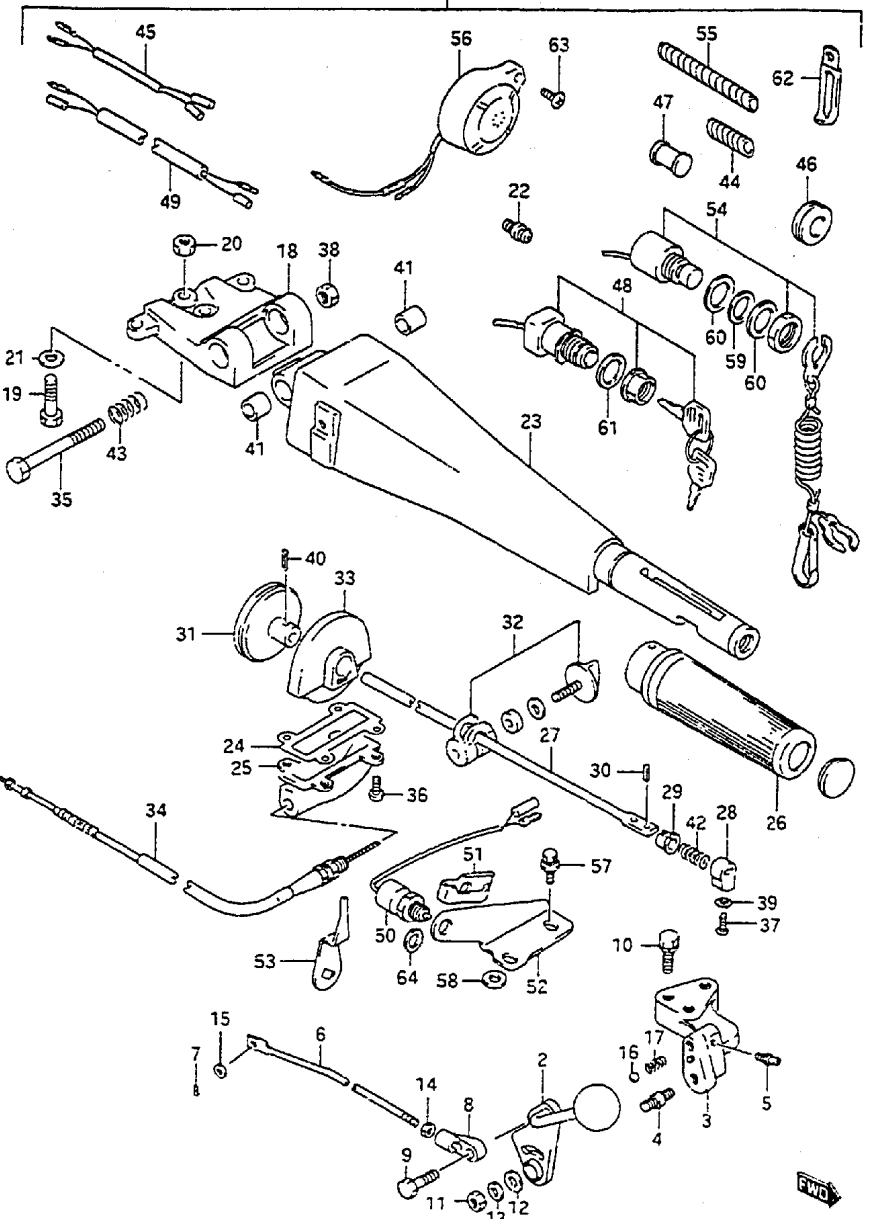
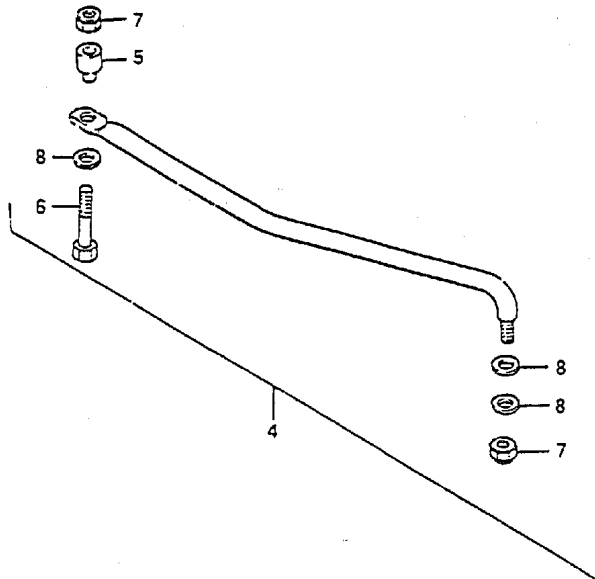


FIG.49 (H- 4) OPT : TIE ROD

FIG. 49



Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
4	67701-95500	DRAG LINK ASSY	1	
5	67721-94501	.SPACER	1	
6	67725-94501	.BOLT	1	
7	67726-94500	.NUT	2	
8	67728-94501	.WASHER	3	
9	45600-95250	ARM ASSY, trailering	1	-model:95
10	41221-98400	.KNOB, arm lock pin	1	
11	45610-95250	.ARM, trailering	1	
12	45615-95250	.BOLT	2	
13	45621-95250	.PIN	1	
14	45622-95250	.SPRING	1	
15	45631-95250	.PLATE, arm lock	1	
16	09160-10082	.WASHER	1	
17	09160-12066	.WASHER	2	
18	09204-01002	.COTTER PIN	1	
19	09205-03012	.PIN	1	

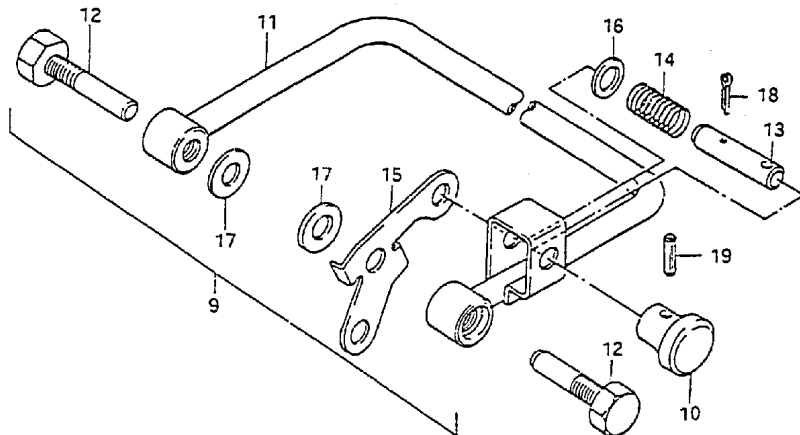


FIG. 50

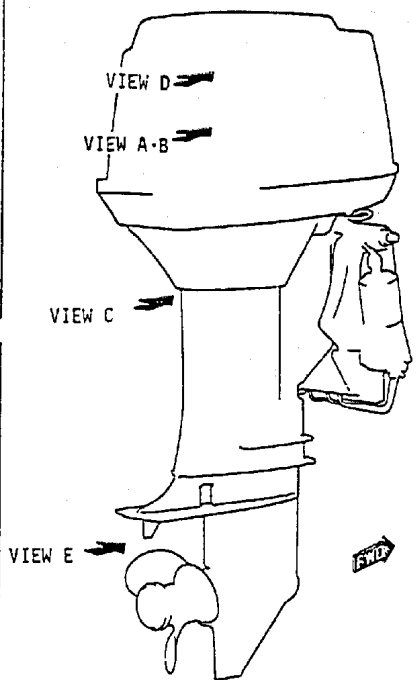
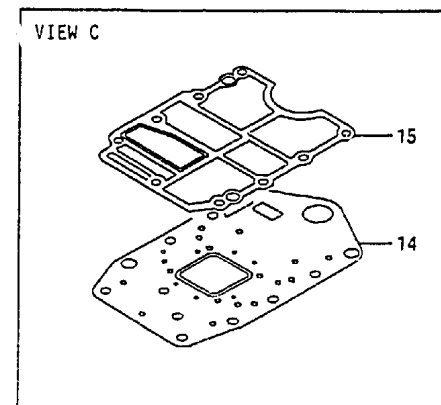
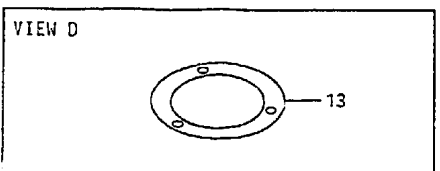
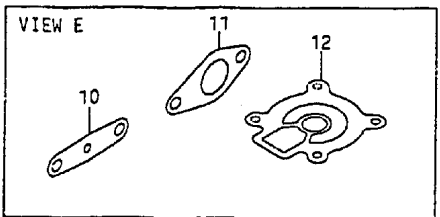
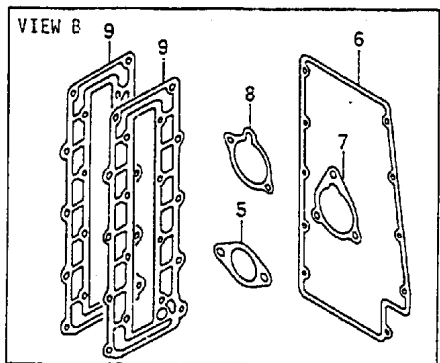
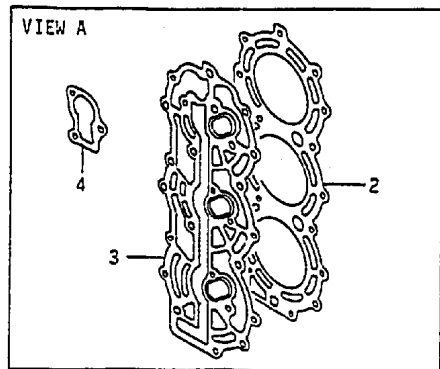


FIG. 50 (H- 5) OPT : GASKET SET

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	11400-94801	GASKET SET	1	
2	11162-94730	.GASKET, cylinder head cover	1	
3	11141-94720	.GASKET, cylinder head	1	
4	17685-94410	.GASKET, thermostat cover	1	
5-1	13125-93010	.GASKET, carburetor	3	DT55, ID:34
5-2	13125-95210	.GASKET, carburetor	3	DT65, ID:56
6	14151-94712	.GASKET, exhaust cover	2	
7	13855-93310	.GASKET, silencer	3	DT55
8	13855-95210	.GASKET, silencer	3	DT65
9	13853-94710	.GASKET, silencer cover	1	
10	15321-99710	.GASKET, fuel pump	1	
11	16731-95510	.GASKET, oil pump	1	
12	17472-95310	.GASKET, oil pump case panel	1	
13	11413-94710	.GASKET, magneto case	1	
14	51211-94750	.GASKET, engine holder	1	
15	52113-94731	.GASKET, drive shaft housing	1	

FIG. 51

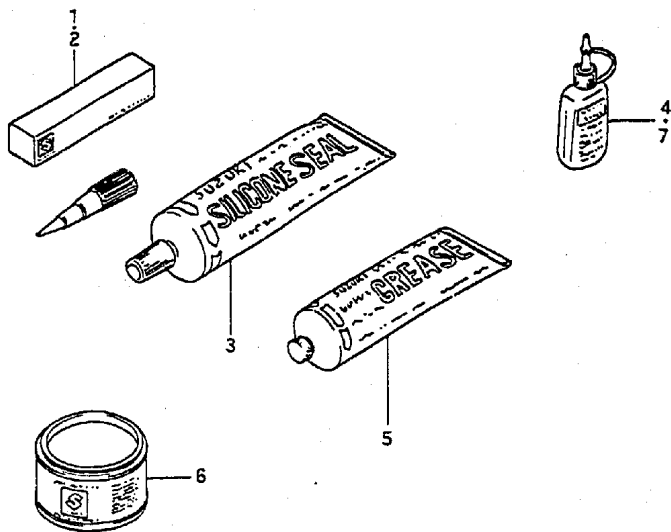


FIG. 51 (H- 6) OPTIONAL

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	99000-31030	GASKET, liquid	1	for crankcase,100g
2	93691-80030	GASKET, liquid	1	for gear case,100g
3	99000-31120	SILICONE SEAL	1	50g
4	99000-32050	THREAD LOCK	1	50g (1342)
5	99000-25160	GREASE, water resistant	1	250g
6	99000-25010	SUZUKI SUPER GREASE A	1	450g,for crank oil seal
7	99000-32020	THREAD LOCK SUPER	1	50g (1333B)
8-1	99011-94724-03A	MANUAL, owner's	1	model:89 not shown
8-2	99011-94725-03A	MANUAL, owner's	1	model:90 not shown
8-3	99011-94726-03A	MANUAL, owner's	1	model:91 not shown
8-4	99011-94727-03A	MANUAL, owner's	1	model:92 not shown
8-5	99011-94729-03A	MANUAL, owner's	1	model:93,94 not shown
8-6	99011-94770-03A	MANUAL, owner's	1	model:95 not shown
8-7	99011-94772-03A	MANUAL, owner's	1	model:96 not shown
8-8	99011-94774-03A	MANUAL, owner's	1	model:97 not shown
8-9	99011-94734-03A	MANUAL, owner's	1	DT55HTC/65HTC model:89 not shown
8-10	99011-94735-03A	MANUAL, owner's	1	DT55HTC/65HTC model:90 not shown